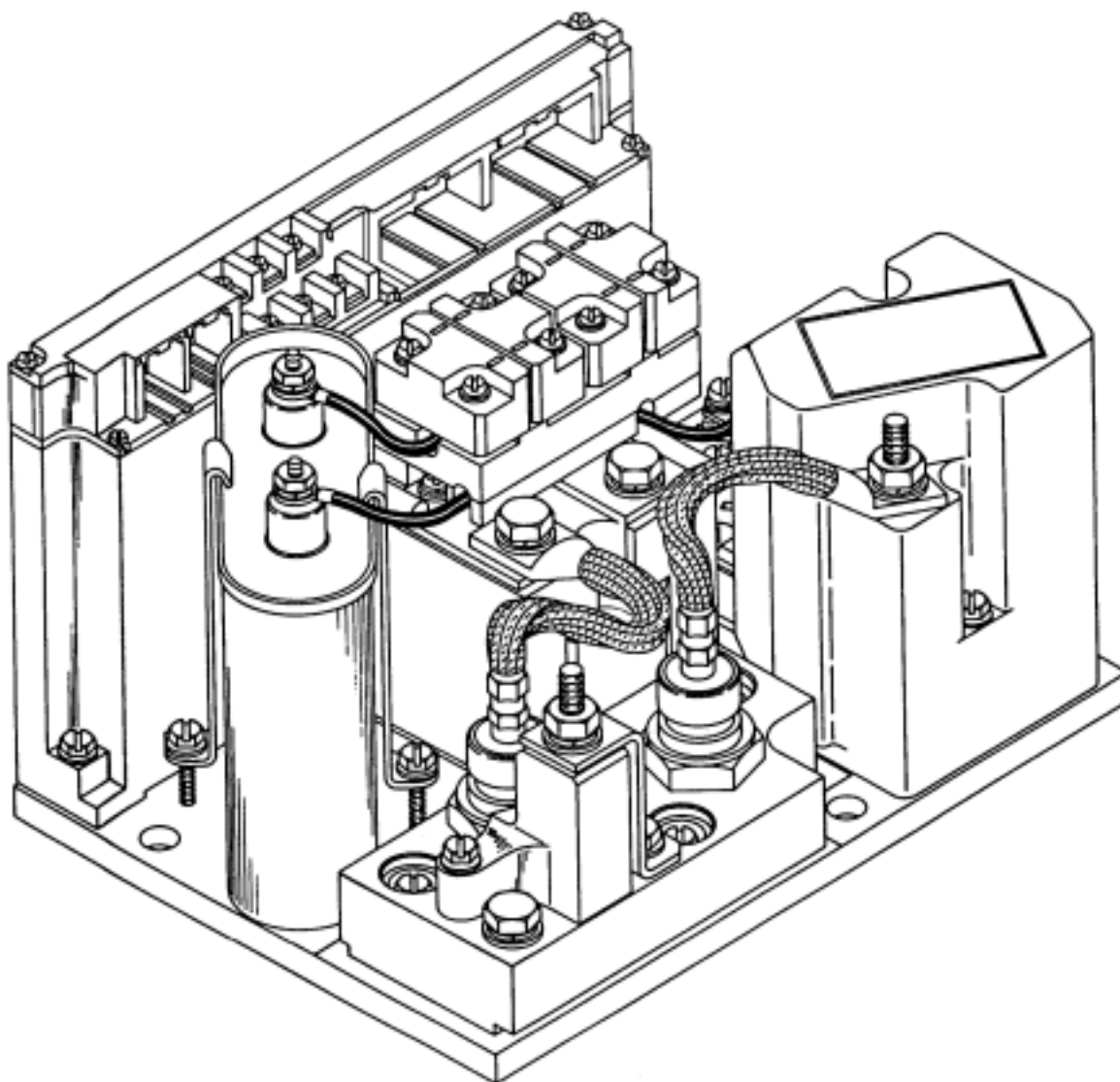




**GE Electric Vehicle  
Systems**

## **INSTRUCTIONS EV100 LX/LXT SCR CONTROLS**



The information contained herein is intended to assist truck users and dealers in the servicing of SCR controls furnished by the General Electric Company. It does not purport to cover all variations in equipment nor to provide for every possible contingency to be met with installation, operation or maintenance.

Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purpose, the matter should be referred to the truck manufacturer through his normal service channels, not directly to the General Electric Company.

# EV100LX SCR CONTROL ORDERING INFORMATION

EXAMPLE-----	IC3645EV	100	T1	TT	1
ARGUMENT NO.	01	02	03	04	05

**ARGUMENT NO. 01 -** BASIC CATALOG NUMBER

**ARGUMENT NO. 02 -** POWER BASE RATING

- 100 - EV100 POWER BASE ( APPLICATIONS LESS THAN 150 FLLR )
- 200 - EV200 POWER BASE ( APPLICATIONS LESS THAN 200 FLLR )

**ARGUMENT NO. 03 -** APPLICATION AND 1 REC OPTIONS

- T1 - STANDARD CURRENT LIMIT TRACTION
- T2 - HIGH PERFORMANCE CURRENT LIMIT TRACTION
- P1 - STANDARD CURRENT LIMIT PUMP
- P2 - HIGH PERFORMANCE CURRENT LIMIT PUMP

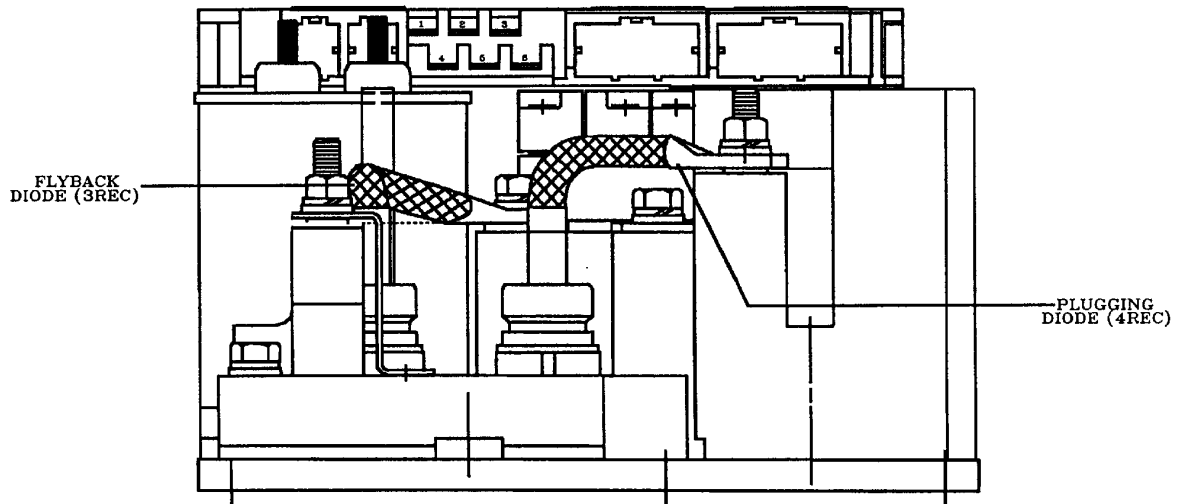
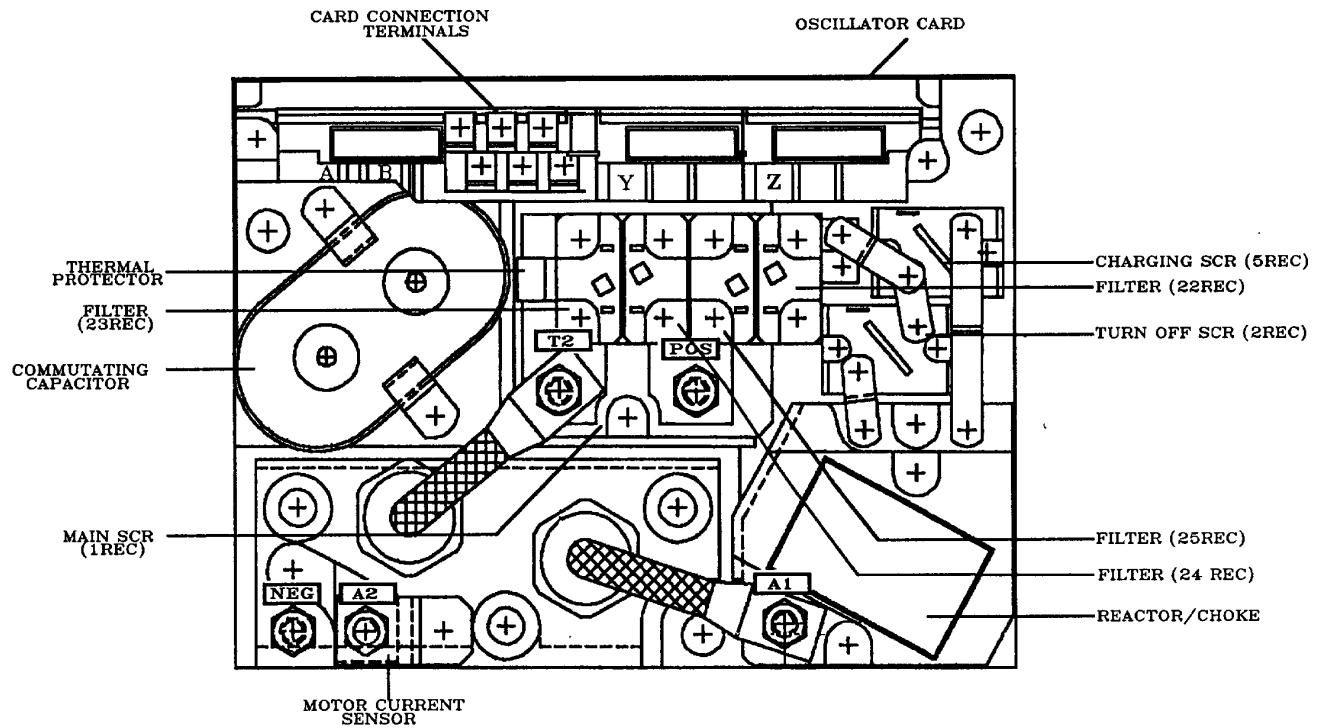
**ARGUMENT NO. 04 -** LOGIC CARD OPTIONS

- MX - TRACTION DUAL MOTOR WITHOUT BDI
- MT - TRACTION DUAL MOTOR WITH BDI
- PX - PUMP CONTROL WITH TMM
- TX - TRACTION WITHOUT BDI
- TT - TRACTION WITH BDI

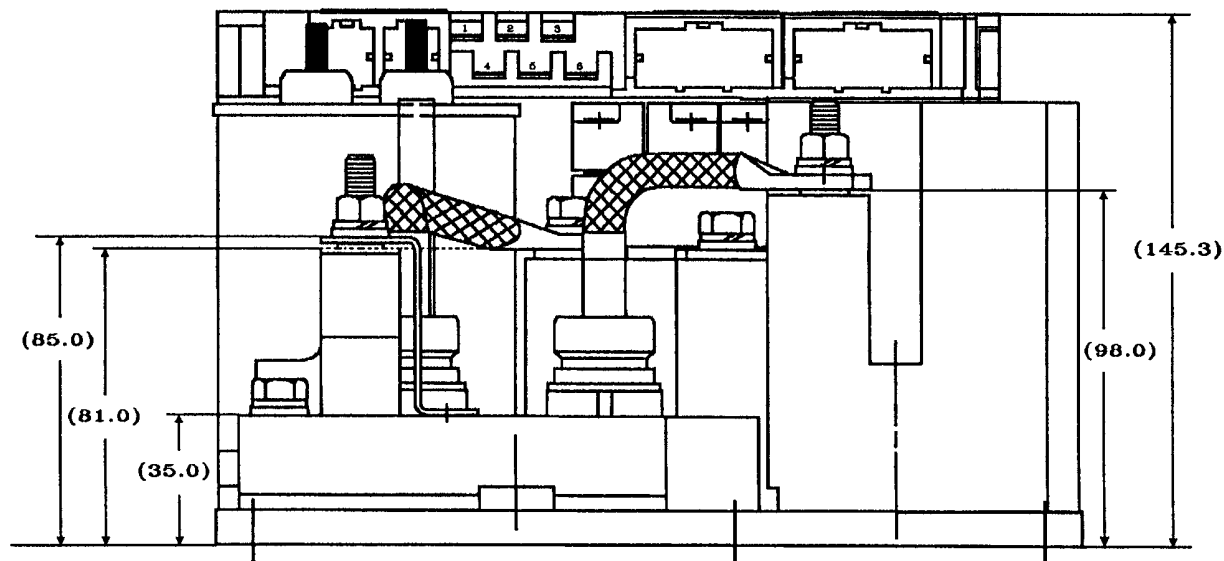
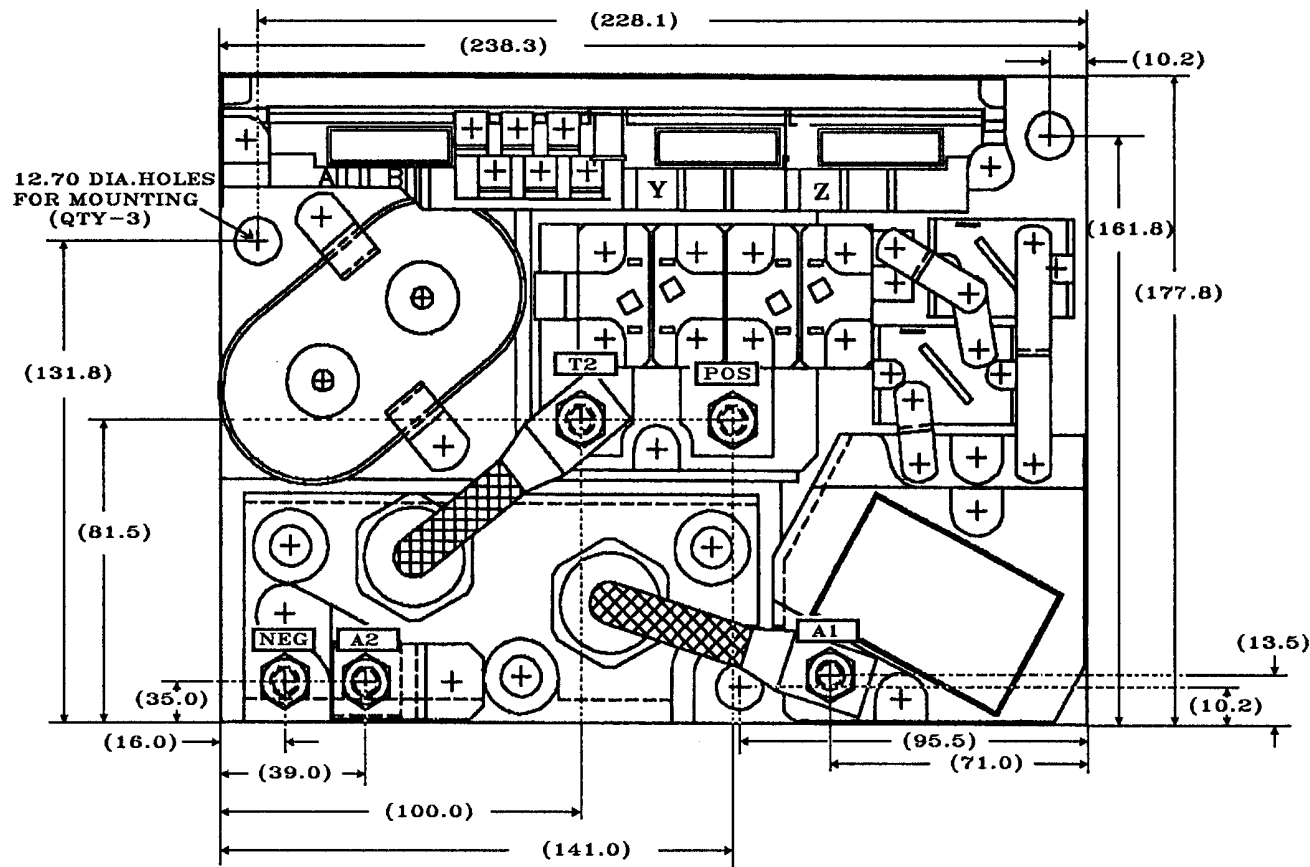
**ARGUMENT NO. 05 -** REVISION CODE

- 1 - ACTIVE

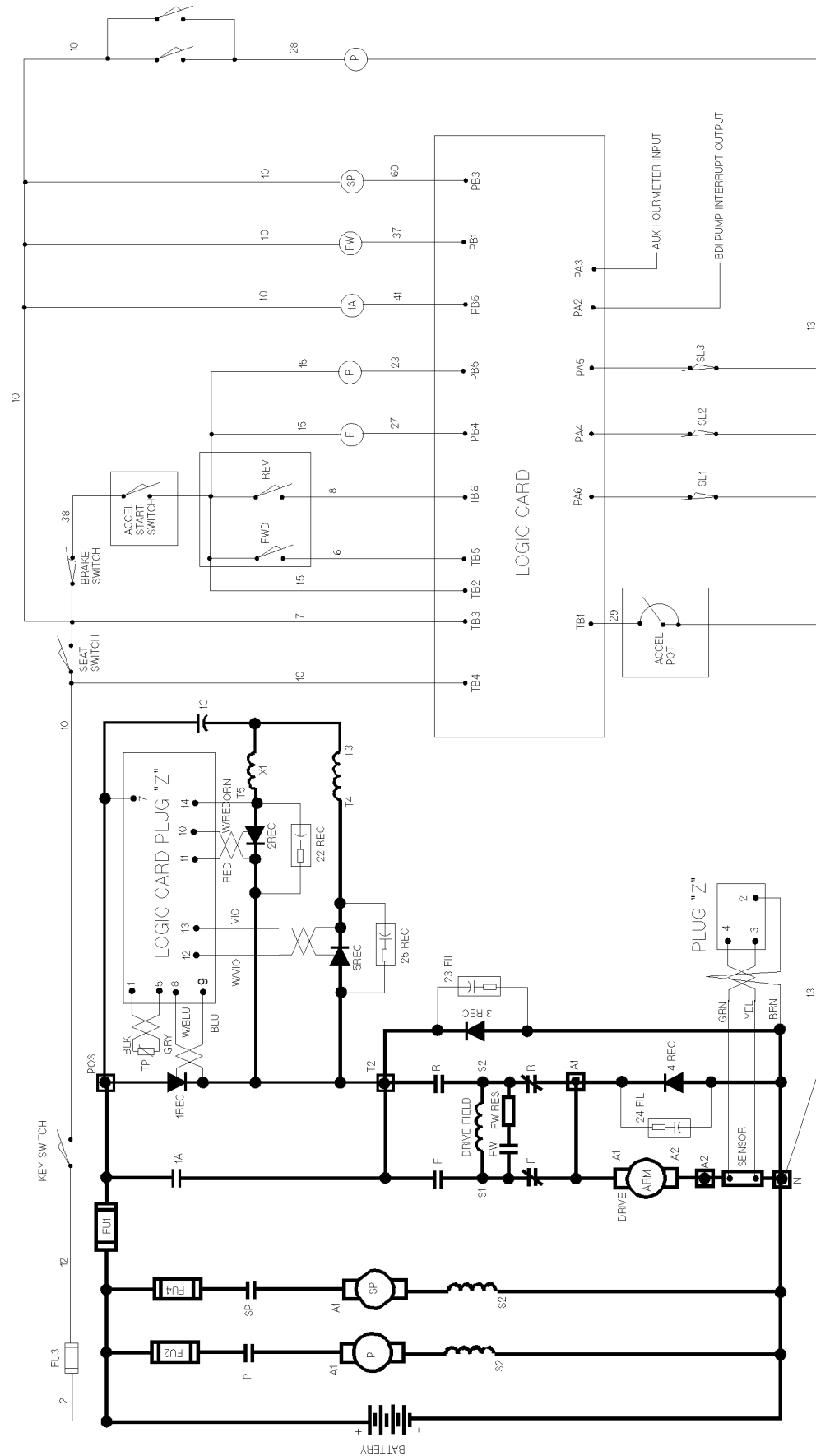
# EV100LX COMPONENT LOCATIONS



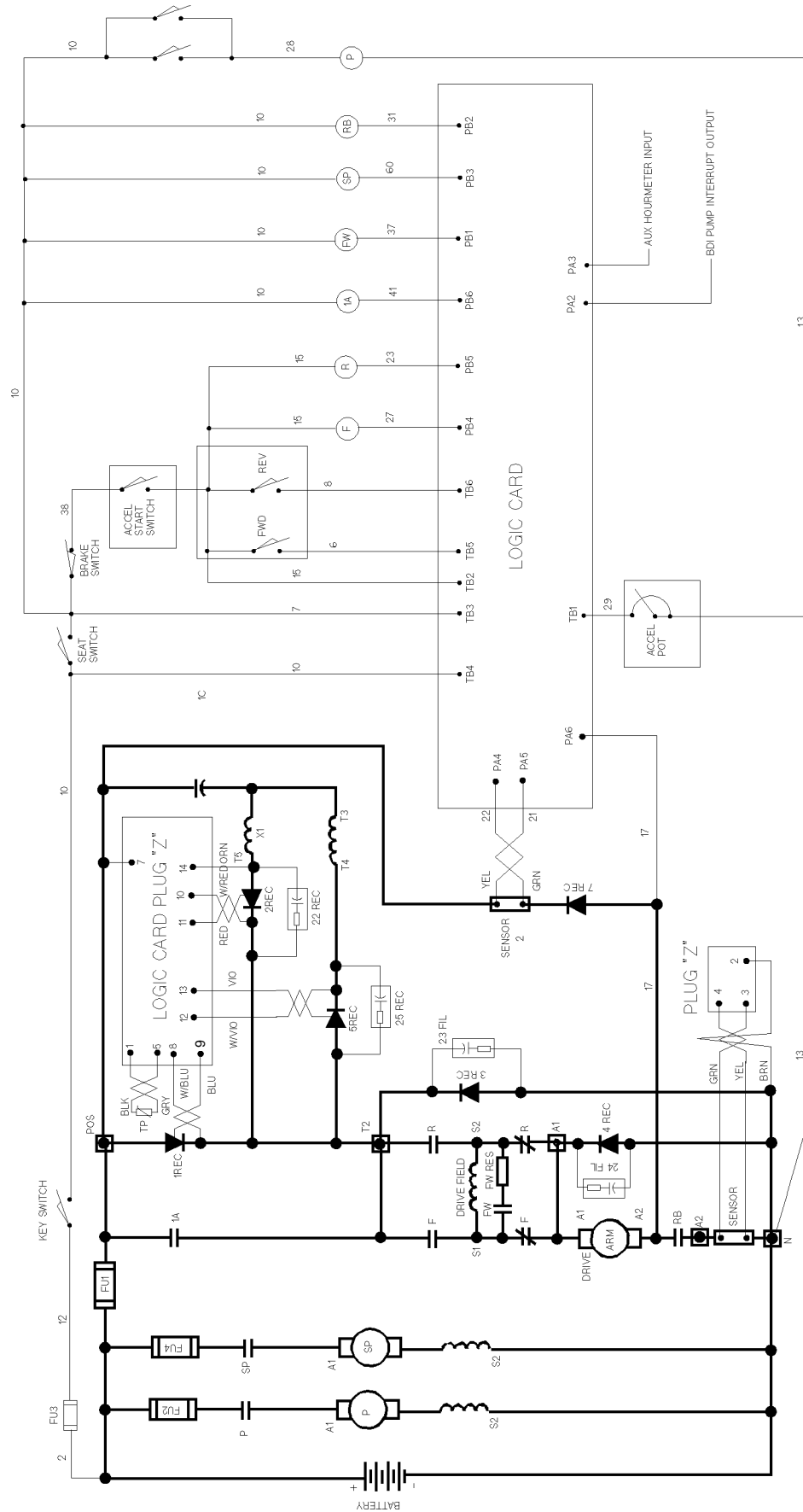
# EV100LX OUTLINE DRAWING



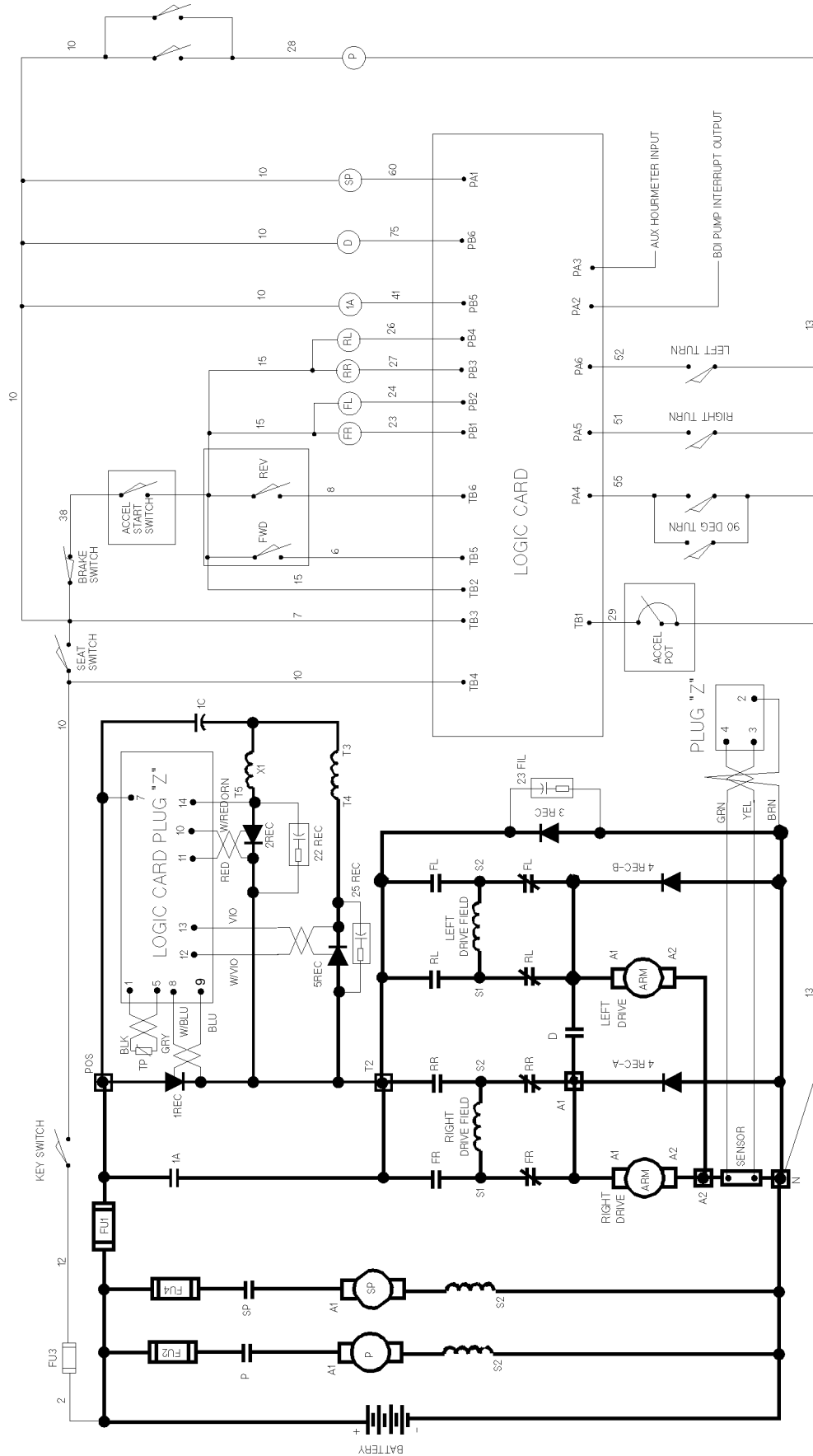
# EV100LX WITH SPEED LIMIT AND FW



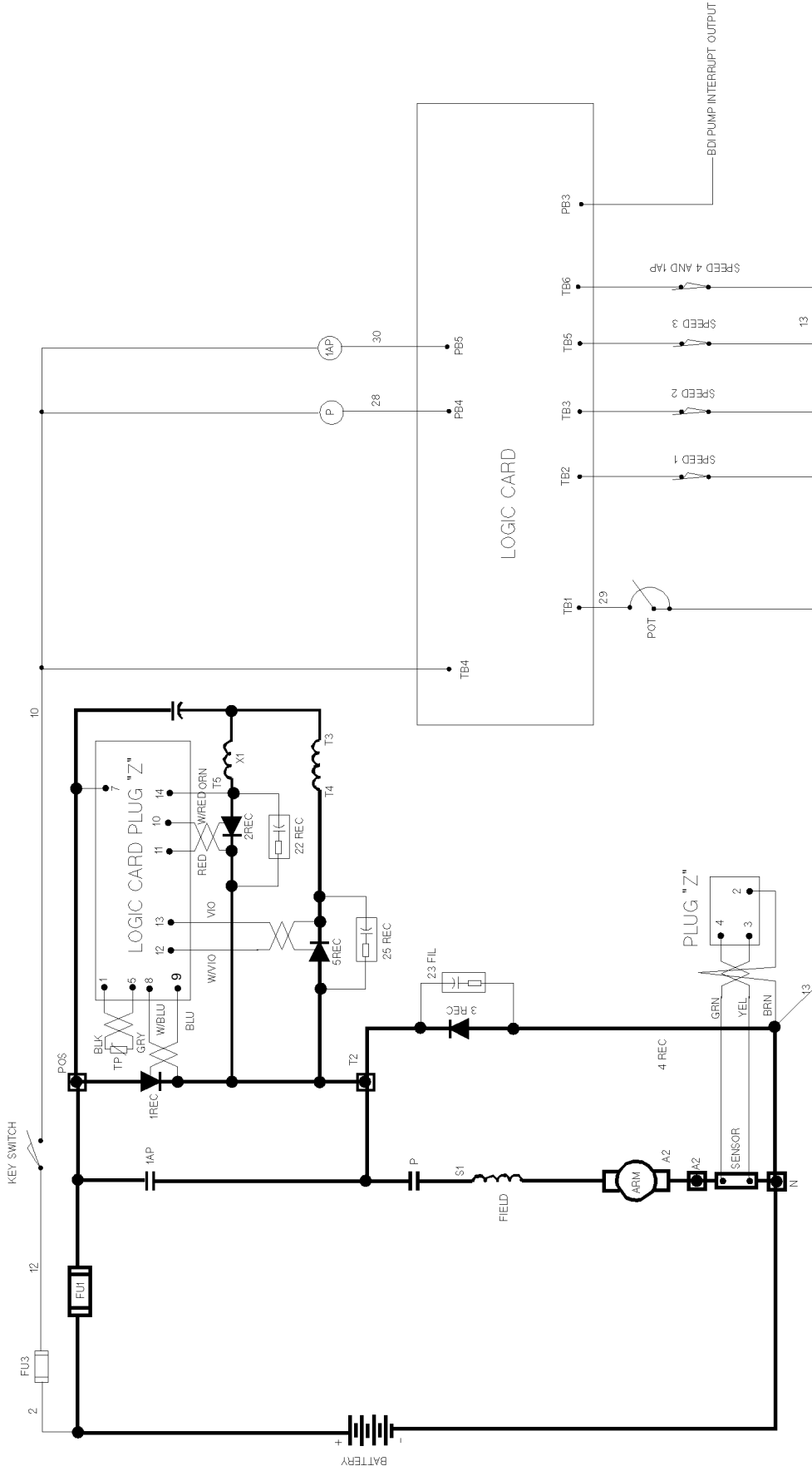
# EV100LX WITH REGEN AND FW



# EV100LX DUAL MOTOR CONTROL



# EV100LX PUMP CONTROL

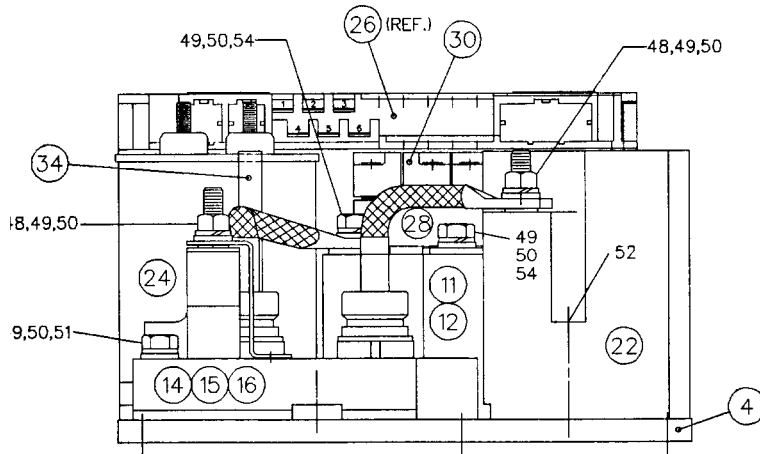
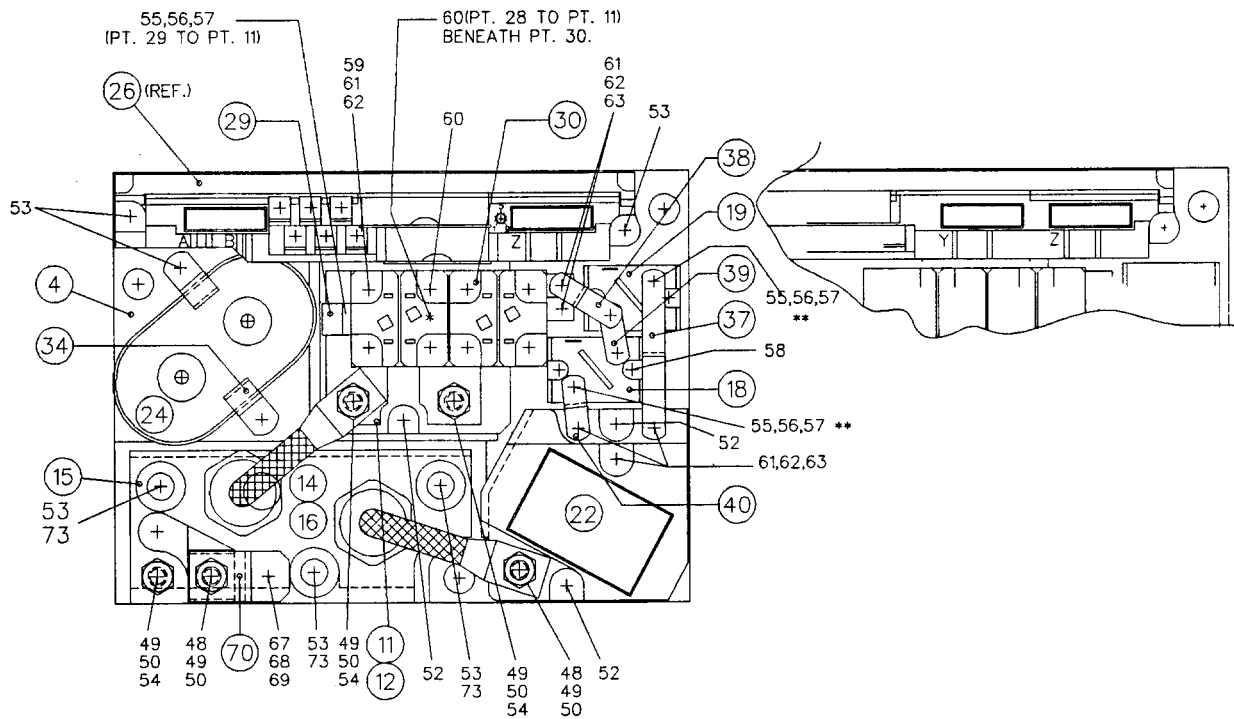




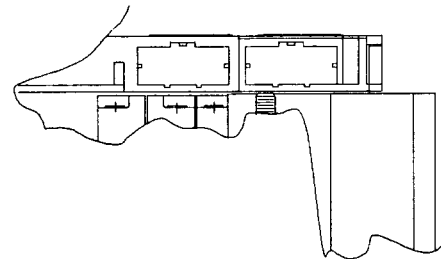
# EV100LX PART NUMBER IDENTIFICATION

NO.	PART-NUMBER	DESCRIPTION	QUANTITY
4	158C3100EEP1	BASE DETAIL .....	01
11	171B3939G1	1REC ASSEMBLY LOW POWER .....	01
11	171B3939G2	1REC ASSEMBLY HIGH POWER .....	01
12	273A2523P9	THRM COND INSULATION .....	01
14	171B3949G1	3 AND 4 REC. ASM. ....	01
15	259A3290P1	INSULATING BUSHING .....	03
16	273A2523P8	THRM COND INSULATION .....	01
18	44A717068-001	SCR, 2REC .....	01
19	44A717067-001	SCR, 5REC .....	01
20	44A723544-001	CAP. "WARNING" LABEL .....	01
21	44A723543-001	EV-100 LOGO LABEL .....	01
22	158C3234G1	REACTOR ASSEMBLY .....	01
24	259A9053P2	CAP MT FILM 150MF 25 .....	01
26	IC3645LXCD1TX	TRACTION WITHOUT BDI .....	01
26	IC3645LXCD1TT	TRACTION WITH BDI .....	01
26	IC3645LXCD1MX	DUAL MTR TRACTION WITHOUT BDI .....	01
26	IC3645LXCD1MT	DUAL MTR TRACTION WITH BDI .....	01
26	IC3645LXCD1PX	PUMP CONTROL .....	01
28	171B3933G1	SPIDER AND WIRE ASM. ....	01
29	44A727009-G01	THERMISTOR ASM .....	01
30	171B3940G1	SNUBBER ASM. ....	04
34	44A718897-001	CAPACITOR MTG. STRAP .....	02
37	148B5620DPP1	BUS BAR .....	01
38	148B5620DPP2	BUS BAR .....	01
39	148B5620DPP4	BUS BAR .....	01
40	148B5620DPP3	BUS BAR .....	01
43	WH7138R36G1	WIRE HARNESS .....	01
48	L201P17B33	NUT, M8X1.25MM .....	02
49	L400P10B33	M8 FLAT WASHER .....	05
50	L401P27B33	M8 LOCK WASHER .....	05
52	44A723274-001	M5X50MM T/R SCREW .....	04
53	44A723274-002	M5X26MM T/R SCREW .....	07
54	L14P17020B33	M8X1.25X20MM SCREW .....	03
55	L10P14010B33	M5X0.8X10MM SCREW .....	05
56	L400P7B33	M5 NAR. FLAT WASHER .....	05
57	L401P25B33	M5 SPRING LOCKWASHER .....	05
58	44A723274-401	M3.5X12MM T/R SCREW .....	04
59	L10P11044B33	M3.5X0.6X44MM SCREW .....	01
60	44A723274-204	M3.5X23MM T/R SCREW .....	08
61	L400P5B33	M3.5 NAR FLAT WASHER .....	06
62	L401P23B33	M3.5 LOCK WASHER .....	06
63	L10P11008B33	M3.5X0.6X8MM SCREW .....	06
64	L10P11016B33	METRIC PAN HD SCREW .....	02
67	L14P15016B33	M6X1.0X16MM SCREW .....	01
69	L400P8B33	M6 FLAT WASHER .....	01
70	171B3954G1	SHUNT-WIRE ASM .....	01
73	N402P39B6	WASHER FLAT ST .....	03

# EV100LX PART NUMBER IDENTIFICATION



EV-100



EV-100 LX/LXT

## RECOMMENDED TORQUEING

DEVICE OR PART TO PART	HARDWARE	HARDWARE TYPE	TORQUE LBS/IN
18, 19 TO 4	M3.5 X 0.6	FORMING	14
28 TO 11	M3.5 X 0.6	MACHINE	10
37, 40 TO 22	M3.5 X 0.6	MACHINE	10
38 TO 28	M3.5 X 0.6	MACHINE	8
11 (GATE TERM.)	M3.5 X 0.6	MACHINE	8
30 TO 11	M3.5 X 0.6	MACHINE	10
30 TO 28	M3.5 X 0.6	MACHINE	10
34 TO 4	M5 X 0.8	FORMING	14
14 TO 4	M5 X 0.8	FORMING	40
22 TO 4	M5 X 0.8	FORMING	40
11 TO 4	M5 X 0.8	FORMING	40
26 TO 4	M5 X 0.8	FORMING	14
29 TO 11	M5 X 0.8	MACHINE	14
37 TO 19	M5 X 0.8	MACHINE	14
38, 39 TO 19	M5 X 0.8	MACHINE	14
39 TO 18	M5 X 0.8	MACHINE	14
40 TO 18	M5 X 0.8	MACHINE	14
70 TO 14	M6 X 1.0	MACHINE	40
24 (TERMINALS)	#10-32	NUT	18

## RECOMMENDED TORQUEING

DEVICE OR PART TO PART	HARDWARE	HARDWARE TYPE	TORQUE LBS/IN
* 70 TO 14 (T.POST)	M8 X 1.25	NUT	75
* 14 (4REC) TO 22	M8 X 1.25	NUT	75
* 14 (3REC) TO 11	M8 X 1.25	BOLT	75
* 11 (BATT. POS.)	M8 X 1.25	BOLT	75
* 14 (BATT. NEG.)	M8 X 1.25	BOLT	75

\* CUSTOMER REFERENCE ONLY.

ASM. NOTE: USE SILICONE GREASE (DOC#342 OR GE#641)  
UNDER 1 REC BETWEEN THERMAL INSULATION (PT.12)  
AND ALUMINUM BASE (PT.4).

USE SILICON GREASE (DOC#342 OR GE#641)  
UNDER 2 REC AND 5 REC (PTS. 18 & 19).

\*\* VENDOR SUPPLIED HARDWARE IS ALLOWED  
FOR CONNECTIONS TO PT. 18 & 19)

## TERMINAL CONNECTIONS FOR LX/LXT LOGIC CARDS

INPUT	TRACTION STANDARD	TRACTION SL/FW	TRACTION REGEN/FW	TRACTION DUAL MTR	PUMP
TB1	Accel Pot Input	Accel Pot Input	Accel Pot Input	Accel Pot Input	Accel Pot Input
TB2	Start Switch Input	Start Switch Input	Start Switch Input	Start Switch Input	SL1
TB3	Seat Switch Input	Seat Switch Input	Seat Switch Input	Seat Switch Input	SL2
TB4	Key Switch Input	Key Switch Input	Key Switch Input	Key Switch Input	Key Switch Input
TB5	Forward Switch Input	Forward Switch Input	Forward Switch Input	Forward Switch Input	SL3
TB6	Reverse Switch Input	Reverse Switch Input	Reverse Switch Input	Reverse Switch Input	SL4
PA1	Plug Signal	Plug Signal	Plug Signal	PS Coil Driver	Status Code 93 Input
PA2	BDI Interrupt	BDI Interrupt	BDI Interrupt	BDI Interrupt	Status Code 93 Input
PA3	Aux Hourmeter Input	Aux Hourmeter Input	Aux Hourmeter Input	Aux Hourmeter Input	Status Code 90 Input
PA4	Not Used	SL2	Sensor 2 Yellow Wire	In-Board Mtr Rev Sw	Status Code 94 Input
PA5	Not Used	SL3	Sensor 2 Green wire	Right Mtr Dropout Sw	Status Code 94 Input
PA6	Not Used	SL1	Mtr A2 Input	Left Mtr Dropout Sw	Status Code 91 Input
PB1	FW Coil Driver	FW Coil Driver	FW Coil Driver	F Rht Mtr Coil Driver	Status Code 95 Input
PB2	Not Used	Not Used	Regen Coil Driver	F Lft Mtr Coil Driver	Status Code 95 Input
PB3	SP Coil Driver	SP Coil Driver	SP Coil Driver	R Rht Mtr Coil Driver	BDI Enable Signal Input
PB4	F Coil Driver	F Coil Driver	F Coil Driver	R Lft Mtr Coil Driver	Pump (PMT) Coil Driver
PB5	R Coil Driver	R Coil Driver	R Coil Driver	1A coil Driver	1A Coil Driver
PB6	1A Coil Driver	1A Coil Driver	1A Coil Driver	D Coil Driver	Status Code 92 Input
PY1	Dash Display 4 Input	Dash Display 4 Input	Dash Display 4 Input	Dash Display 4 Input	Dash Display 4 Input
PY2	Dash Display 3 Input	Dash Display 3 Input	Dash Display 3 Input	Dash Display 3 Input	Dash Display 3 Input
PY3	Dash Display 1 Input	Dash Display 1 Input	Dash Display 1 Input	Dash Display 1 Input	Dash Display 1 Input
PY4	Dash Display 2 Input	Dash Display 2 Input	Dash Display 2 Input	Dash Display 2 Input	Dash Display 2 Input
PY5	Dash Display 5 Input	Dash Display 5 Input	Dash Display 5 Input	Dash Display 5 Input	Not Used
PY6	Not Used	Not Used	Not Used	Not Used	Not Used
PY7	Im	Im	Im	Not Used	Not Used
PY8	TMMA-9 / Pump-PY12	TMMA-9 / Pump-PY12	TMMA-9 / Pump-PY12	TMMA-9 / Pump-PY12	Not Used
PY9	TMMA-7 / Pump-PY11	TMMA-7 / Pump-PY11	TMMA-7 / Pump-PY11	TMMA-7 / Pump-PY11	Not Used
PY10	TMMA-2 / Pump-PY10	TMMA-2 / Pump-PY10	TMMA-2 / Pump-PY10	TMMA-2 / Pump-PY10	Traction PY10
PY11	Not Used	Not Used	Not Used	Not Used	Traction PY9
PY12	Not Used	Not Used	Not Used	Not Used	Traction PY8
PY13	Not Used	Not Used	Not Used	Not Used	Not Used
PY14	Not Used	Not Used	Not Used	Not Used	Not Used

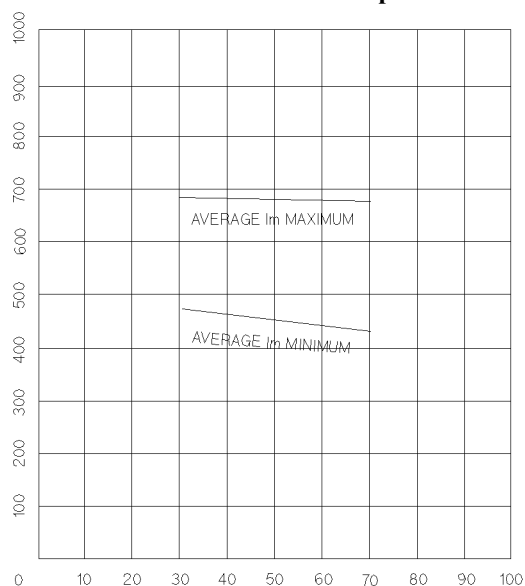
## EV100LX Logic Card Specifications

Control Features	IC3645LXCD1T	IC3645LXCD1M	IC3645LXCD1P
On-Board Diagnostics	Standard Displayed to Handset or Dash Display	Standard Displayed to Handset or Dash Display	Standard Displayed to Handset or Dash Display
Hourmeter	Standard Displayed to Handset or Dash Display	Standard Displayed to Handset or Dash Display	Standard Displayed to Handset or Dash Display
Stored Status Codes	Standard	Standard	Standard
Card Type Selection	Standard Enable/Disable Features	Standard Enable/Disable Features	Standard Enable/Disable Features
Creep Speed	Adjustable 2% to 15% On Time	Adjustable 2% to 15% On Time	Not Applicable
Current Limit	Adjustable See C/L Curves Standard/High Performance	Adjustable See C/L Curves Standard/High Performance	Adjustable See C/L Curves Standard/High Performance
Plugging	Adjustable 200 to 930 Amps	Adjustable 200 to 930 Amps	Not Applicable
Pedal Position Plug	Adjustable 100 to 930 amps Can be Disabled	Adjustable 100 to 930 amps Can be Disabled	Not Applicable
Ramp Start	Standard	Standard	Not Applicable
Full Power Transition	Standard with 1A Ctr	Standard with 1A Ctr	Standard with 1A Ctr
Controlled Acceleration	Adjustable .1 to 22 seconds	Adjustable .1 to 22 seconds	Adjustable .1 to 5.5 seconds
1A Timed Pick-Up	Follows CA by .2 seconds with Accel Volts is < .5V or Accel Ohms is < 200	Follows CA by .2 seconds with Accel Volts is < .5V or Accel Ohms is < 200	Follows CA by .2 seconds with Accel Volts is < .5V or Accel Ohms is < 200
1A Thermal Hold-Off	Standard at 90°C cutback at 20% T <sub>ON</sub>	Standard at 90°C cutback at 20% T <sub>ON</sub>	Standard at 90°C cutback at 20% T <sub>ON</sub>
1A Plugging Hold-Off	Standard	Standard	Not Applicable
Delay to First Pulse	Standard	Standard	Standard
PMT (Fault Shut Down)	Standard Look Ahead and Reset two count	Standard Look Ahead and Reset two count	Standard Look Ahead and Reset two count
Thermal Protection	Standard 90°C Cutback	Standard 90°C Cutback	Standard 90°C Cutback
Static Return to Off	Standard 2 Second Delay	Standard 2 Second Delay	Not Applicable

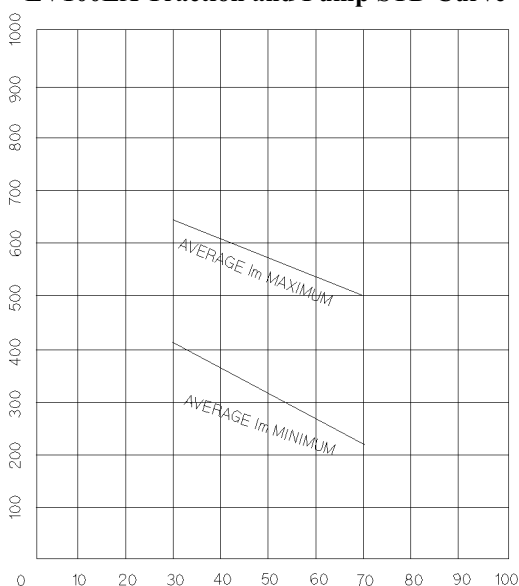
<b>Control Features</b>	<b>IC3645LXCD1T</b>	<b>IC3645LXCD1M</b>	<b>IC3645LXCD1P</b>
Voltage Range	24-80 VDC	24-80 VDC	24-80 VDC
Accelerator Input	5000-0 Ohms 3.5-0 VDC	5000-0 Ohms 3.5-0 VDC	5000-0 Ohms 3.5-0 VDC
Low Battery Operation	Standard 50% at 36-80 VDC 75% at 24 VDC	Standard 50% at 36-80 VDC 75% at 24 VDC	Standard 50% at 36-80 VDC 75% at 24 VDC
Reverse Battery Protection	Standard	Standard	Standard
Ambient Temperature	-30 to +50°C	-30 to +50°C	-30 to +50°C
Approximate Weight	5.5 Kg	5.5 Kg	5.5 Kg
Coil Drivers			
F/R or Line	On-Board	On-Board	On-Board
1A	On-Board	On-Board	On-Board
FW	On-Board	Not Applicable	Not Applicable
Regen	On-Board	Not Applicable	Not Applicable
D	Not Applicable	On-Board	Not Applicable
PS	On-Board	On-Board	Not Applicable
Shorted Driver Protection	Standard	Standard	Standard
Shorted 3 REC Protection	Standard	Standard	Standard
F/R and Speed Input Switch Loading	Logic Current	Logic Current	Logic Current
1A switch	Not Required	Not Required	Not Required
1A Current dropout	Adjustable 450 to 1260 Amps	Adjustable 450 to 1260 Amps	Not Applicable
Dual Mtr Steering Logic	Not Available	Standard	Not Available
Dual Mtr Inside Wheel Reversal	Not Available	Standard	Not Available
Regenerative Braking	Adjustable Regen C/L - 75A to 630A Regen Start - 15% to 96%	Not Applicable	Not Applicable
Field Weakening	Adjustable Pick-up - 52A - 466A Drop-out - 65A to 895A	Not Applicable	Not Applicable
Speed Limit Three Ranges Creep to Full Speed	Standard Adjustable Input by Limit Switch	Standard Adjustable Two Speed Limits	Standard Adjustable Input by Limit Switch
Steer pump Time Delay	Seat - .5 to 63 sec Neutral - .5 to 63 sec	Seat - .5 to 63 sec Neutral - .5 to 63 sec	Not Applicable

Control Features	IC3645LXCD1T	IC3645LXCD1M	IC3645LXCD1P
Accelerator Volts Lockout Accel volts > 2.5V	Standard	Standard	Standard
Battery Volts Check	Standard	Standard	Standard
Battery Discharge Indication	Optional	Optional	Optional
Full Load Level Running Mtr Current at 50% 1A duty	150 Amps Plus	150 Amps Plus	150 Amps Plus
Continuous Duty Mtr Current with 0.3°C/Watt Heatsink at 40°C Ambient	103 Amps Plus	103 Amps Plus	103 Amps Plus
Plug Current Limit Min-Max @ 1 Sec Min-Max @ 3 Sec	330/950 Amps 330/650 Amps	330/950 Amps 330/650 Amps	Not Applicable
Average Motor C/L with Typical Mtr Inductance			
Min-Max @ 30% T <sub>ON</sub>	405/640 Amps (STD)	405/640 Amps (STD)	405/640 Amps (STD)
Min-Max @ 50% T <sub>ON</sub>	320/565 Amps (STD)	320/565 Amps (STD)	320/565 Amps (STD)
Min-Max @ 70% T <sub>ON</sub>	230/495 Amps (STD)	230/495 Amps (STD)	230/495 Amps (STD)
Min-Max @ 30% T <sub>ON</sub>	475/690 Amps (H/P)	475/690 Amps (H/P)	475/690 Amps (H/P)
Min-Max @ 50% T <sub>ON</sub>	455/685 Amps (H/P)	455/685 Amps (H/P)	455/685 Amps (H/P)
Min-Max @ 70% T <sub>ON</sub>	435/680 Amps (H/P)	435/680 Amps (H/P)	435/680 Amps (H/P)

**EV100LX Traction and Pump H/P Curve**



**EV100LX Traction and Pump STD Curve**



## BASICS OF CIRCUIT OPERATION

The control circuit is energized by closing the key switch, seat switch, and moving the forward or reverse lever to either position, and then depressing the accelerator closing the start switch. This applies power to the control card turning on the PMT driver, which will close the selected directional contactor and complete the circuits to the drive motor. (See elementary drawings.)

The control card then supplies a gate pulse to 2REC turning it on to a conducting state, allowing current to flow from the battery through IC, 1X, 2REC, motor field, motor armature, sensor, and back to the battery. After IC charges, 2REC shuts off due to lack of holding current. The control card checks that IC is charged and unlocks the gate to IREC and 5REC.

The control card then supplies a gate pulse to IREC turning it on to a conducting state, allowing current to flow from the battery through IREC, motor field, motor armature, sensor, and back to the battery. 5REC turns on and allows current to flow T4-T3, IC, IREC, 5REC to T4-T3. This current charges the bottom of IC positive with respect to the battery positive bus. This charging cycle occurs in less than 1 millisecond (.001 sec.) and 5REC shuts off. This charge is now stored on the capacitor until it is time to turn off IREC.

Current continues to flow in IREC until the control card fires 2REC. When 2REC conducts, capacitor IC discharges around the circuit composed of IC, 1X, 2REC, and IREC. This discharge current opposes the battery current through IREC so that the resultant current is zero. With reverse voltage across IREC, IREC is turned off. Current continues to flow in the 2REC, IC, motor and battery loop until the capacitor (card terminal 14) is fully charged negative. This charge exceeds battery voltage by an amount which is a function of peak motor current, and 2REC turns off. Figure 1 illustrates the pulsing of current from the battery.

Figure 1

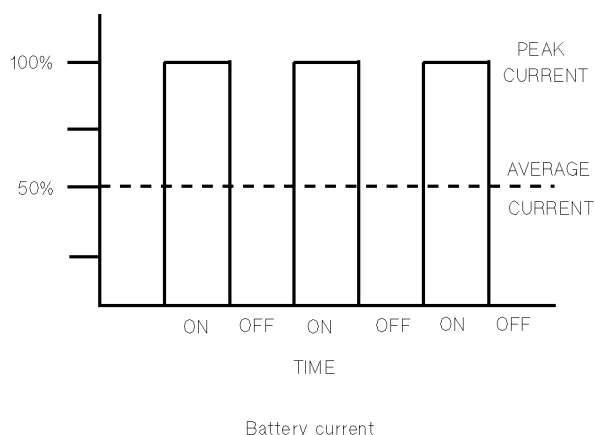
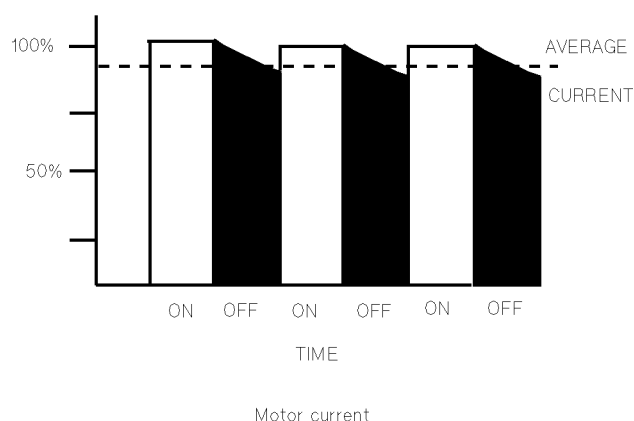


Figure 2



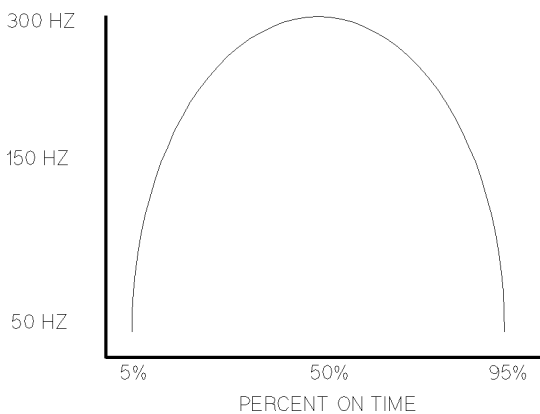
During the off time, the energy stored in the motor, by virtue of the motors inductance, will cause current to circulate through the motor around the loop formed by 3REC. Thus, providing what

is called “flyback current”. Figure 2 shows the nature of the motor current which is composed of both battery current and the inductive flyback current. It should be noted that the average motor current measured will be greater than the average battery current. The SCR control, in effect, converts battery current at battery volts into a higher motor current and a lower motor volts.

The time for the next ON and OFF cycle to start is determined by the time that the control card takes to oscillate. This frequency of oscillation is controlled by the potentiometer in the accelerator and automatic circuitry in the card. Slow speed is obtained by having maximum ohms in the potentiometer. As the resistance in the potentiometer decreases, the speed of the motor increases. The SCR circuit is capable of delivering approximately 95% speed. For full speed operation, the 1A contactor is closed to apply full battery voltage across the motor.

## **CONTROL FEATURES**

**OSCILLATOR** - the oscillator section of the card has two adjustable features and one fixed feature. With the accelerator potentiometer at maximum ohms, the creep speed can be adjusted by the



**Figure 3**

handset unit. Top speed is fixed by card and is obtained with the accelerator potentiometer at minimum ohms. The % ON time has a range of approximately 5 to 95 percent. The center operating condition of the oscillator is at 50 percent ON time with a nominal 1.8 milliseconds ON time and 1.8 millisecond OFF time. This corresponds to a maximum operating frequency of about 300 hertz. At creep the ON time will decrease to approximately 0.8 milliseconds while OFF time will become in the order of 20 milliseconds. At full SCR operation, this condition will be reversed (short OFF time, long ON time). This variation of ON and OFF time of the oscillator produces the optimum frequencies through the SCR range. The frequency curve of the oscillator is shown in Figure 3.

The rate at which the oscillator may increase its percent ON time is limited by “Controlled Acceleration”. The minimum time required to go from creep speed to 80-85% on time point may be varied by the “C/A” trimpot on the card, adjustable from approximately 0.1 seconds to 22.0 seconds.

**CURRENT LIMIT** - This circuit monitors motor current by utilizing a sensor in series with the armature. The information detected across the sensor is fed back to the card so current may be limited to a pre-set value. If heavy load currents are detected, this circuit overrides the oscillator and limits the average current to a value set by function 4 of the handset. The C/L setting is based on the maximum thermal rating of IREC and the peak voltage on the capacitor. Because of the flyback current through 3REC, the motor current usually runs 2 to 3 times battery current. See current limit curves for available current and adjustment range.



**PLUGGING** - Slow down is accomplished when reversing by providing a small amount of retarding torque for deceleration. If the vehicle is moving and the directional lever is moved from one direction to the other, the motor field is reversed. The plug signal is initiated by the fact that the directional switch has moved from one direction to the other. The motor armature, driven by the inertia of the vehicle, acts as generator. This generated current passes through 4REC and the sensor. The oscillator circuit regulates at a plug current limit level as set by the Handset this controls the pulse rate of IREC to regulate the generated motor current and bring the truck to a smooth stop and reversal. With the accelerator potentiometer at minimum resistance, function 5 will enable adjustment of plugging current from max to min. current level for plug current limit.

**PEDAL POSITION PLUG** - This feature will allow for plugging distance based on pedal position. Pedal position will reduce the plugging current to the current value set by this function as the accelerator is returned to the creep speed position. Maximum plug current is obtained with the accelerator in the top speed position. This feature is adjustable by using function 16 on the handset.

**RAMP START** - This feature provides full SCR torque to restart a vehicle on an incline. The memory for this function is the directional switch. When stopping on an incline, the directional switch must be left in its original or neutral position to allow the control to assure full power when restarted. The accelerator potentiometer input will modulate ramp start current.

**FULL POWER TRANSITION** - this built-in feature provides smooth transition from SCR to 1A bypass. This is accomplished by the SCR continuing to pulse until the 1A contactor power tips close.

**CONTROL ACCELERATION AND 1A TIME** - This feature allows for adjustment of the rate of time it takes for the control to accelerate to 96% applied battery voltage to the motor on hard acceleration. The 1A contactor will automatically close .2 seconds after the controlled acceleration stops and the accelerator input is less than .5 volts or less than 50 ohms. C/A is adjusted by function 3 from .1 to 22 seconds.

**1A CURRENT DROP OUT** - This adjustable feature can be set to open the 1A contactor if the traction motor is subject to excessive currents. The dropout is adjustable with function 6 of the handset. Once the control has dropped out the 1A contactor due to excess current, the directional or accelerator switch must be returned to neutral to unlock the dropout circuit to allow the control to pick up the 1A contactor again. Using this feature will reduce the 1A contactor tip life, thus it should be used only where needed to protect the motor.

**STATIC RETURN TO OFF** - This built-in feature of the control is set up to make the driver return the directional lever to neutral anytime he leaves the vehicle and returns. If the seat switch or key switch is opened, the control will shut off and cannot be restarted until directional lever is returned to neutral. A time delay of approximately .75 seconds is built into the seat switch input to allow momentary opening of the seat switch if a bump is encountered.

**ACCELERATOR VOLTS HOLD-OFF** This feature checks the voltage level at the accelerator input when ever the key switch or seat switch is activated. If the voltage is less than 2.5 volts the control will not start. This is to assure that the control is calling for low speed operation at start-up.

**COIL DRIVER MODULES** - these drivers are internal to the control card. They are the power devices that operate F, R, 1A, D, FW, RB, and PS contactor coils. These drivers open or close these coils on command from the control card. All modules are equipped with reverse battery protection in that if the battery is connected incorrectly, none of the contactors controlled can be closed electrically.

**1A THERMAL HOLD OFF** - this feature prevents the 1A contactor from closing when the truck is in severe thermal cutback to avoid torque jumps. When the control goes into severe cutback, the must pulse to time will inhibit the 1A timer.

**MUST PULSE TO TIME** - this feature prevents the 1A timer from timing if the oscillation pulse rate has not reached a particular level of operation.

**PULSE MONITOR TRIP ( PMT )** - This feature contains three features which shuts down or locks out control operation if fault conditions exist that would allow uncontrolled ( run away ) speed of the vehicle:

Look ahead  
Look again  
Automatic look again and reset

The PMT circuit will not allow the control to start under the following conditions:

1. If 1REC is shorted or if 1A contactor is welded, the control will not allow the F or R contactor to close.
2. Will not allow the control to operate if F and R internal coil drivers are shorted or if 3REC diode is shorted.

The PMT circuit will shut down operation of the control ( opening of the F or R contactor ) under the following conditions:

If 1REC fails to commutate ( shut off ), or if 1A power tips remain closed when they should be open. After opening the F or R contactor the PMT circuit will check for a fault and if none is found will reclose the directional contactor. If the fault still exist, the directional contactor will open and remain open.

If 1A closes before a second commutation failure, the look again counter will automatically reset. This eliminates the inconvenience of resetting the PMT with the key switch if the trip is due to random noise.

When the PMT circuit prevents F or R contactors from closing, the PMT circuit can be reset only by opening the key switch.

**THERMAL PROTECTOR - (TP)** - this temperature sensitive device is mounted on the 1REC heat sink. If the 1REC temperature begins to exceed the design limits, the thermal protector will lower the

maximum current limit and not allow IREC to exceed its temperature limits. Even at a reduced current limit, the vehicle will normally be able to reach sufficient speed for full IA operation, thereby allowing the panel to cool. As the panel cools, the thermal protector will automatically return the control to full power.

**LOW VOLTAGE**- batteries under load, particularly if undersized or more than 80 percent discharged, will produce low voltages at the SCR control terminals. The EV-100 control is designed for use down to 50 percent of a nominal battery volts of 36-84 V, and 75 percent of a nominal battery volts of 24 V. Lower battery volts may cause the control to not operate correctly; however the PMT should open the F or R contactor in the event of a commutation failure.

**FIELD WEAKENING** - if the vehicle is supplied with a field weakening circuit, the “FW PU” and “FW DO” (function 7 and 8) can be adjusted from the handset unit. Field weakening is a method of attaining higher running speed for the vehicle in level operation. The normal settings for this feature are: pickup of FW contactor from 125 to 150 percent of normal full-load running current (IA), and dropout of FW contactor from 275 to 300 percent current. The dropout puts the motor back to the IA range to climb ramps and inclines.

**REGENERATIVE BRAKING** if the vehicle is moving and the directional lever is moved from one direction to the other, this initiates a plugging signal by reversing the motor field. During the standard motoring mode and the plugging mode, the RB contactor remains picked up. In the plugging mode, the motor armature acts as generator. Once the generated current reaches a particular current level, the plugging mode transitions to regenerative braking mode.

Transitioning to regenerative braking mode, opens the RB contactor, disconnecting the motor armature from battery negative and inserting 7REC and REGEN SENSOR-2 in the regen circuit. During the IREC on time, the field and armature current is increased. During the IREC off time, the energy stored in the field and armature generates the regenerative current, which passes through 7REC, #2 sensor, battery, 3REC/4REC and back to motor field and armature.

The control will remain in regenerative mode as long as the regen current can maintain regenerative current limit. When the regenerative current cannot be maintained and drops below the level set by the regenerative current limit trimpot (RB C/L), the regenerative braking mode transitions back to plugging mode. During the transition back to plugging mode, the RB contactor will reclose enabling the control to function in plugging mode, regulating plugging currents to bring the vehicle to a smooth stop and reversal. The accelerator potentiometer input will modulate plugging as well as regenerative braking current. The major advantage of regen is longer motor life due to reduced motor heating. This feature has two adjustable functions, regen current limit (function 9) and regen start (function 10).

**DUAL MOTOR OPERATION** - This function is used to connect the motor armatures of a dual motor vehicle system in parallel during a “plug” if both motors are in operation at the time of the plug cycle. This prevents the fields from building flux in the opposite directions and prohibits the motors from acting as a series generator thereby causing uncontrollable plugging torques. This circuit requires the addition of an armature shorting contactor (D contactor) and an additional 4REC diode (4REC-B). The D contactor only closes when both motors are energized during a plugging cycle.

**DUAL MOTOR IN-BOARD WHEEL REVERSAL** - This feature allows for the control of the in-board traction motor while in a sharper turning condition. The in-board motor is controlled by inputs from limit switches located on the rear steering wheel which connect card input points to negative. Logic for turn switch operation is shown below:

LEFT TURN	- L1 and L2 open	- motor energized.
	- L1 closed and L2 open	- motor disabled.
	- L1 and L2 closed	- motor reversed from normal direction.
RIGHT TURN	- R1 and R2 open	- motor energized.
	- R1 closed and R2 open	- motor disabled.
	- R1 and R2 closed	- motor reversed from normal direction.

**DUAL MOTOR SHARP TURN SPEED LIMIT** - This handset adjustable feature allows for the limiting of top speed when either the R1 and R2 or the L1 and L2 switches are both closed.

**TOP SPEED ( MOTOR VOLTS ) LIMIT** - This feature provides a means to limit motor volts to three adjustable limits by limit switch opening between input points on the control card and negative. The lower motor volt limit always takes priority when more than one switch input is closed. This motor volt limit effects top speed of the SCR, but actual truck speed will vary at any set point depending on the loading of the vehicle. Each speed limit is adjustable by the handset, function 11, 12, and 13, for speed limits 1, 2, and 3.

**STEER PUMP CONTACTOR TIME DELAY** - This feature provides two options for SP time delay option 1 provides a .5 to 63 second time delayed drop out of the steer pump contactor when the Forward or Reverse directional switch is opened. This is overridden by a 1.5 second time delayed drop-out whenever the seat switch is opened. Option 2 provides a .5 to 63 second time delayed drop out of the SP contactor when the seat switch is opened.

**CONSTANT CURRENT COIL DRIVERS AND INTERNAL COIL SUPPRESSION** - This feature allows the use of 24 volt contactor coils on through the entire voltage range of the EV100 ( 24 volts to 84 volts ) for the F,R,1A,SP,RG,D,and FW contactors.

This feature also allows the above contactors to operate cooler due to less current being applied to the coil after pick-up.

**HOURLY METER READINGS** - This feature will display the recorded hours of use of the traction control and pump control to the dash display each time the key switch is turned off.

**INTERNAL RESISTANCE COMPENSATION** - This feature is used when the Battery Discharge Indicator is present. Adjustment of this function will improve the accuracy of the BDI.

**TRUCK MANAGEMENT MODULE (TMM1)** - is a multi-function accessory card that provides the OEM the ability to provide status codes or operator warning codes that will be displayed on the dash display whenever a normally open switch or sensor wire provides a negative signal to the card. Typically the TMM1A can be used to display over temperature of motors, hydraulic systems or any other switch that closes at the desired temperature. The TMM1A can also be used to monitor and display motor brush wear warnings when the motor brushes require replacement.

**TRUCK MANAGEMENT MODULE (TMM2)** - is a multi-function accessory card that provides a horn alarm circuit which blows the horn when the truck is left unattended without the park brake being set, and also provides a dash board located controlled acceleration adjustment for use by the operator.

**STORED STATUS CODE** - This feature furnishes a function register functional that contains the last fault that shut down vehicle operation (PMT type fault that is reset by cycling the key switch). This status code will be over written each time a new status code occurs and can be cleared from memory by adjusting the value to zero.

**ON-BOARD DIAGNOSTICS** - The logic card detects the systems current operating status which can be displayed to either the Dash Display or the Handset. There are currently over 75 status codes that are available with systems using Traction and Pump SCR controls and Truck Management Module (TMM). Along with the status code display from the TMM, the logic card is capable of reducing the current to the control to alert the operator of a critical fault condition.

**BATTERY DISCHARGE INDICATION** - This feature uses the latest in microprocessor technology to provide accurate battery state of charge information and supplies passive and active warning signals to the vehicle operator.

Features and functions:

- Displays 100 to 0 percent charge
- Display blinks with 20% charge
- Disables pump circuit with 10% charge
- Auto ranging for 36/48 volt operation
- Adjustable for use on 24 to 80 volts

**HANDSET** - This is a multi-functional tool to be used with the EV100 LX and LXT SCR controls. The Handset consist of a Light Emitting Diode (LED) display and a keyboard for data entry.

Features and functions:

- Monitor existing system status code for both traction and pump SCR systems
- Monitor intermittent random status code
- Monitor battery state of charge on LXT systems
- Monitor hourmeter reading on traction and pump SCR systems
- Monitor or adjust the control functions.

**HYDRAULIC SCR CONTROL ( EV100P )** - This hydraulic controller consist of the following features:

- Three speeds adjustable from “0” volts to full motor volts.
- Fixed speeds actuated by switch closure to negative.
- 1A bypass contactor ( if required )
- Variable resistor input (5K-0 ohms).
- PMT functions available with use of line contactor.
- Current limit and controlled acceleration adjustable.
- Battery Discharge Indicator interrupt compatible.
- On-board TMM1A functions

Operation of voltage regulator card:

This card provides the basic functions required for controlling the EV100 hydraulic control and optional contactors and PMT functions. Battery positive is applied through a main control fuse to the key switch, energizing the control card power supply input to TB4.

When the line contactor is used, PMT operation is the same as outlined for the EV100 traction controllers.

The four speed ( motor volts ) reference points TB2, TB3, TB5, and TB6 are selected by connecting these points independently to battery negative.

The first speed is obtained by closing speed point 1, TB2, to SCR control negative. Speed point 1 is adjustable by function 11 to adjust motor voltage from 0 to full motor volts. The specified motor volts will be regulated, however, the magnitude of motor current will vary depending on the loading of the vehicle.

The second speed is obtained by closing speed point 2, TB3, to SCR control negative. Speed point 2 is adjustable by function 12 to adjust motor voltage form 0 to full motor volts.

The third speed is obtained by closing speed point 3, TB5, to SCR control negative. Speed point 3 is adjustable by function 13 to adjust motor voltage form 0 to full motor volts.

The fourth speed is obtained by closing speed point 4, TB6, to SCR control negative. Speed point 4 is non-adjustable and provides full control motor volts. Speed input 4 must be activated to enable the optional 1A contactor.

If more than one speed input is activated, the selected speed with the highest motor volts will override the low motor volt speed.

The 1A contactor is activated by closing the speed input switch connected to TB6 and SCR negative. This starts the time delay circuit of the 1A contactor. This time is trimpot adjustable from 1 to 4 seconds. A clockwise rotation of the trimpot will increase the time delay.

The current limit circuit is adjustable and operates the same as the traction SCR current limit. See current limit curves for limits and range.

The controlled acceleration circuit is adjustable and operates the same as the traction SCR circuit. Adjustment range is from .45 to 4.0 seconds.

The variable resistor input will override the fixed motor volt limits set by the three adjustable speed inputs. It will vary motor volts above the set limits up to full motor volts, as resistance is decreased.

The Battery Discharge Indicator ( BDI ) interrupt will disable the hydraulic controller if the connection between PB3 and PB6 is opened. If a BDI circuit is not used, a jumper must be placed between PB3 and PB6 to allow the hydraulic control to operate.

The following are the input/output terminals for the pump control.

TB1	-	Accelerator Input
TB2	-	SL1 Input
TB3	-	SL2 Input
TB4	-	Key Switch Input
TB5	-	SL3 Input
TB6	-	SL4 Input
PA1	-	93 Status Code Input
PA2	-	93 Status Code Input
PA3	-	90 Status Code Input
PA4	-	94 Status Code Input
PA5	-	94 Status Code Input
PA6	-	91 Status Code Input
PB1	-	95 Status Code Input
PB2	-	95 Status Code Input
PB3	-	BDI Enable Signal
PB4	-	PMT Driver
PB5	-	1A Driver
PB6	-	92 Status Code Input
PY10	-	Input to Traction PY10
PY11	-	Input to Traction PY9
PY12	-	Input to Traction PY8

## GENERAL MAINTENANCE INSTRUCTIONS

The SCR control, like all electrical apparatus, does have some thermal losses. The semiconductor junctions have finite temperature limits above which these devices may be damaged. For these reasons, normal maintenance should guard against any action which will expose the components to excessive heat, such as steam cleaning; or which will reduce heat dissipating ability of the control, such as restricting air flow.

The following DO'S and DON'TS should be observed:

Any controls that will be used in ambients of 100 F (40 C) or over should be brought to the attention of the truck manufacturer.

All external components having inductive coils must be filtered. Refer to vehicle manufacturer for specifications.

The control should not be steam cleaned. In dusty areas, use low-pressure air to blow off the control. In oily or greasy areas, a mild solution of detergent or denatured alcohol can be used to wash off the control and then blow completely dry with low-pressure air. The control can also be cleaned with Freon TF degreaser.

For the SCR panel to be most effective, it must be mounted against the frame of the truck. The truck frame, acting as an additional heat sink, will give improved truck performance by keeping the SCR control package cooler. The use of a heat-transfer grease (Dow Corning 340) is recommended.

Terminal boards and other exposed SCR control parts should be kept free of dirt and paint that might change the effective resistance between points.

**CAUTION: The truck should not be plugged when the truck is jacked up and the drive wheels are in a free wheeling position. The higher motor speeds can create excessive voltages that can be harmful to the control.**

Do not hipot (or megger) the control. Unless the terminals of each semiconductor and card are connected together, the control may be damaged. Refer to control manufacturer before hipotting.

Use a lead-acid battery with the voltage and ampere hour rating specified for the vehicle. Follow normal battery maintenance procedures, recharging before 80 percent discharged and with periodic equalizing charges.



## TROUBLE-SHOOTING INSTRUCTIONS

Trouble-shooting the EV100/200 LX/LXT control should be quick and easy by following the instruction outlined in the following status code instruction sheets.

If mis-operation of the vehicle occurs, a status code will be displayed on the Dash Display for vehicle equipped with a Dash Display or by plugging a Handset into logic card's plug "Y" location and then reading the status code.

With the status code number, follow the procedures outlined in the status code instruction sheets to determine the problem.

Checking and replacement of components are also outlined in sections of this instruction book. Please refer to these section as needed.

**Important Note:** Due to the interaction of the logic card with all vehicle functions, almost any status code or control fail could be caused by the logic card. After all other status code procedures have been followed and no problem is found the logic card should then be replaced as the last option to correct problem.

The same device designations have been maintained on different controls but the wire numbers may vary. Refer to the elementary and wiring diagrams for your specific control. The wire numbers shown on the elementary diagram will have identical numbers on the corresponding wiring diagrams for a specific truck, but these numbers may be different from the numbers referenced in this publication.

**WARNING: Before trouble-shooting, jack up wheels, disconnect the battery and discharge capacitor 1C. Reconnect the battery as needed for the specific check.**

If capacitor 1C terminals are not accessible, discharge capacitor by connecting from SCR POS terminal to 2 REC anode. Check resistance on Rx1000 scale from frame to SCR power and control terminals. A resistance of less than 20,000 ohms can cause misleading symptoms. Resistance less than 1000 ohms should be corrected first.

Before proceeding, visually check for loose wiring, maladjusted linkage to the accelerator switch, signs of overheating of components, etc.

Tools and test equipment required are: (a) 6-volt lamp, 6-volt battery, two A14 diodes (1 Amp 400V), clip leads, volt-ohm meter (20,000 ohms per volt) and general hand tools.

## Reactor/Choke

Disconnect all leads to the reactor.

Remove the two mounting bolts and lift out.

Set new reactor on SCR base and start screws back into base. Be sure to use the original screws and washers. run screws in to base “finger tight”.

Check that the bottom of the reactor is flat against the base.

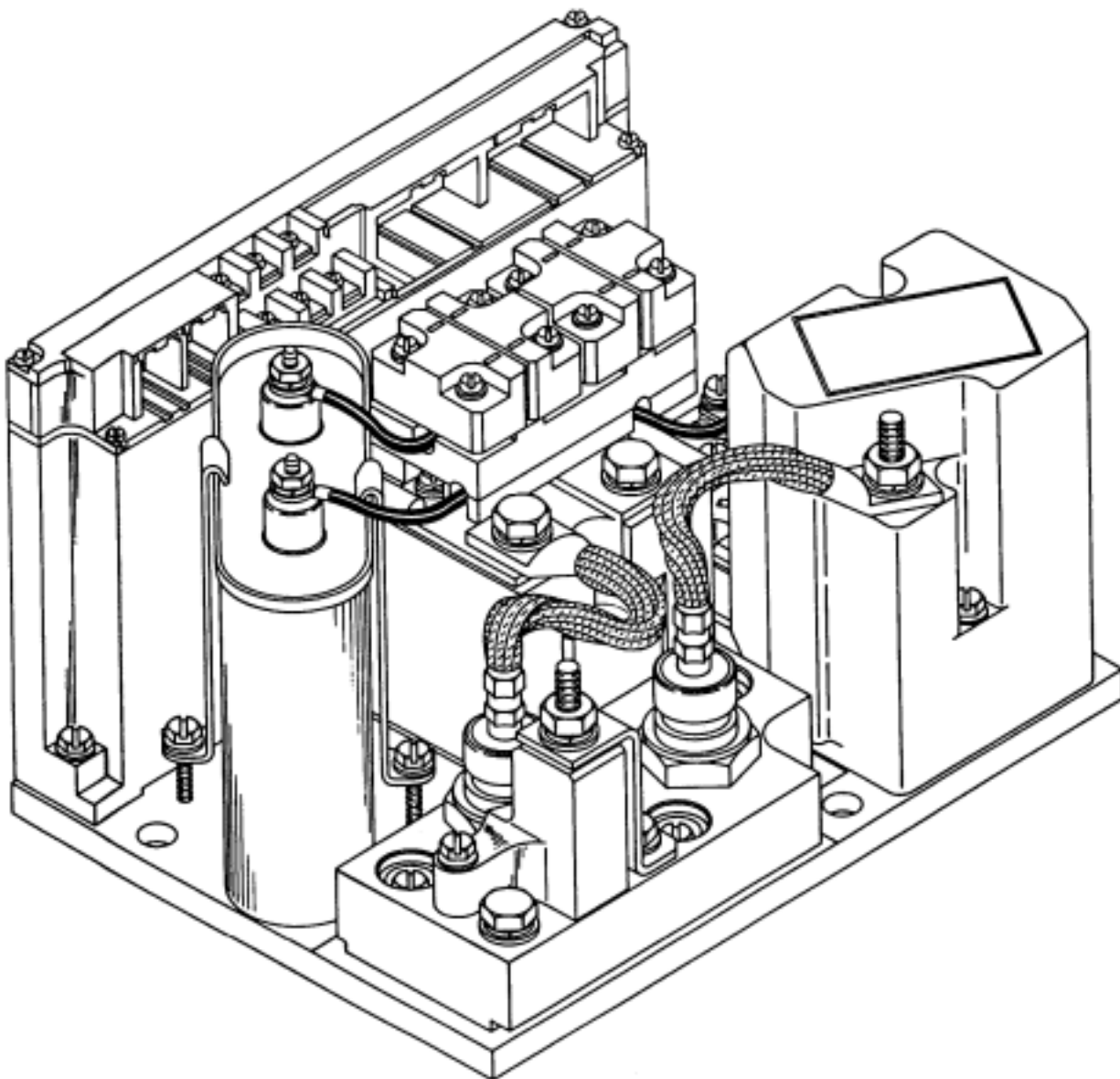
Alternately tighten the two screws by 1/4 turn until firm.

Replace all connections removed in step 1.



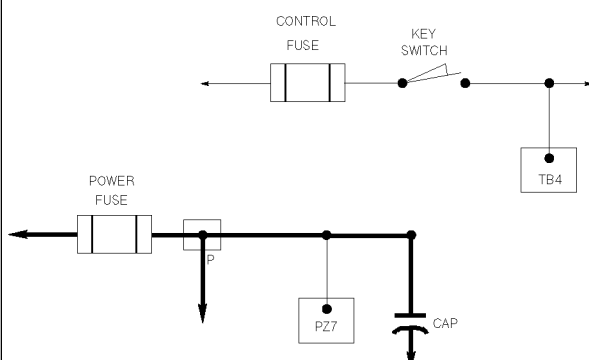
**GE Electric Vehicle  
Systems**

## INSTRUCTIONS STATUS CODES

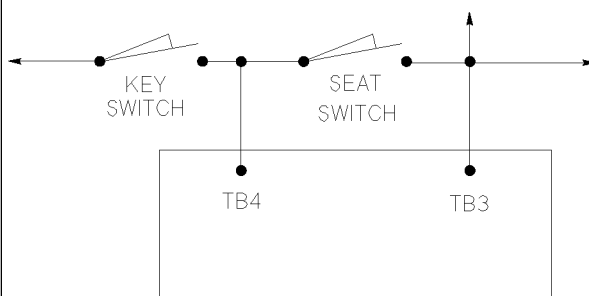


The information contained herein is intended to assist truck users and dealers in the servicing of Solid-State controls furnished by the General Electric Company. It does not purport to cover all variations in equipment nor to provide for every possible contingency to be met with installation, operation or maintenance.

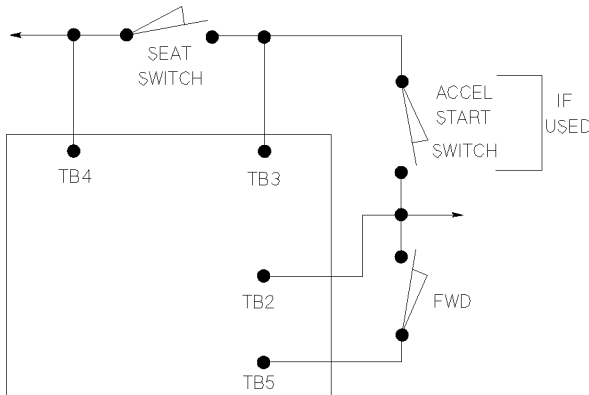
Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purpose, the matter should be referred to the vehicle manufacturer through his normal service channels, not directly to the General Electric Company.

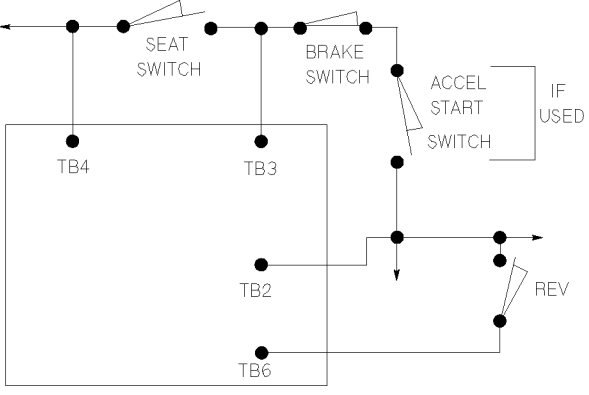
<b>STATUS CODE</b> <b>BLANK</b> <b>DISPLAY</b>	<b>DESCRIPTION</b>	<b>MEMORY RECALL</b>	No
	Segments do not illuminate on Dash Display or Handset	<b>CONTROL TYPE</b>	Traction and Pump
<b>SYMPTOM</b> Display screen on Dash Display or Handset is blank.			
<b>POSSIBLE CAUSE</b> Positive or negative control voltage is missing. <ul style="list-style-type: none"><li>• Insure that the key switch is closed and voltage is present between PZ7 and PZ3 control negative , and that voltage is present between TB4 and PZ3 control negative.</li></ul> Open circuit between logic card plug "Y" and Dash Display or Handset. <ul style="list-style-type: none"><li>• Check for a loose connection or open wire between logic card plug "Y" and Dash Display or Handset.</li></ul> Defective Dash Display or Handset <ul style="list-style-type: none"><li>• Replace Dash Display or Handset.</li></ul>			
		<b>Figure 1</b>	
		<b>STATUS INDICATION CRITERIA</b> This indicates a lack of input voltage to the logic card and/or display unit.	

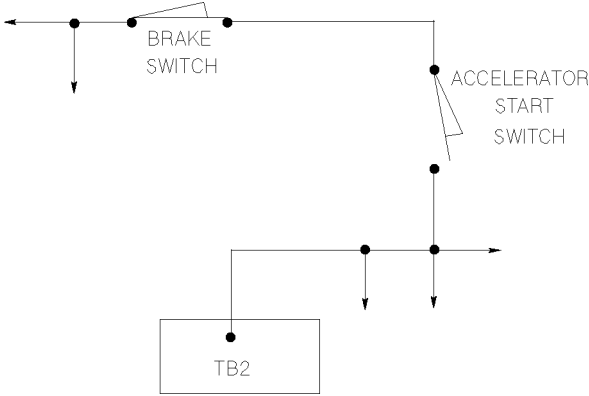
STATUS CODE  -01	DESCRIPTION	MEMORY RECALL	No
	No seat/deadman switch input.	CONTROL TYPE	Traction

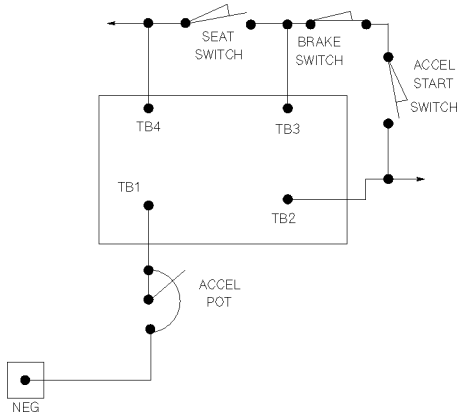
<p><b>SYMPTOM</b></p> <p>Forward or reverse contactor will not pick up.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Mis-adjusted or defective seat switch.</p> <ul style="list-style-type: none"><li>• Check seat switch to insure proper closure.</li></ul> <p>Open circuit between battery positive TB3.</p> <ul style="list-style-type: none"><li>• Check for loose connections or broken wire between seat switch and TB3 and between key switch and positive side of the seat switch and seat switch to TB4.</li><li>• On vehicles without seat switch, check for loose connections or broken wire from TB4 to TB3.</li></ul>	 <p>The diagram shows a horizontal line representing a circuit. From left to right, it has a terminal labeled 'KEY SWITCH' with a diagonal line indicating a switch, followed by a terminal labeled 'SEAT SWITCH' also with a diagonal line. Below the line, there are two terminals labeled 'TB4' and 'TB3'. A vertical line connects the 'SEAT SWITCH' terminal to 'TB4'. Another vertical line connects a point on the circuit between the 'KEY SWITCH' and 'SEAT SWITCH' to 'TB3'. A third vertical line connects the 'SEAT SWITCH' terminal to 'TB3'. The circuit continues to the right beyond the 'SEAT SWITCH' terminal.</p>
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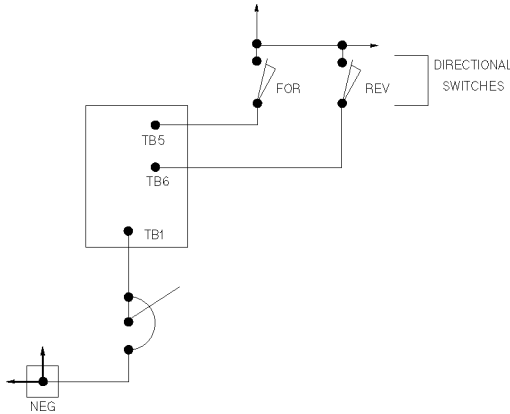
STATUS INDICATION CRITERIA
This status code will be displayed when TB3 is less than 50% battery volts.

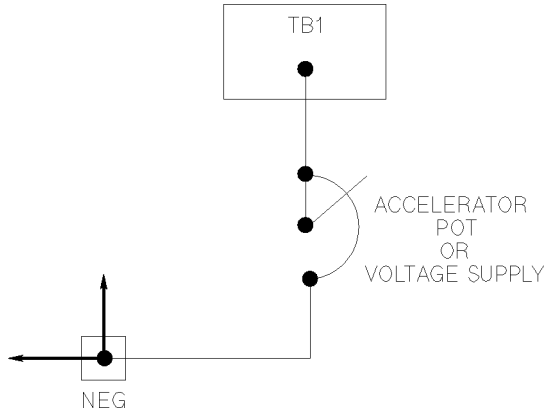
STATUS CODE <b>-02</b>	DESCRIPTION	MEMORY RECALL	No
	Forward directional switch is closed on initial power up.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Forward contactor will not close because of Static Return to Off (SRO) lock out.</p> <p><b>POSSIBLE CAUSE</b> Forward directional switch is closed on initial start up (i.e. closure of battery, key switch or seat/deadman switch).</p> <ul style="list-style-type: none"> <li>Return directional switch lever to neutral and then return lever to forward position.</li> </ul> <p>Forward directional switch is welded closed or mis-adjusted to be held closed.</p> <ul style="list-style-type: none"> <li>Replace or adjust directional switch to insure that it opens when the directional switch is returned to neutral.</li> </ul> <p>Short circuit between TB2 and TB5.</p> <ul style="list-style-type: none"> <li>Disconnect the wire from TB5 and check for a short circuit between TB2 and the wire.</li> </ul> <p>Defective logic card.</p> <ul style="list-style-type: none"> <li>Disconnect wire at TB5; Measure voltage at TB5, should be less than 60% of battery volts.</li> </ul>			
		 <p><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b> This status code will be displayed when TB5 is greater than 60% of battery volts on initial start up.</p>	

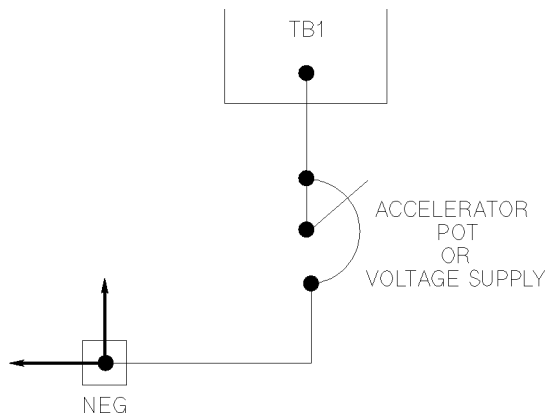
STATUS CODE <b>-03</b>	DESCRIPTION	MEMORY RECALL	No
	Reverse directional switch is closed on initial power up.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Reverse contactor will not close because of Static Return to Off (SRO) lock out.</p> <p><b>POSSIBLE CAUSE</b> Reverse directional switch is closed on initial start up (i.e. closure of battery, key switch or seat/deadman switch).</p> <ul style="list-style-type: none"> <li>Return directional switch lever to neutral and then return lever to reverse position.</li> </ul> <p>Reverse directional switch is welded closed or mis-adjusted to be held closed.</p> <ul style="list-style-type: none"> <li>Replace or adjust directional switch to insure that it opens when the directional switch is returned to neutral.</li> </ul> <p>Short circuit between TB2 and TB6.</p> <ul style="list-style-type: none"> <li>Disconnect the wire from TB6 and check for a short circuit between TB2 and the wire.</li> </ul> <p>Defective logic card.</p> <ul style="list-style-type: none"> <li>Disconnect wire at TB6; Measure voltage at TB6, should be less than 60% of battery volts.</li> </ul>			
		 <p><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b> This status code will be displayed when TB6 is greater than 60% of battery volts on initial start up.</p>	

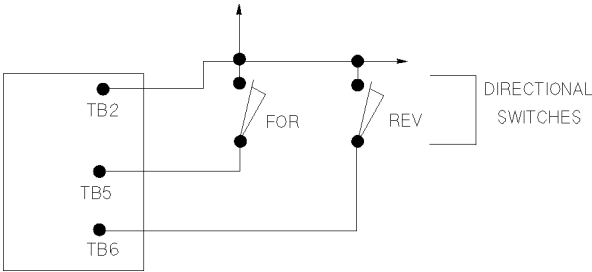
STATUS CODE <b>-04</b>	DESCRIPTION	MEMORY RECALL	No
	Start switch input low after initial start up	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Forward or reverse contactor will not pick-up.</p> <p><b>POSSIBLE CAUSE</b> Forward or reverse directional switch closed on initial start up.</p> <ul style="list-style-type: none"> <li>Depress accelerator to close start switch. Status code will change to 03 if reverse directional switch or to 02 if forward directional switch is closed. If either of these codes appear, return directional switch to neutral and then select the desired direction.</li> </ul> <p>Excessive leakage from TB2 to battery negative.</p> <ul style="list-style-type: none"> <li>Check voltage at TB2 with key and seat switches closed and directional switch in neutral. Voltage should be greater than 60% of battery voltage.</li> <li>If less than 60% battery voltage. Remove wire and measure ohmic value from wire to SCR negative. Value should be less than 22k ohms.</li> </ul>			
		 <p><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when TB2 voltage is less than 60% of battery volts at initial start-up (seat switch closure).</p>	

STATUS CODE <b>-05</b>	DESCRIPTION	MEMORY RECALL	No
	Start switch or brake switch fails to close.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Forward or reverse contactor will not pick up.</p> <p><b>POSSIBLE CAUSE</b> Defective brake switch circuit.</p> <ul style="list-style-type: none"> <li>Check brake switch to insure closure with brake pedal released.</li> <li>Check for open circuit or loose connections in wiring from brake switch to seat switch and TB3, and from brake switch to start switch.</li> </ul> <p>Defective start switch circuit.</p> <ul style="list-style-type: none"> <li>Check start switch to insure closure when accelerator is depressed.</li> <li>Check for open circuit or loose connections in wiring from brake switch to start switch and from TB2 to start switch.</li> </ul>			
		 <p><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b> This status code is when TB1 is less than 2.5 volts and TB2 is less than 60% battery volts.</p>	

STATUS CODE <b>-06</b>	DESCRIPTION	MEMORY RECALL	No
	Accelerator depressed with no direction selected.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Forward or reverse contactor will not pick up.</p> <p><b>POSSIBLE CAUSE</b> Accelerator pedal is depressed before closing forward or reverse directional switch.</p> <ul style="list-style-type: none"> <li>Status code will disappear when directional switch is closed or when accelerator pedal is released.</li> </ul> <p>Defective directional switch</p> <ul style="list-style-type: none"> <li>Check forward or reverse switch to insure closure when direction is selected.</li> </ul> <p>Open circuit between directional switch(s) and battery positive or between directional switch(s) and TB5 or TB6.</p> <ul style="list-style-type: none"> <li>Check all control wires and connections shown in Figure 1.</li> </ul>			
		 <p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b> This status code will be displayed when TB5 and TB6 are less than 60% of the battery volts, and TB1 is less than 2.5 volts.</p>	

STATUS CODE <b>-07</b>	DESCRIPTION	MEMORY RECALL	No
	Accelerator input voltage too high.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Forward or reverse contactor picks up but control will not operate when accelerator pedal is depressed or status code -07 is displayed then disappears when the vehicle starts to accelerate.</p> <p><b>POSSIBLE CAUSE</b> Accelerator input mis-adjusted or defective.</p> <ul style="list-style-type: none"> <li>Input voltage at TB1 should be less than 3.7 volts. Adjust or replace accelerator unit to insure that the voltage at TB1 will vary from 3.5 volts to less than .5 volts when the pedal is depressed.</li> </ul> <p>Open circuit between battery negative and TB1 in accelerator input circuit.</p> <ul style="list-style-type: none"> <li>Check for broken wires or loose connections or open potentiometer / voltage supply in the circuit shown in Figure 1.</li> </ul> <p>Short circuit from battery positive to wiring in accelerator input circuit.</p> <ul style="list-style-type: none"> <li>Disconnect wire from TB1 and measure voltage at wire to negative. Should be zero volts for potentiometer type and less than 3.7 volts for solid state type accelerator input.</li> </ul>			
		 <p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when the accelerator input voltage at TB1 is higher than 3.7 volts, and a directional contactor is picked up.</p>	

STATUS CODE  -08	DESCRIPTION	MEMORY RECALL	No
	Accelerator input voltage too low on power up after initial key switch closure.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b></p> <p>Forward or reverse contactor does not pick up.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Accelerator input mis-adjusted or defective.</p> <ul style="list-style-type: none"><li>Input voltage at TB1 should be more than 3.0 volts. Adjust or replace accelerator unit to insure that the voltage at TB1 is more than 3.0 volts before depressing pedal.</li></ul> <p>Short circuit between battery negative and TB1 in accelerator input circuit.</p> <ul style="list-style-type: none"><li>Disconnect wire from TB1. Check for short circuit from wire to battery negative. Resistance should be greater than 4.7K ohms.</li></ul> <p>Defective Card</p> <ul style="list-style-type: none"><li>Disconnect wire from TB1. Measure voltage from TB1 to negative. Voltage should be greater than 4.5 volts, if not, replace card.</li></ul>		 <p style="text-align: center;"><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code will be displayed when the accelerator input voltage at TB1 is less than 3.0 volts, and any of the following connections are opened and closed, battery plug or seat switch or key switch.</p>	

STATUS CODE  -09	DESCRIPTION	MEMORY RECALL	No
	Both forward and reverse directional switches are closed at the same time.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b></p> <p>Forward or reverse contactor will not pick up.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Forward or reverse directional switch welded closed or mis-adjusted to be held closed.</p> <ul style="list-style-type: none"><li>Replace or adjust directional switches to insure that they open when directional switch is returned to neutral.</li></ul> <p>Short circuit between battery positive and TB5 and/or TB6.</p> <ul style="list-style-type: none"><li>Disconnect wires from TB5 and TB6 and check wires for short circuit to positive side of directional switch.</li></ul> <p>Defective card</p> <ul style="list-style-type: none"><li>Disconnect wires and measure voltage at TB5 and TB6 . Voltage should be less than 60% of battery volts.</li></ul>		 <p>The diagram illustrates a circuit with a battery positive terminal at the top. A vertical line descends from it, branching to the left and right. On the left, there are three terminals labeled TB2, TB5, and TB6. TB2 is connected to the top of a switch labeled 'FOR'. TB5 and TB6 are connected to the bottom of the 'FOR' switch. On the right, there are two terminals connected to a switch labeled 'REV'. A line connects the bottom of the 'FOR' switch to the bottom of the 'REV' switch, indicating a short circuit. The switches are collectively labeled 'DIRECTIONAL SWITCHES'.</p> <p style="text-align: center;"><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code will be displayed when TB5 and TB6 are greater than 60% of battery volts at the same time.</p>	



STATUS CODE  -15	DESCRIPTION	MEMORY RECALL	No												
	Battery volts too low.	CONTROL TYPE	Traction												
<p><b>SYMPTOM</b></p> <p>Forward or reverse contactor will not pick up.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Discharged battery</p> <ul style="list-style-type: none"><li>Check battery for proper open circuit voltage as outlined in figure 1 and charge battery if required.</li></ul> <p>Defective battery</p> <ul style="list-style-type: none"><li>Check each battery cell for proper voltage (greater than 1.95 volts at cell). Replace or repair battery.</li></ul> <p>Incorrect control card adjustment.</p> <ul style="list-style-type: none"><li>Check function 15 for proper adjustment for battery being used. See handset instruction sheet for details. Adjust to proper settings.</li></ul>		<div><div>BATT CONN</div><div><div>+</div><div>BATTERY</div><div>-</div></div><div>BATT CONN</div></div> <div><div>TABLE A</div><table><tr><th>NOMINAL BATTERY VOLTS</th><th>MINIMUM LIMIT VOLTS @ 1.95</th></tr><tr><td>24</td><td>23.4</td></tr><tr><td>36</td><td>35.1</td></tr><tr><td>48</td><td>46.8</td></tr><tr><td>72</td><td>70.2</td></tr><tr><td>84</td><td>81.9</td></tr></table></div>		NOMINAL BATTERY VOLTS	MINIMUM LIMIT VOLTS @ 1.95	24	23.4	36	35.1	48	46.8	72	70.2	84	81.9
NOMINAL BATTERY VOLTS	MINIMUM LIMIT VOLTS @ 1.95														
24	23.4														
36	35.1														
48	46.8														
72	70.2														
84	81.9														
		<p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when the battery volts are less than 1.95 volts per cell at initial start up. (See table in figure 1).</p>													

STATUS CODE  -16	DESCRIPTION	MEMORY RECALL	No
	Battery volts too high.	CONTROL TYPE	Traction

**SYMPTOM**

Forward and reverse contactor will not pick up.

**POSSIBLE CAUSE**

Incorrect control card adjustment

- Check function 15 for proper adjustment for battery being used. See handset instructions for details. Adjust to proper setting.

Battery over charged or incorrect battery used.

- Check battery for proper open circuit voltage per table in figure 1. If voltage excessive-check battery charger for proper output voltage.

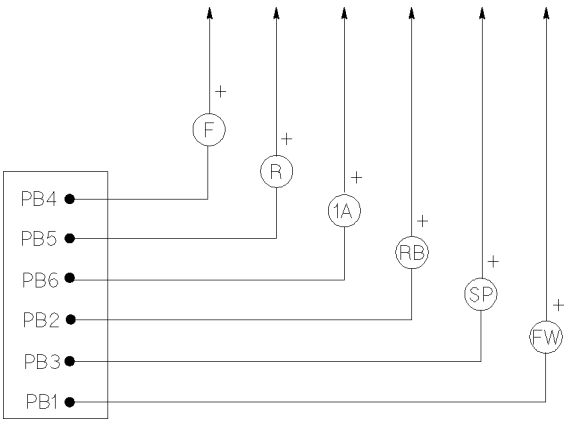
NOMINAL BATTERY VOLTS	MAXIMUM LIMIT VOLTS @ 2.40
24	28.8
36	43.2
48	57.6
72	86.4
84	100.8

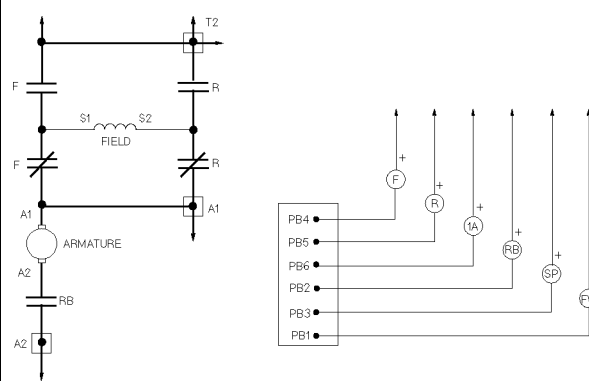
**Figure 1**

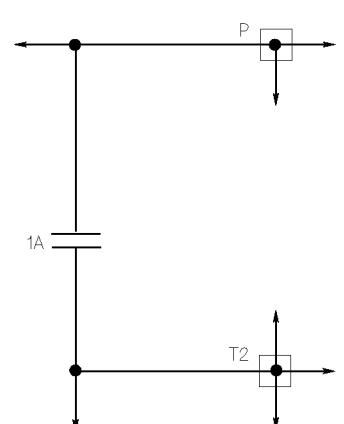
**STATUS INDICATION CRITERIA**

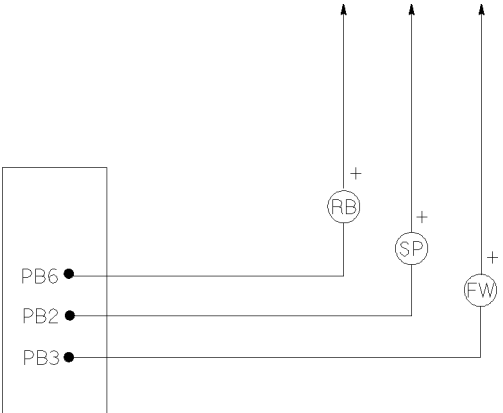
This status code is displayed when the battery volts are greater than 2.40 volts per cell at initial start up. (See table in figure 1.)

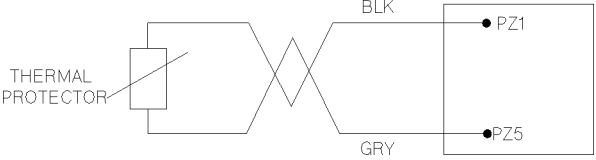
STATUS CODE <b>-17</b>	DESCRIPTION	MEMORY RECALL	No
	Invalid card type selection.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Forward or reverse contactors will not close.</p> <p><b>POSSIBLE CAUSE</b> Invalid card type selection.</p> <ul style="list-style-type: none"> <li>Review function 17 in the Handset Instruction sheets. Adjust and set card type value as instructed by OEM service manual.</li> </ul>			
<p style="text-align: right;">Figure 1</p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when the card type selection value is set to an invalid number.</p>			

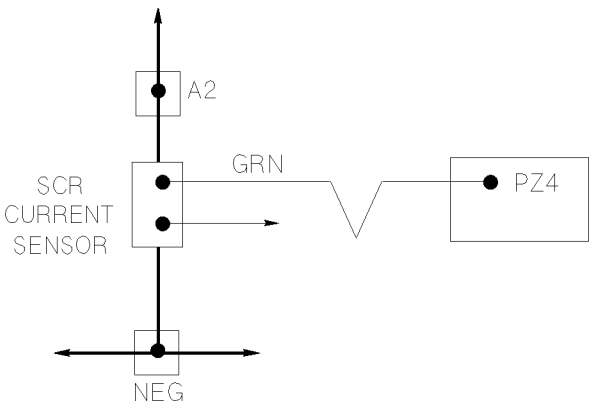
STATUS CODE <b>-23</b>	DESCRIPTION	MEMORY RECALL	No
	Forward and reverse contactor coil current low.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Forward or reverse contactor will not pick up. Status code may alternate between code 23 and code 24. Complete check for code 23, if the problem is not found, perform check for code 24.</p> <p><b>POSSIBLE CAUSE</b> Defective F and R contactor coil circuit.</p> <ul style="list-style-type: none"> <li>Check for open circuit or loose connection between PB4 and positive side of F contactor coil and between PB5 and positive side of R contactor coil.</li> <li>Remove plug B. Check ohmic value from PB4 to positive side of F coil. Value should be 10-14 ohms. Make same check for R coil.</li> </ul> <p>Defective 1A, RB, SP, or FW contactor coil.</p> <ul style="list-style-type: none"> <li>Remove plug B. Check ohmic value from positive side of each coil to its respective plug connection. Value should be 10-14 ohms.</li> </ul>			
 <p style="text-align: right;">Figure 1</p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when the current draw in the forward or reverse contactor coil circuit is less than 100 ma.</p>			

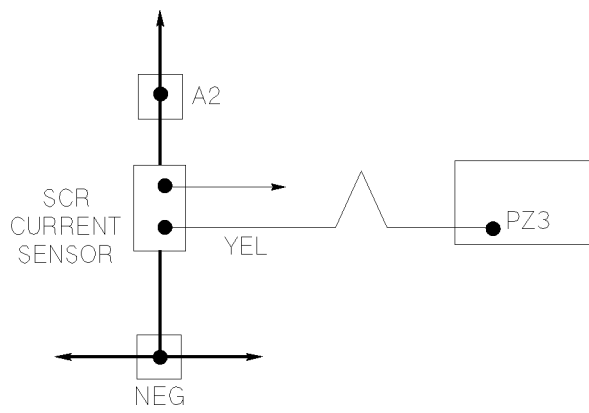
STATUS CODE  -24	DESCRIPTION	MEMORY RECALL	No
	T2 voltage low. (Less than 12% battery volts.)	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> SCR control does not operate. Status code may alternate between code 23 and code 24. Complete checks for 24, if the problem is not found, perform code 23 check.</p> <p><b>POSSIBLE CAUSE</b> Defective F or R contactor.</p> <ul style="list-style-type: none"> <li>F or R power tips fail to close because: <ol style="list-style-type: none"> <li>1) Welded normally closed power tips.</li> <li>2) Binding contactor tip assembly.</li> <li>3) Defective F or R contactor coil.</li> </ol> ( See status code 23)</li> </ul> <p>Defective RB contactor.</p> <ul style="list-style-type: none"> <li>Check RB contactor power tips for closure and proper pick up.</li> <li>Check for open circuit or loose connections between positive side of RB contactor coil and PB2.</li> </ul> <p>Open motor circuit</p> <ul style="list-style-type: none"> <li>Check for open circuit or loose connection in motor circuit from the A1 connection to the A2 connection on the SCR control panel.</li> </ul> <p>Defective 1A,RB,SP or FW contactor</p> <ul style="list-style-type: none"> <li>Perform checks as outlined in status 23.</li> </ul>			
		<p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when T2 volts is greater than 12% of battery volts and the F and R driver is energized.</p>	

STATUS CODE  -25	DESCRIPTION	MEMORY RECALL	Yes
	1A contactor does not drop out or drops out slowly.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Short tip life on F and R or 1A contactor. Status code 46 displayed and no fault found.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Note: This status code can only be found by using the handset and looking at function 1. This status code is furnished as a troubleshooting aid for status code 46.</p> <p>Defective 1A contactor</p> <ul style="list-style-type: none"> <li>Check 1A contactor for binding or slow operation when dropping out.</li> </ul>			
		<p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when 1A contactor drop out time exceeds .060 seconds.</p>	

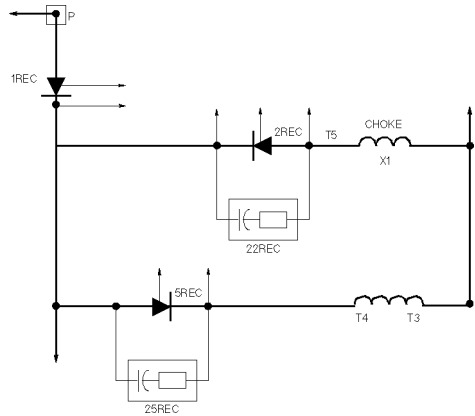
STATUS CODE <b>-26</b>	DESCRIPTION	MEMORY RECALL	No
	Shorted coil driver for SP or FW contactor.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b></p> <p>SP or FW contactor picks up immediately when key switch is closed.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Defective coil driver internal to logic card.</p> <ul style="list-style-type: none"> <li>Replace logic card.</li> </ul>		 <p><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when there is a shorted RB,SP or FW coil driver.</p>	

STATUS CODE <b>-41</b>	DESCRIPTION	MEMORY RECALL	No
	Open thermal protector (TP) or control over temperature.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b></p> <p>Reduced or no power to traction motor in SCR range.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Open thermal protector circuit.</p> <ul style="list-style-type: none"> <li>Check for loose connection or broken wire between: Black wire-Thermal proctor and PZ1. Gray wire-Thermal proctor and PZ5.</li> </ul> <p>Defective thermal protector.</p> <ul style="list-style-type: none"> <li>Disconnect wires from PZ1 and PZ5. At room temperature (25°C or 75°F) measure resistance between black and gray wire. Replace TP if ohmic value is greater than 300 ohms.</li> </ul> <p>SCR is in thermal cut-back.</p> <ul style="list-style-type: none"> <li>Allow control to cool, status code should disappear.</li> </ul>		 <p><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when the voltage between PZ1 and PZ5 is greater than 1.8 volts.</p>	

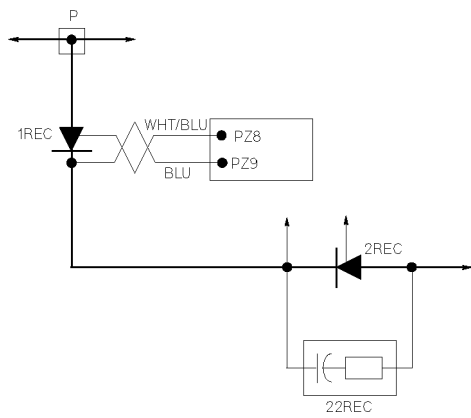
STATUS CODE <b>-42</b>	DESCRIPTION	MEMORY RECALL	No
	Control motor current sensor input missing.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> No power to traction motor in SCR range.</p> <p><b>POSSIBLE CAUSE</b> Open sensor wire circuit to PZ4.  <ul style="list-style-type: none"> <li>Check for loose connection or broken wire (green wire) from current sensor to PZ4 on the logic card.</li> </ul> </p>		 <p style="text-align: center;">Figure 1</p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when voltage between PY7 and negative is greater than 1.6 volts with no current flowing in the motor circuit.</p>	

STATUS CODE <b>-43</b>	DESCRIPTION	MEMORY RECALL	No
	Control motor current sensor input missing.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Stall currents in SCR range higher than normal and uncontrollable with C/L adjustment.</p> <p><b>POSSIBLE CAUSE</b> Open sensor wire circuit to PZ3.  <ul style="list-style-type: none"> <li>Check for loose connections or broken wire (yellow wire) from current sensor to PZ3 on logic card.</li> </ul> </p>		 <p style="text-align: center;">Figure 1</p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when voltage between PY7 and negative is less than .84 volts with no current flowing in motor circuit.</p>	

STATUS CODE	DESCRIPTION	MEMORY RECALL	Yes
		CONTROL TYPE	Traction
-44	1REC did not turn off properly.		

<p><b>SYMPTOM</b></p> <p>Forward or reverse contactors open and close, then can only be closed by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Defective 5 REC circuit.</p> <ul style="list-style-type: none"><li>• Check for shorted 5 REC.</li><li>• Check for shorted 5 REC snubber (25 REC).</li></ul> <p>Defective 2 REC circuit.</p> <ul style="list-style-type: none"><li>• Check for shorted 2 REC.</li><li>• Check for shorted 2 REC snubber (22 REC).</li></ul> <p>Open choke (1X).</p> <ul style="list-style-type: none"><li>• Check for open circuit between T5 and T3. Ohm meter should read zero ohms.</li></ul> <p>1 REC defective.</p> <ul style="list-style-type: none"><li>• Turn off time for 1 REC out of specification. No field test is possible. Replace 1 REC after above checks, show no problem found.</li></ul>	 <p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when, during SCR operation, 1 REC fails to turn off.</p>
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<b>STATUS CODE</b>  <b>-45</b>	<b>DESCRIPTION</b>	<b>MEMORY RECALL</b>	Yes
	1 REC did not turn on properly.	<b>CONTROL TYPE</b>	Traction

<p><b>SYMPTOM</b></p> <p>Forward or reverse contactor will open and close, then open and then can only be closed by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Defective 2 REC circuit.</p> <ul style="list-style-type: none"><li>• Check for shorted 2 REC.</li><li>• Check for shorted 2 REC snubber (22 REC).</li></ul> <p>Defective 1 REC circuit.</p> <ul style="list-style-type: none"><li>• Check for open circuit or loose connections between 1REC and PZ8. (white/blue wire)</li><li>• Check for open circuit or loose connection between 1REC (3 REC snubber) and PZ9. (blue wire)</li></ul> <p>Defective 1 REC.</p> <ul style="list-style-type: none"><li>• Intermittent or open 1 REC gate. Field test may or may not show defect. Replace 1 REC after above checks, show no problem found.</li></ul>	 <p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when 1 REC fails to gate on.</p>
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STATUS CODE	DESCRIPTION	MEMORY RECALL	No
		CONTROL TYPE	Traction
-46	Look ahead test for T2 volts. ( Greater than 85% of battery volts)		

SYMPTOM	POSSIBLE CAUSE
Forward or reverse contactor will not pick up.	<p>Defective 1 REC.</p> <ul style="list-style-type: none"> <li>Check for shorted 1 REC.</li> <li>Check for defective 1 REC insulator (co-therm) that may short 1 REC heat sink to base plate.</li> </ul> <p>Defective 1A contactor.</p> <ul style="list-style-type: none"> <li>Check for welded 1A contactor power tips.</li> </ul>

**SYMPTOM**

Forward or reverse contactor will not pick up.

**POSSIBLE CAUSE**

Defective 1 REC.

- Check for shorted 1 REC.
- Check for defective 1 REC insulator (co-therm) that may short 1 REC heat sink to base plate.

Defective 1A contactor.

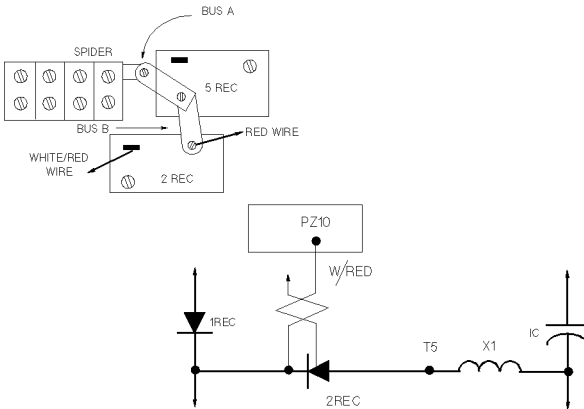
- Check for welded 1A contactor power tips.

The diagram shows a vertical circuit. On the left, a battery symbol is labeled '1A'. It is connected to a horizontal line that goes to a contactor symbol labeled 'P'. From the contactor, a vertical line goes down through a diode symbol labeled '1 REC' to another contactor symbol labeled 'T2'. There are also horizontal lines extending from the top and bottom of the '1 REC' diode to the right, and from the 'T2' contactor to the right.

**Figure 1**

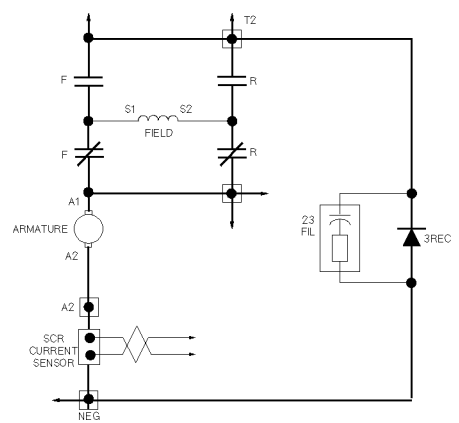
**STATUS INDICATION CRITERIA**

This status code is displayed when the voltage at T2 is greater than 85% of battery volts.

STATUS CODE  -47	DESCRIPTION	MEMORY RECALL	No
	2REC does not turn properly	CONTROL TYPE	Traction
<p><b>SYMPTOM</b></p> <p>Forward or reverse contactor will open and close, then open and then can only be closed by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Defective 2 REC circuit.</p> <ul style="list-style-type: none"> <li>• Check that 2 REC will gate on.</li> <li>• Check for open circuit or loose connection between 2 REC gate and PZ10. (white/red wire)</li> <li>• Check for open circuit or loose connection 1 REC and 1C through the 2 REC circuit.</li> </ul> <p>F or R contactor or power tips bouncing open.</p> <ul style="list-style-type: none"> <li>• Check that power tips on F and R contactor power tips do not bounce open during operation (ie: travel over speed bumps or dock plates).</li> </ul>		 <p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when the 2 REC fails to turn on.</p>	

STATUS CODE  -48	DESCRIPTION	MEMORY RECALL	No
	Look ahead test for T2 volts. (Less than 12% of battery volts)	CONTROL TYPE	Traction

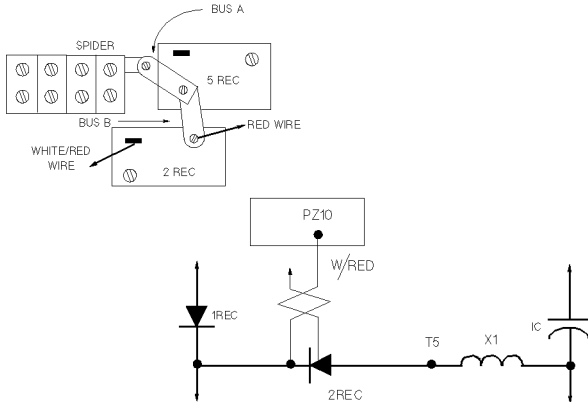
  

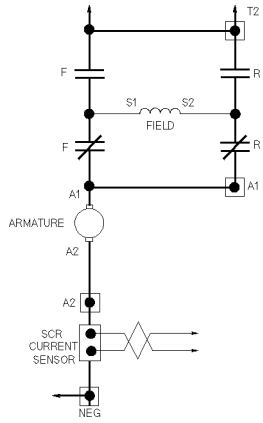
<p><b>SYMPTOM</b></p> <p>Forward or reverse contactor will not pick up.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Defective forward or reverse contactor.</p> <ul style="list-style-type: none"> <li>• Check for welded forward or reverse contactor power tips.</li> <li>• Check for sluggish operation of forward or reverse contactor.</li> </ul> <p>Defective 3 REC circuit.</p> <ul style="list-style-type: none"> <li>• Check for shorted 3 REC.</li> <li>• Check for shorted 3 REC snubber (23 REC).</li> </ul>	 <p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when the voltage at T2 is less than 12% of battery volts.</p>
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STATUS CODE  -49	DESCRIPTION	MEMORY RECALL	No
	5 REC does not turn on properly	CONTROL TYPE	Traction

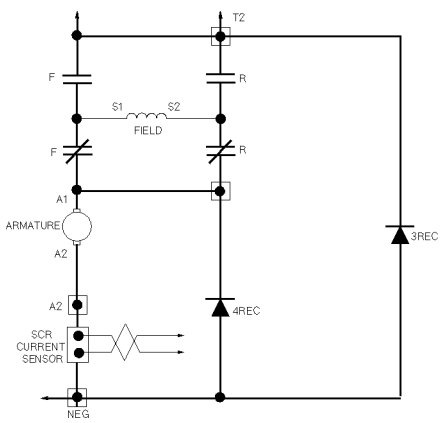
<p><b>SYMPTOM</b></p> <p>Forward or reverse contactor will open and close, then open and then can only be closed by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Defective 5 REC circuit</p> <ul style="list-style-type: none"><li>• Check for shorted 5 REC.</li><li>• Check for shorted 5 REC snubber ( 25 REC ).</li><li>• Check that 5 REC will gate on.</li><li>• Check for open circuit or loose connection between 5 REC gate and PZ12 ( white/violet wire ).</li></ul> <p>Shorted 2 REC circuit.</p> <ul style="list-style-type: none"><li>• Check 2 REC and 2 REC snubber ( 22 REC ) for short circuit.</li></ul> <p>Defective capacitor circuit.</p> <ul style="list-style-type: none"><li>• Check for open capacitor.</li><li>• Check for loose connections at capacitor terminals</li></ul>	
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STATUS CODE <b>-50</b>	DESCRIPTION	MEMORY RECALL	No
	Capacitor volts low .	CONTROL TYPE	Traction
<p><b>SYMPTOM</b></p> <p>Forward or reverse contactor picks up. Control does not operate.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Defective 2 REC circuit.</p> <ul style="list-style-type: none"> <li>• Open circuit or loose connection between spider assembly and 5 REC (BUS A).</li> <li>• Open circuit or loose connection between 5 REC and 2 REC.</li> <li>• Open circuit or loose connection between 2 REC and PZ11 (red wire) and between 2 REC gate and PZ10 (white/red wire).</li> <li>• Check 2 REC to insure that it will gate on.</li> </ul>		 <p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when 2 REC circuit fails to turn on at initial start up.</p>	

STATUS CODE <b>-51</b>	DESCRIPTION	MEMORY RECALL	No
	Excessive capacitor voltage when motor current is high.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b></p> <p>Forward or reverse contactors open and close, then can only be closed by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Excessive source inductance.</p> <ul style="list-style-type: none"> <li>• Tag lines without filters are being used.</li> <li>• Battery cables are too long.</li> </ul> <p>High peak current in motor.</p> <ul style="list-style-type: none"> <li>• Check for shorted field winding.</li> <li>• Check for shorted armature winding.</li> </ul>		 <p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when capacitor volts exceed 225 volts and motor current is greater than 300 amps.</p>	

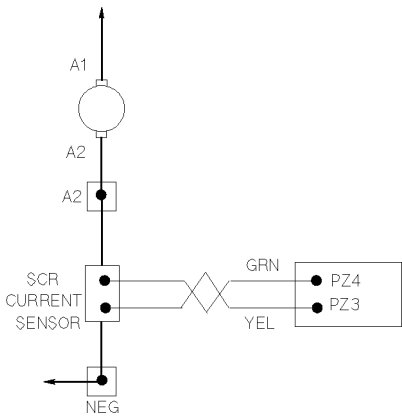
<b>STATUS CODE</b>  -52	<b>DESCRIPTION</b>  Excessive capacitor voltage when motor current is low.	<b>MEMORY RECALL</b>  Yes
		<b>CONTROL TYPE</b>  Traction

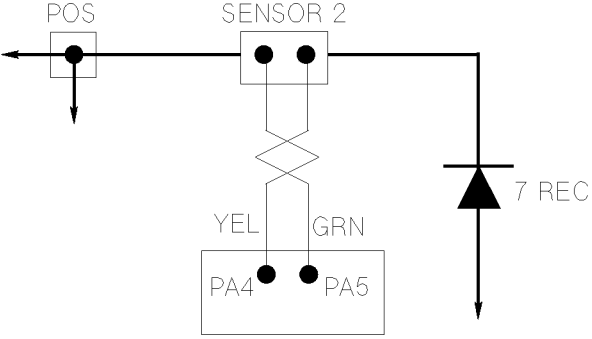
<p><b>SYMPTOM</b></p> <p>Forward or reverse contactors open and close, then can only be closed by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Excessive source inductance.</p> <ul style="list-style-type: none"><li>• Tag lines without filters are being used.</li><li>• Battery cables are too long.</li></ul> <p>Defective 4 REC circuit.</p> <ul style="list-style-type: none"><li>• Check for shorted 4 REC.</li><li>• Check for open circuit or loose connection in 4 REC circuit.</li></ul> <p>Defective 3 REC circuit.</p> <ul style="list-style-type: none"><li>• Check for open circuit or loose connection in 3 REC circuit.</li></ul>	 <p style="text-align: center;"><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when capacitor volts exceed 225 volts and motor current is less than 200 amps.</p>
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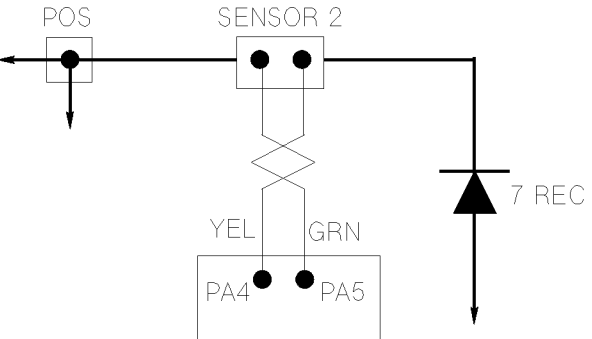
STATUS CODE  -53	DESCRIPTION	MEMORY RECALL	Yes
	1 REC fails to turn off during plug cycle.	CONTROL TYPE	Traction

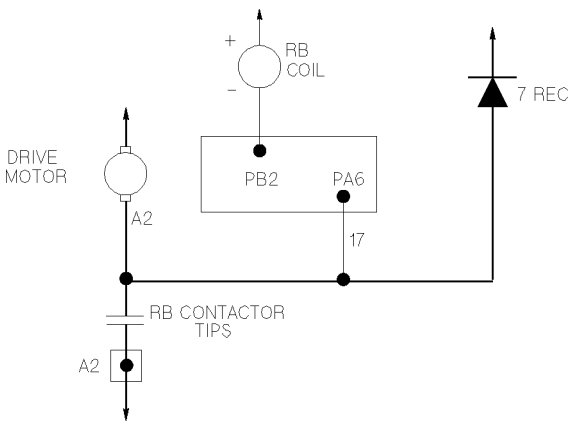
<p><b>SYMPTOM</b></p> <p>Forward or reverse contactor opens and closes, then opens and can only close by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b></p> <p>1 REC turn off failure not related to plugging.</p> <ul style="list-style-type: none"><li>• Stall vehicle in both directions and note any status codes displayed that may more closely define the failure mode. Troubleshoot per new status code.</li></ul> <p>1 REC turn off related to plugging.</p> <ul style="list-style-type: none"><li>• Check 4 REC circuit for open 4 REC, loose or open cable/bus connections.</li><li>• Check current sensor for loose or open connection in power circuit. Check yellow and green wire from sensor to logic card for open and loose connection.</li></ul> <p>Defective motor circuit.</p> <ul style="list-style-type: none"><li>• Check motor circuit for open or loose connections.</li><li>• Check motor brushes for proper seating.</li></ul> <p>F or R contactor power bouncing open.</p> <ul style="list-style-type: none"><li>• Insure that F and R contactor does not bounce open during vehicle operation (ie: traveling over speed bumps and dock plates).</li></ul>	<p style="text-align: center;"><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when any failure of 1 REC to turn off during plug cycle.</p>
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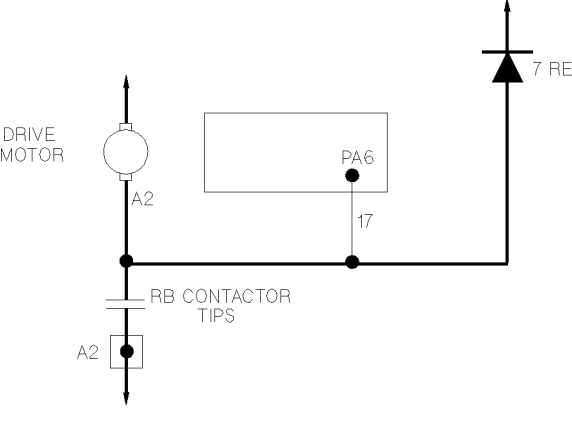
STATUS CODE <b>-54</b>	DESCRIPTION	MEMORY RECALL	No
	Shorted F, R or 1A contactor coil driver.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Control will not operate.</p> <p><b>POSSIBLE CAUSE</b> Defective logic card.</p> <ul style="list-style-type: none"> <li>• Replace logic card.</li> </ul>			
<p style="text-align: right;"><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when either the forward, reverse or 1A contactor coil driver is shorted internal to the logic card.</p>			

STATUS CODE <b>-57</b>	DESCRIPTION	MEMORY RECALL	No
	Current sensor input voltage polarity check.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Forward or reverse contactors open and close, then can only be closed by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b> Reversed yellow and green current sensors wires</p> <ul style="list-style-type: none"> <li>• Insure that the: -green wire connects to PZ4 with no open circuits.</li> <li>-yellow wire connects to PZ3 with no open circuits or loose connections.</li> </ul> <p>Reversed power cable connection.</p> <ul style="list-style-type: none"> <li>• Insure that the battery negative cable connects to SCR NEG and the motor A2 cable connects to SCR A2.</li> </ul>			
 <p style="text-align: right;"><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when the voltage input to PZ4 and PZ3 is the wrong polarity.</p>			

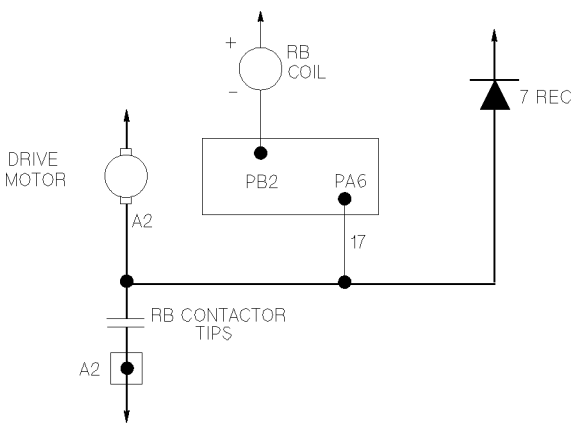
STATUS CODE <b>-70</b>	DESCRIPTION	MEMORY RECALL	Yes
	Regen current sensor input missing ( yellow wire ).	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Control does not operate.</p> <p><b>POSSIBLE CAUSE</b> Defective regen sensor input circuit.</p> <ul style="list-style-type: none"> <li>Check yellow sensor wire for open circuit or loose connection between sensor (welded connection) and PA4.</li> </ul>		 <p style="text-align: center;"><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when input signal at PA4 is missing.</p>	

STATUS CODE <b>-71</b>	DESCRIPTION	MEMORY RECALL	Yes
	Regen current sensor input missing ( green wire ).	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Control does not operate.</p> <p><b>POSSIBLE CAUSE</b> Defective regen sensor input circuit.</p> <ul style="list-style-type: none"> <li>Check green sensor wire for open circuit or loose connection between sensor (welded connection) and PA5.</li> </ul>		 <p style="text-align: center;"><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when input signal at PA5 is missing.</p>	

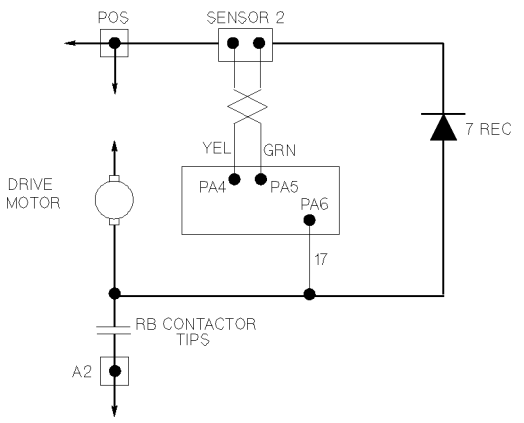
STATUS CODE <b>-72</b>	DESCRIPTION	MEMORY RECALL	Yes
	Regen contactor does not pick up.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Regen control does not operate.</p> <p><b>POSSIBLE CAUSE</b> Open connection in the PA6 circuit.</p> <ul style="list-style-type: none"> <li>• Check for open circuit or loose connection between PA6 and the A2 connection of the RB contactor.</li> <li>• Check for open circuit or loose connection between 7 REC and the A2 connection of the RB contactor.</li> </ul>		 <p><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when logic card is in run mode and 2.5 volts or greater is present at PA6.</p>	

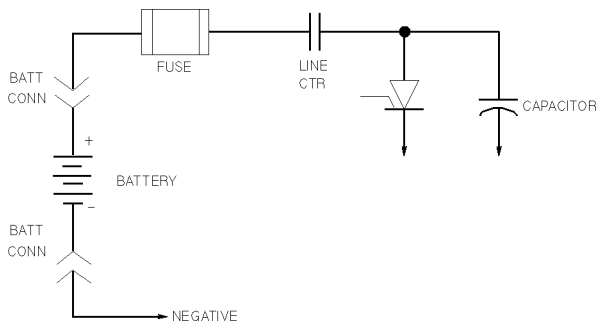
STATUS CODE <b>-73</b>	DESCRIPTION	MEMORY RECALL	Yes
	Regen contactor does not drop out or drops out slowly.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Forward or reverse contactor opens and closes, then opens and can only close by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b> Defective RB contactor.</p> <ul style="list-style-type: none"> <li>• Check RB contactor for smoothness of operation and excessive wear on moving parts.</li> </ul> <p>Intermittent PA6 input.</p> <ul style="list-style-type: none"> <li>• Check for loose connections in PA6 circuit from PA6 to RB contactor A2 connection.</li> </ul>		 <p><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when the RB contactor power tips fail to open after 100 milliseconds after power is removed from the RB contactor coil.</p>	

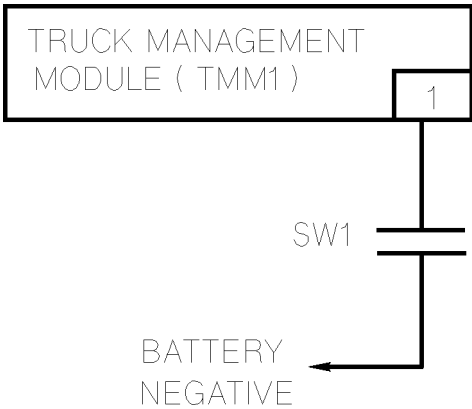
<b>STATUS CODE</b>  -74	<b>DESCRIPTION</b>	<b>MEMORY RECALL</b>	Yes
	Regen contactor picks up too slow.	<b>CONTROL TYPE</b>	Traction

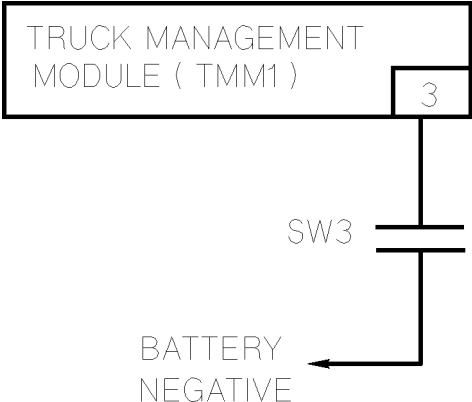
<p><b>SYMPTOM</b></p> <p>Forward or reverse contactor opens and closes, then opens and can only close by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Defective RB contactor.</p> <ul style="list-style-type: none"><li>• Check RB contactor for smoothness of operation and excessive wear on moving parts.</li></ul> <p>Intermittent PA6 input.</p> <ul style="list-style-type: none"><li>• Check for loose connections in PA6 circuit from PA6 to RB contactor A2 connection.</li></ul> <p>Defective RB contactor coil circuit.</p> <ul style="list-style-type: none"><li>• Check RB contactor coil for proper ohmic value. It should be 10-14 ohms.</li><li>• Check coil connection from PB2 to RB coil (-) for loose connections.</li><li>• Check coil connections from battery positive to RB coil (+) for loose connections.</li></ul>	 <p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when the RB contactor power tips do not close within 100 milliseconds after power is applied to the RB contactor coil.</p>
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STATUS CODE  -75	DESCRIPTION	MEMORY RECALL	Yes
	1 REC fails to turn off during Regen.	CONTROL TYPE	Traction

<p><b>SYMPTOM</b></p> <p>Forward or reverse contactor opens and closes, then opens and can only close by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b></p> <p>1 REC turn off failure not related to regen.</p> <ul style="list-style-type: none"><li>• Stall vehicle in both directions and note any status codes displayed that may more closely define the failure mode. Trouble shoot per new status code.</li></ul> <p>1 REC turn off related to regen.</p> <ul style="list-style-type: none"><li>• Check for loose connections on all regen power circuits from battery positive to RB contactor A2 connection.</li><li>• Check for loose connection on the following regen input circuits.<ul style="list-style-type: none"><li>• Yellow wire from sensor 2 to PA4.</li><li>• Green wire from sensor 2 to PA5.</li><li>• Wire 17 from RB contactor to PA6.</li></ul></li></ul> <p>Defective motor circuit.</p> <ul style="list-style-type: none"><li>• Check motor circuit for open or loose connections.</li><li>• Check motor brushes for proper seating.</li></ul> <p>F or R contactor power bouncing open.</p> <ul style="list-style-type: none"><li>• Insure that F and R contactor does not bounce open during vehicle operation (ie: traveling over speed bumps and dock plates).</li></ul>	 <p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when any failure of 1 REC to turn off during regen cycle.</p>
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STATUS CODE <b>-76</b>	DESCRIPTION	MEMORY RECALL	Yes
	Capacitor overvoltage during Regen.	CONTROL TYPE	Traction
<p><b>SYMPTOM</b> Forward or reverse contactor opens and closes, then opens and can only close by opening and closing the key switch</p> <p><b>POSSIBLE CAUSE</b> Intermittent connection in battery power circuit.</p> <ul style="list-style-type: none"> <li>• Check battery power circuit, both positive and negative for loose connections.</li> <li>• Check power fuse, battery connectors, line contactors, and etc., for possible opening during regen cycle.</li> </ul> <p>Excessive source inductance.</p> <ul style="list-style-type: none"> <li>• Check for unfiltered tag lines.</li> <li>• Check for long battery cables.</li> </ul>			
 <p style="text-align: center;"><b>Figure 1</b></p>		<p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when capacitor voltage is greater than 225 volts during the regen cycle.</p>	

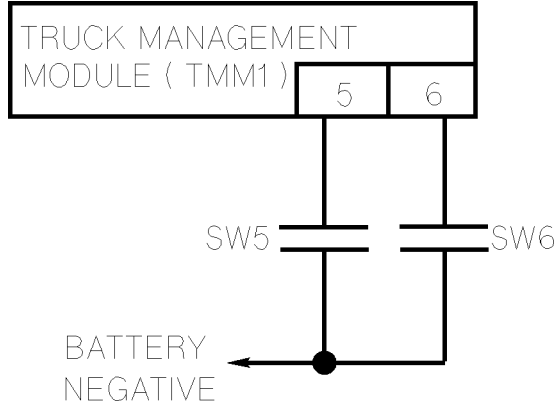
STATUS CODE <b>-90</b>	DESCRIPTION	MEMORY RECALL	No
	User defined status code - see OEM instructions manual.	CONTROL TYPE	TMM
<p><b>SYMPTOM</b> Status code flashes on and off.</p> <p><b>POSSIBLE CAUSE</b> User defined status code is displayed by switch closure or motor brush sensor closure to negative.</p> <ul style="list-style-type: none"> <li>• See OEM instruction manual for corrective action required.</li> </ul> <p>Other Causes:</p> <ul style="list-style-type: none"> <li>• Terminal 1 shorted to negative.</li> <li>• Defective input switch (shorted).</li> <li>• Defective TMM card.</li> </ul> <p>NOTE: When SCR pump control is used with internal TMM function, input terminal is PA3 on pump logic card.</p>			
 <p style="text-align: center;"><b>Figure 1</b></p>		<p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when the voltage at terminal 1 of TMM is at zero volts.</p>	

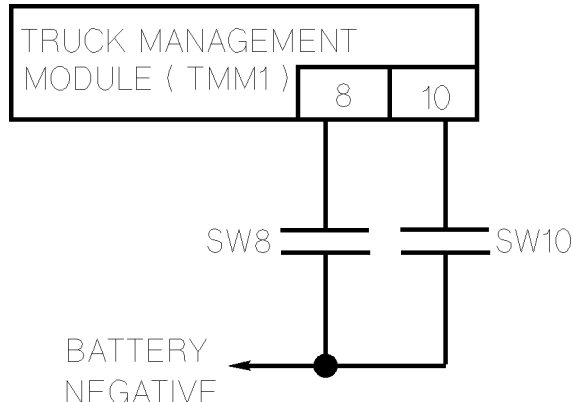
<b>STATUS CODE</b>  -91	<b>DESCRIPTION</b>	<b>MEMORY RECALL</b>	No
	User defined status code - see OEM instructions manual.	<b>CONTROL TYPE</b>	TMM
<b>SYMPTOM</b>  Status code flashes on and off.			
<b>POSSIBLE CAUSE</b>  User defined status code is displayed by switch closure or motor brush sensor closure to negative.			
<ul style="list-style-type: none"><li>• See OEM instruction manual for corrective action required.</li></ul>			
Other Causes:			
<ul style="list-style-type: none"><li>• Terminal 3 shorted to negative.</li><li>• Defective input switch (shorted).</li><li>• Defective TMM card.</li></ul>			
NOTE: When SCR pump control is used with internal TMM function, input terminal is PA6 on pump logic card.			
		<b>STATUS INDICATION CRITERIA</b>  This status code is displayed when the voltage at terminal 3 of TMM is at zero volts.	

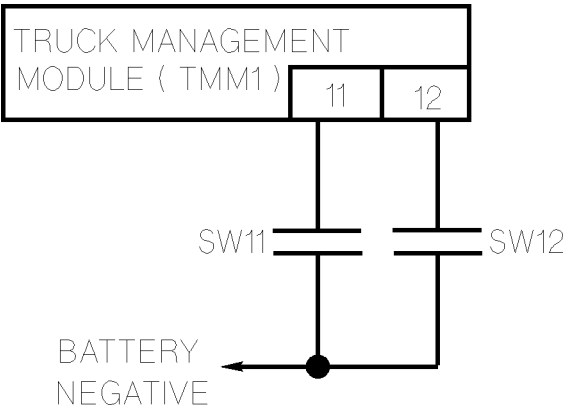
<b>STATUS CODE</b>  -92	<b>DESCRIPTION</b>	<b>MEMORY RECALL</b>	No
	User defined status code - see OEM instructions manual.	<b>CONTROL TYPE</b>	TMM

<p><b>SYMPTOM</b></p> <p>Status code flashes on and off.</p> <p><b>POSSIBLE CAUSE</b></p> <p>User defined status code is displayed by switch closure or motor brush sensor closure to negative.</p> <ul style="list-style-type: none"><li>See OEM instruction manual for corrective action required.</li></ul> <p>Other Causes:</p> <ul style="list-style-type: none"><li>Terminal 4 shorted to negative.</li><li>Defective input switch (shorted).</li><li>Defective TMM card.</li></ul> <p>NOTE: When SCR pump control is used with internal TMM function, input terminal is PB6 on pump logic card.</p>	<div><div>TRUCK MANAGEMENT MODULE ( TMM1 )</div><div>4</div><div>SW4</div><div>BATTERY NEGATIVE</div></div> <p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when the voltage at terminal 4 of TMM is at zero volts.</p>
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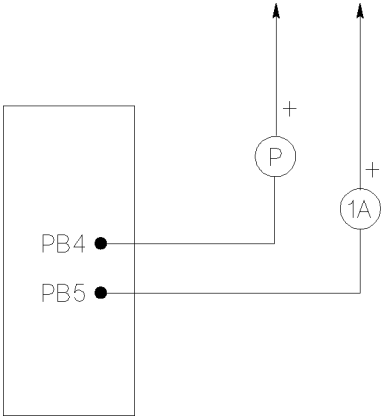


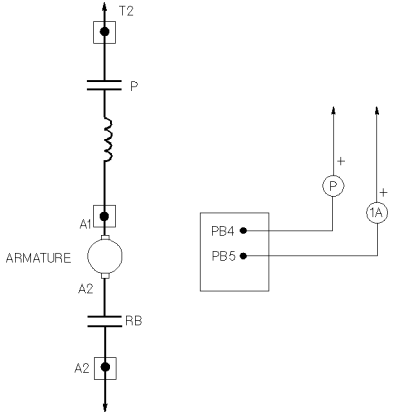
STATUS CODE <b>-93</b>	DESCRIPTION	MEMORY RECALL	No
	User defined status code - see OEM instructions manual.	CONTROL TYPE	TMM
<p><b>SYMPTOM</b> Status code flashes on and off.</p> <p><b>POSSIBLE CAUSE</b> User defined status code is displayed by switch closure or motor brush sensor closure to negative.</p> <ul style="list-style-type: none"> <li>See OEM instruction manual for corrective action required.</li> </ul> <p>Other Causes:</p> <ul style="list-style-type: none"> <li>Terminal 5 and 6 shorted to negative.</li> <li>Defective input switch (shorted).</li> <li>Defective TMM card.</li> </ul> <p>NOTE: When SCR pump control is used with internal TMM function, input terminal is PA1 and PA2 on pump logic card.</p>		 <p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when the voltage at terminal 5 and 6 of TMM is at zero volts.</p>	

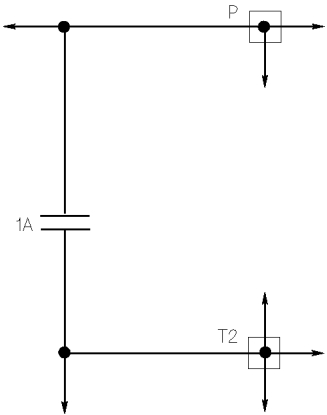
STATUS CODE <b>-94</b>	DESCRIPTION	MEMORY RECALL	No
	User defined status code - see OEM instructions manual.	CONTROL TYPE	TMM
<p><b>SYMPTOM</b> Status code flashes on and off.</p> <p><b>POSSIBLE CAUSE</b> User defined status code is displayed by switch closure or motor brush sensor closure to negative.</p> <ul style="list-style-type: none"> <li>See OEM instruction manual for corrective action required.</li> </ul> <p>Other Causes:</p> <ul style="list-style-type: none"> <li>Terminal 8 and 10 shorted to negative.</li> <li>Defective input switch (shorted).</li> <li>Defective TMM1 card.</li> </ul> <p>NOTE: When SCR pump control is used with internal TMM function, input terminal is PA4 and PA5 on pump logic card.</p>		 <p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when the voltage at terminal 8 and 10 of TMM is at zero volts.</p>	

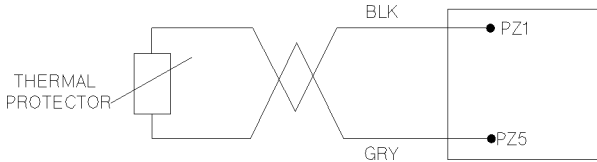
<b>STATUS CODE</b> <b>-95</b>	<b>DESCRIPTION</b> User defined status code - see OEM instructions manual.	<b>MEMORY RECALL</b>	No
<div data-bbox="418 237 558 264"><b>SYMPTOM</b></div> <div data-bbox="175 270 505 298">Status code flashes on and off.</div> <div data-bbox="376 333 600 361"><b>POSSIBLE CAUSE</b></div> <div data-bbox="175 367 797 426">User defined status code is displayed by switch closure or motor brush sensor closure to negative.</div> <div data-bbox="198 430 786 491"> <ul style="list-style-type: none"> <li>• See OEM instruction manual for corrective action required.</li> </ul> </div> <div data-bbox="175 525 331 552">Other Causes:</div> <div data-bbox="198 556 682 711"> <ul style="list-style-type: none"> <li>• Terminal 11 and 12 shorted to negative.</li> <li>• Defective input switch (shorted).</li> <li>• Defective TMM card.</li> </ul> </div> <div data-bbox="175 745 781 840">NOTE: When SCR pump control is used with internal TMM function, input terminal is PB1 and PB2 on pump logic card.</div>		<b>CONTROL TYPE</b>	TMM
		 <p>The diagram shows a rectangular box labeled 'TRUCK MANAGEMENT MODULE ( TMM1 )' with two terminals, 11 and 12, on its right side. Terminal 11 is connected to a switch labeled 'SW11'. Terminal 12 is connected to a switch labeled 'SW12'. Both switches are connected to a common line that leads to a terminal labeled 'BATTERY NEGATIVE' with an arrow pointing left. A solid black dot is located on this common line between the switches and the battery terminal.</p>	
		<b>Figure 1</b>	
		<b>STATUS INDICATION CRITERIA</b>	
		This status code is displayed when the voltage at terminal 11 and 12 of TMM is at zero volts.	

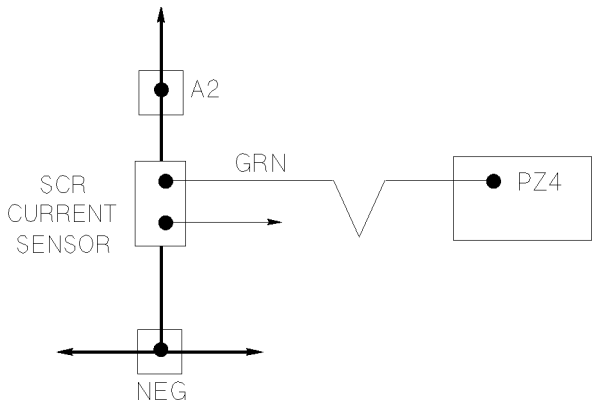
STATUS CODE <b>-117</b>	DESCRIPTION	MEMORY RECALL	No
	Invalid card type selection.	CONTROL TYPE	Pump
<p><b>SYMPTOM</b> Pump contactor will not close.</p> <p><b>POSSIBLE CAUSE</b> Invalid card type selection.</p> <ul style="list-style-type: none"> <li>Review function 17 in the Handset Instruction sheets. Adjust and set card type value as instructed by OEM service manual.</li> </ul>			
<p style="text-align: right;">Figure 1</p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when the card type selection value is set to an invalid number.</p>			

STATUS CODE <b>-123</b>	DESCRIPTION	MEMORY RECALL	No
	Forward and reverse contactor coil current low.	CONTROL TYPE	Pump
<p><b>SYMPTOM</b> Pump contactor will not pick up. Status code may alternate between code 23 and code 24. Complete check for code 23, if the problem is not found, perform check for code 24.</p> <p><b>POSSIBLE CAUSE</b> Defective Pump contactor coil circuit.</p> <ul style="list-style-type: none"> <li>Check for open circuit or loose connection between PB4 and positive side of Pump contactor coil.</li> <li>Remove plug A. Check ohmic value from PB4 to positive side of F coil. Value should be 10-14 ohms.</li> </ul> <p>Defective 1A contactor coil.</p> <ul style="list-style-type: none"> <li>Remove plug A. Check ohmic value from positive side of coil to its plug connection. Value should be 10-14 ohms.</li> </ul>			
 <p style="text-align: right;">Figure 1</p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when the current draw in the pump contactor coil circuit is less than 100 ma.</p>			

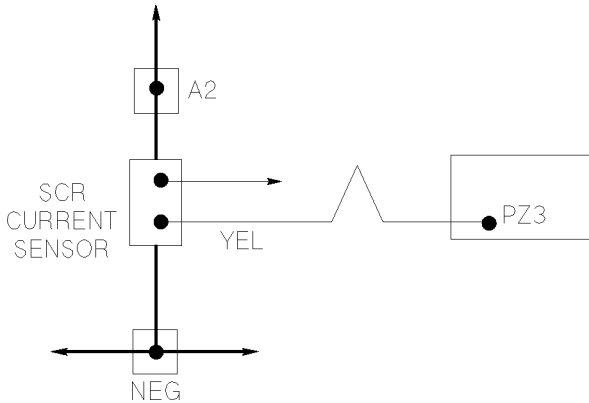
STATUS CODE <b>-124</b>	DESCRIPTION	MEMORY RECALL	No
	T2 voltage low. (Greater than 12% battery volts.)	CONTROL TYPE	Pump
<p><b>SYMPTOM</b></p> <p>Control does not operate. Status code may alternate between code 23 and code 24. Complete checks for 24, if the problem is not found, perform code 23 check.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Defective Pump contactor.</p> <ul style="list-style-type: none"> <li>Pump power tips fail to close because:             <ol style="list-style-type: none"> <li>1) Welded normally closed power tips.</li> <li>2) Binding contactor tip assembly.</li> <li>3) Defective Pump contactor coil. ( See status code 123)</li> </ol> </li> </ul> <p>Open motor circuit</p> <ul style="list-style-type: none"> <li>Check for open circuit or loose connection in motor circuit from the A1 connection to the A2 connection on the control panel.</li> </ul> <p>Defective 1A contactor.</p> <ul style="list-style-type: none"> <li>Perform checks as outlined in status 123.</li> </ul>		 <p style="text-align: center;"><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when T2 volts is greater than 12% of battery volts and the pump driver is energized.</p>	

STATUS CODE <b>-125</b>	DESCRIPTION	MEMORY RECALL	No
	1A contactor does not drop out or drops out slowly.	CONTROL TYPE	Pump
<p><b>SYMPTOM</b></p> <p>Short tip life on Pump or 1A contactor. Status code 46 displayed and no fault found.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Note: This status code can only be found by using the handset and looking at function 1. This status code is furnished as a troubleshooting aid for status code 146.</p> <p>Defective 1A contactor</p> <ul style="list-style-type: none"> <li>Check 1A contactor for binding or slow operation when dropping out.</li> </ul>		 <p style="text-align: center;"><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when 1A contactor drop out time exceeds .060 seconds.</p>	

STATUS CODE <b>-141</b>	DESCRIPTION	MEMORY RECALL	No
	Open thermal protector (TP) or control over temperature.	CONTROL TYPE	Pump
<p><b>SYMPTOM</b> Reduced or no power to pump motor in SCR range.</p> <p><b>POSSIBLE CAUSE</b> Open thermal protector circuit.</p> <ul style="list-style-type: none"> <li>Check for loose connection or broken wire between: Black wire-Thermal proctor and PZ1. Gray wire-Thermal proctor and PZ5.</li> </ul> <p>Defective thermal protector.</p> <ul style="list-style-type: none"> <li>Disconnect wires from PZ1 and PZ5. At room temperature (25°C or 75°F) measure resistance between black and gray wire. Replace TP if ohmic value is greater than 300 ohms.</li> </ul> <p>SCR is in thermal cut-back.</p> <ul style="list-style-type: none"> <li>Allow control to cool, status code should disappear.</li> </ul>		 <p style="text-align: center;"><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when the voltage between PZ1 and PZ5 is greater than 1.8 volts.</p>	

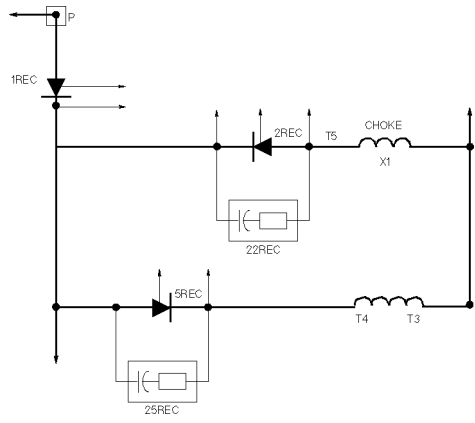
STATUS CODE <b>-142</b>	DESCRIPTION	MEMORY RECALL	No
	Control motor current sensor input missing.	CONTROL TYPE	Pump
<p><b>SYMPTOM</b> No power to pump motor in SCR range.</p> <p><b>POSSIBLE CAUSE</b> Open sensor wire circuit to PZ4.</p> <ul style="list-style-type: none"> <li>Check for loose connection or broken wire (green wire) from current sensor to PZ4 on the logic card.</li> </ul>		 <p style="text-align: center;"><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when voltage between PY7 and negative is greater than 1.6 volts with no current flowing in the motor circuit.</p>	

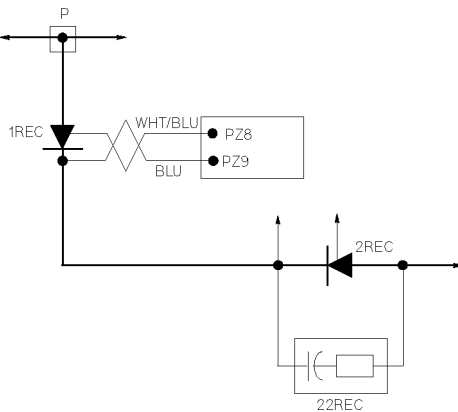
STATUS CODE  -143	DESCRIPTION	MEMORY RECALL	No
	Control motor current sensor input missing.	CONTROL TYPE	Traction

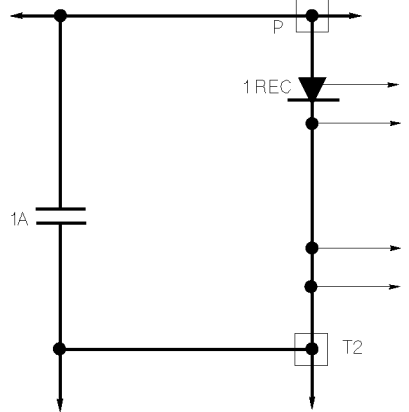
<p><b>SYMPTOM</b></p> <p>Stall currents in SCR range higher than normal and uncontrollable with C/L adjustment.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Open sensor wire circuit to PZ3.</p> <ul style="list-style-type: none"><li>• Check for loose connections or broken wire (yellow wire) from current sensor to PZ3 on logic card.</li></ul>	 <p style="text-align: center;"><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when voltage between PY7 and negative is less than .84 volts with no current flowing in motor circuit.</p>
---	--

STATUS CODE  -144	DESCRIPTION	MEMORY RECALL	Yes
	1REC did not turn off properly.	CONTROL TYPE	Pump

<p><b>SYMPTOM</b></p> <p>Forward or reverse contactors open and close, then can only be closed by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Defective 5 REC circuit.</p> <ul style="list-style-type: none"> <li>• Check for shorted 5 REC.</li> <li>• Check for shorted 5 REC snubber (25 REC).</li> </ul> <p>Defective 2 REC circuit.</p> <ul style="list-style-type: none"> <li>• Check for shorted 2 REC.</li> <li>• Check for shorted 2 REC snubber (22 REC).</li> </ul> <p>Open choke (1X).</p> <ul style="list-style-type: none"> <li>• Check for open circuit between T5 and T3. Ohm meter should read zero ohms.</li> </ul> <p>1 REC defective.</p> <ul style="list-style-type: none"> <li>• Turn off time for 1 REC out of specification. No field test is possible. Replace 1 REC after above checks, show no problem found.</li> </ul>	 <p style="text-align: center;"><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when, during SCR operation, 1 REC fails to turn off.</p>
---	--

STATUS CODE <b>-145</b>	DESCRIPTION	MEMORY RECALL	Yes
	1 REC did not turn on properly.	CONTROL TYPE	Pump
<p><b>SYMPTOM</b> Forward or reverse contactor will open and close, then open and then can only be closed by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Defective 2 REC circuit.</p> <ul style="list-style-type: none"> <li>• Check for shorted 2 REC.</li> <li>• Check for shorted 2 REC snubber (22 REC).</li> </ul> <p>Defective 1 REC circuit.</p> <ul style="list-style-type: none"> <li>• Check for open circuit or loose connections between 1REC and PZ8. (white/blue wire)</li> <li>• Check for open circuit or loose connection between 1REC (3 REC snubber) and PZ9. (blue wire)</li> </ul> <p>Defective 1 REC.</p> <ul style="list-style-type: none"> <li>• Intermittent or open 1 REC gate. Field test may or may not show defect. Replace 1 REC after above checks, show no problem found.</li> </ul>			
		 <p><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when 1 REC fails to gate on.</p>	

STATUS CODE <b>-146</b>	DESCRIPTION	MEMORY RECALL	No
	Look ahead test for T2 volts. ( Greater than 85% of battery volts)	CONTROL TYPE	Pump
<p><b>SYMPTOM</b> Pump contactor will not pick up.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Defective 1 REC.</p> <ul style="list-style-type: none"> <li>• Check for shorted 1 REC.</li> <li>• Check for defective 1 REC insulator (co-therm) that may short 1 REC heat sink to base plate.</li> </ul> <p>Defective 1A contactor.</p> <ul style="list-style-type: none"> <li>• Check for welded 1A contactor power tips.</li> </ul>			
		 <p><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when the voltage at T2 is greater than 85% of battery volts.</p>	

<b>STATUS CODE</b> <div style="font-size: 2em; font-weight: bold; text-align: center;">-147</div>	<b>DESCRIPTION</b> 2REC does not turn properly	<b>MEMORY RECALL</b> No
		<b>CONTROL TYPE</b> Pump

SYMPTOM

Pump contactor will open and close, then open and then can only be closed by opening and closing the key switch.

POSSIBLE CAUSE

Defective 2 REC circuit.

- Check that 2 REC will gate on.
- Check for open circuit or loose connection between 2 REC gate and PZ10. (white/red wire)
- Check for open circuit or loose connection 1 REC and 1C through the 2 REC circuit.

F or R contactor or power tips bouncing open.

- Check that power tips on F and R contactor power tips do not bounce open during operation (ie: travel over speed bumps or dock plates).

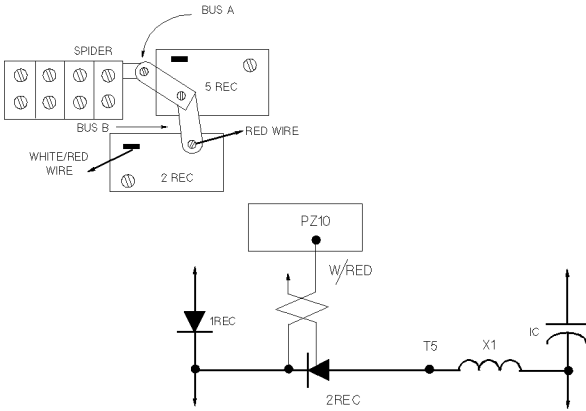


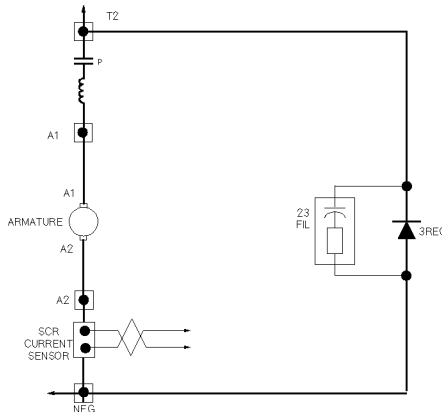
Figure 1

STATUS INDICATION CRITERIA

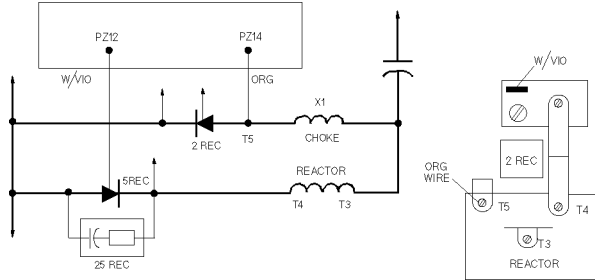
This status code is displayed when the 2 REC fails to turn on.

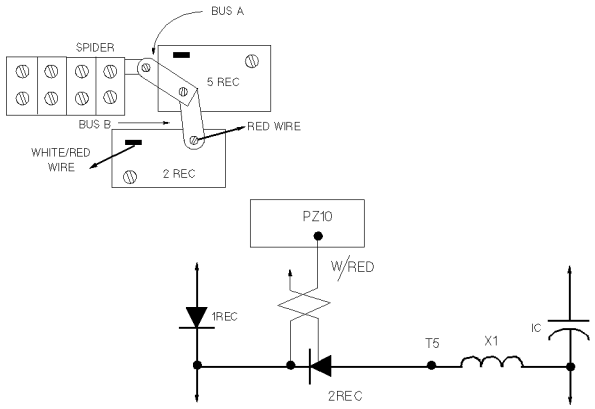
STATUS CODE  -148	DESCRIPTION	MEMORY RECALL	No
	Look ahead test for T2 volts. (Less than 12% of battery volts)	CONTROL TYPE	Pump

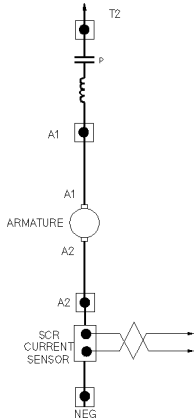
  

<p><b>SYMPTOM</b></p> <p>Pump contactor will not pick up.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Defective forward or reverse contactor.</p> <ul style="list-style-type: none"> <li>• Check for welded forward or reverse contactor power tips.</li> <li>• Check for sluggish operation of forward or reverse contactor.</li> </ul> <p>Defective 3 REC circuit.</p> <ul style="list-style-type: none"> <li>• Check for shorted 3 REC.</li> <li>• Check for shorted 3 REC snubber (23 REC).</li> </ul>	 <p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when the voltage at T2 is less than 12% of battery volts.</p>
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STATUS CODE <b>-149</b>	DESCRIPTION	MEMORY RECALL	No
	5 REC does not turn on properly	CONTROL TYPE	Pump
<p><b>SYMPTOM</b> Pump contactor will open and close, then open and then can only be closed by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b> Defective 5 REC circuit</p> <ul style="list-style-type: none"> <li>• Check for shorted 5 REC.</li> <li>• Check for shorted 5 REC snubber ( 25 REC ).</li> <li>• Check that 5 REC will gate on.</li> <li>• Check for open circuit or loose connection between 5 REC gate and PZ12 ( white/violet wire ).</li> </ul> <p>Shorted 2 REC circuit.</p> <ul style="list-style-type: none"> <li>• Check 2 REC and 2 REC snubber ( 22 REC ) for short circuit.</li> </ul> <p>Defective capacitor circuit.</p> <ul style="list-style-type: none"> <li>• Check for open capacitor.</li> <li>• Check for loose connections at capacitor terminals</li> </ul>			
		 <p><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when the 5 REC circuit fails to turn on.</p>	

STATUS CODE <b>-150</b>	DESCRIPTION	MEMORY RECALL	No
	Capacitor volts low .	CONTROL TYPE	Pump
<p><b>SYMPTOM</b> Pump contactor picks up. Control does not operate.</p> <p><b>POSSIBLE CAUSE</b> Defective 2 REC circuit.</p> <ul style="list-style-type: none"> <li>• Open circuit or loose connection between spider assembly and 5 REC (BUS A).</li> <li>• Open circuit or loose connection between 5 REC and 2 REC.</li> <li>• Open circuit or loose connection between 2 REC and PZ11 (red wire) and between 2 REC gate and PZ10 (white/red wire).</li> <li>• Check 2 REC to insure that it will gate on.</li> </ul>			
		 <p><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when 2 REC circuit fails to turn on at initial start up.</p>	

STATUS CODE  -151	DESCRIPTION	MEMORY RECALL	No
	Excessive capacitor voltage when motor current is high.	CONTROL TYPE	Pump
<p><b>SYMPTOM</b></p> <p>Pump contactors open and close, then can only be closed by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Excessive source inductance.</p> <ul style="list-style-type: none"><li>• Tag lines without filters are being used.</li><li>• Battery cables are too long.</li></ul> <p>High peak current in motor.</p> <ul style="list-style-type: none"><li>• Check for shorted field winding.</li><li>• Check for shorted armature winding.</li></ul>			
		<p><b>Figure 1</b></p>	
		<p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when capacitor volts exceed 225 volts and motor current is greater than 300 amps.</p>	

STATUS CODE  -152	DESCRIPTION	MEMORY RECALL	Yes
	Excessive capacitor voltage when motor current is low.	CONTROL TYPE	Pump

<p><b>SYMPTOM</b></p> <p>Pump contactors open and close, then can only be closed by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b></p> <p>Excessive source inductance.</p> <ul style="list-style-type: none"><li>• Tag lines without filters are being used.</li><li>• Battery cables are too long.</li></ul> <p>Defective 4 REC circuit.</p> <ul style="list-style-type: none"><li>• Check for shorted 4 REC.</li><li>• Check for open circuit or loose connection in 4 REC circuit.</li></ul> <p>Defective 3 REC circuit.</p> <ul style="list-style-type: none"><li>• Check for open circuit or loose connection in 3 REC circuit.</li></ul>	<p><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b></p> <p>This status code is displayed when capacitor volts exceed 225 volts and motor current is less than 200 amps.</p>
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STATUS CODE <b>-154</b>	DESCRIPTION	MEMORY RECALL	No
	Shorted F, R or 1A contactor coil driver.	CONTROL TYPE	Pump
<p><b>SYMPTOM</b> Control will not operate.</p> <p><b>POSSIBLE CAUSE</b> Defective logic card.</p> <ul style="list-style-type: none"> <li>• Replace logic card.</li> </ul>			
<p style="text-align: right;"><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when either the forward, reverse or 1A contactor coil driver is shorted internal to the logic card.</p>			

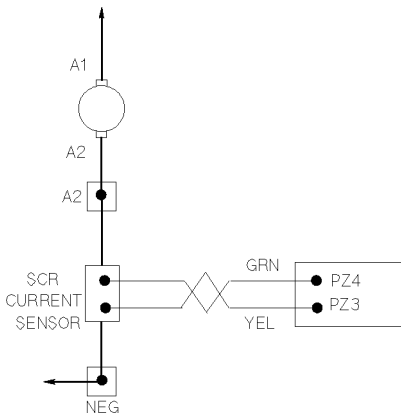
STATUS CODE <b>-157</b>	DESCRIPTION	MEMORY RECALL	No
	Current sensor input voltage polarity check.	CONTROL TYPE	Pump
<p><b>SYMPTOM</b> Pump contactors open and close, then can only be closed by opening and closing the key switch.</p> <p><b>POSSIBLE CAUSE</b> Reversed yellow and green current sensors wires</p> <ul style="list-style-type: none"> <li>• Insure that the: -green wire connects to PZ4 with no open circuits.</li> <li>-yellow wire connects to PZ3 with no open circuits or loose connections.</li> </ul> <p>Reversed power cable connection.</p> <ul style="list-style-type: none"> <li>• Insure that the battery negative cable connects to SCR NEG and the motor A2 cable connects to SCR A2.</li> </ul>			
 <p style="text-align: right;"><b>Figure 1</b></p> <p><b>STATUS INDICATION CRITERIA</b> This status code is displayed when the voltage input to PZ4 and PZ3 is the wrong polarity.</p>			



TABLE 4 CHECKING COMPONENTS

## Main Logic Card

All trouble-shooting is written to check all outside devices and eliminate them as the source of the symptoms. The conclusion being then that the card is faulty.

### 1. Instructions for Removal of Control Card.

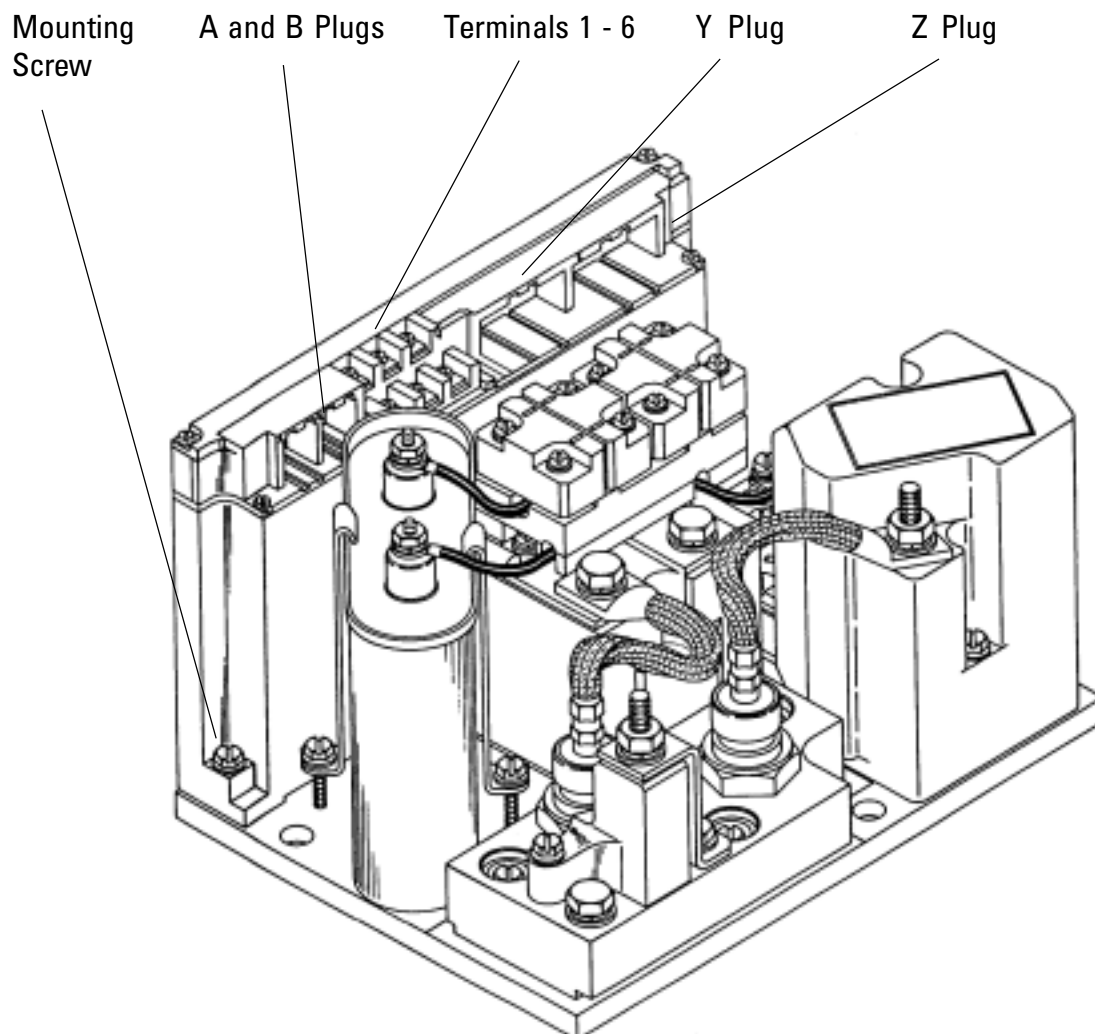
Remove control wires on the screw terminals 1 through 6 as required.

Unplug A, B, and Z plugs by pressing down on tab with wide blade screwdriver and rotating 90 degrees.

Remove the two mounting screws and lift card box free.

NOTE: Do not attempt to remove circuit board from card box.

Reverse procedures to install new control card.



## Capacitor 1C

Disconnect the battery and discharge the capacitor. Measure ohms through the capacitor using the Rx 10,000 scale. Meter should read zero and then swing slowly to above 100,000 ohms. Replace the capacitor if above reading is not obtained.

Contactors F, R, 1A,SP,FW,D,REGEN and P

150 ampere contactors instruction sheets.

300 ampere contactors instruction sheets.

### NOTE:

Control is arranged so that the F and R contactors do not break current. Check to see that the 1A contactor drops out before the F or R contactor.

Most contactor coils are polarity sensitive. The left-hand terminal must be connected to positive.

## Potentiometer in Accelerator

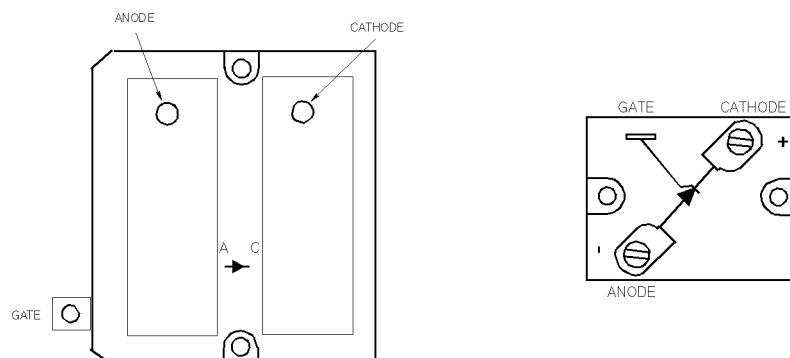
To check operation of the potentiometer, disconnect the battery and disconnect the wire at control card TB1. Connect a VOM to the wire that was removed from TB1 and to negative. Place the VOM on the Rx 100 scale. With the accelerator in the creep speed position, the ohms reading should be 4800 to 6000 ohms. With the accelerator in the top speed position, the ohm reading should be 50 ohms or less. With the wire disconnected as above, check for resistance of 1 megohm or higher from pot wire to the truck frame.

## SCR's (1REC, 2REC,5REC)

These are silicon controlled rectifiers. Before checking, disconnect the battery and discharge capacitor 1C. Disconnect gate leads of SCR's at the SCR terminal.

To check an SCR, it is necessary to have a 6 volt battery and 2 A-14 diodes.

Connect the positive lead to the anode, connect the negative lead to the cathode as shown below.



(1). The lamp should not light. If the lamp does light, the SCR is shorted and must be replaced.

(2). If check (1) was satisfactory, test the SCR for its ability to be turned on by the gate. Connect positive through two diodes to the gate terminal. If the gate is operative, the lamp will come on and remain on when the gate is removed. Some SCR's will operate correctly even if the lamp does not remain on, particularly with a weak battery.

(3). If the lamp cannot be lit under step (2) the SCR is open and must be replaced.

#### NOTE:

If you do not have a test light to check the SCR's as described above, they may be checked for shorts and opens by use of the VOM.

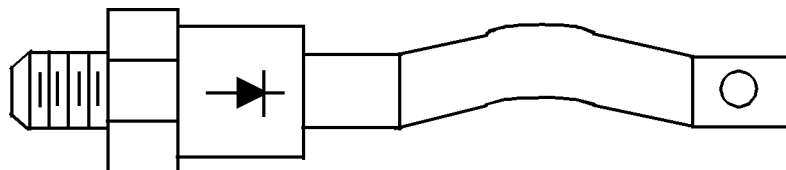
Measure resistance from anode to cathode (R x 100 scale). If SCR is shorted (zero ohms), it must be replaced.

Measure resistance from the gate terminal to the cathode and then from the cathode to the gate terminal (R x100 scale). If resistance reads either zero ohms (short) or infinity ohms (open), replace the SCR. When reassembling SCR's, refer to TABLE 5.

#### Rectifiers (3REC, 4REC, Diode Blocks)

When checking diodes, disconnect battery and discharge capacitor 1C. When replacing rectifiers, refer to TABLE 5. For 3REC and 4REC, disconnect one lead or flexible connection.

3REC and 4REC are diode with about 7 to 12 ohms in the conducting direction (anode to cathode) measure on the R x 100 scale, and 10,000 ohms or higher, in the non-conducting direction (cathode to anode) measured on the R x 10,000 scale.



#### Thermal Protector (TP)

Remove both the GRAY and BLACK wires from the "Z" plug that connects to the control card. Read the resistance between these two wires with the VOM set on the R x 100 scale. VOM should read 100 to 200 ohms if the 1REC heatsink is at room temperature (25C or 75F). Set the VOM to the highest ohm scale and read from each wires end to the 1REC heatsink, reading should be infinity.

#### Filter Block(23FIL,etc.)

To check, disconnect all wires from the filter block on remove from panel. With VOM on the R x 10,000, touch the leads to the filter terminals to charge the filter. After a few seconds, reverse the meter leads and touch the filter terminal. The VOM needle will deflect and return to infinity. If this capacitor action is not observed, replace the filter block.

#### Filter Block(23FIL,etc.)

Filter block test 4K is only to detect an open or shorted filter. If the control has symptoms as in 1E, interchange 22REC and 25REC and try again. If the problem is corrected, the old 25REC is marginal and should be replaced. If the problem is not corrected, replace both filters.

#### 1X Choke and Reactor T3-T4

Refer to panel wiring diagram to locate windings. With VOM on R x 1 scale, measure choke or reactor winding, reading should be less than 1 ohm.



## REPLACEMENT OF EV-100 COMPONENTS

When replacing stud semiconductors such as 3REC and 4REC it is not necessary to torque these devices to a specific value.

The use of a heat-transfer grease (such as GE Versilube G-350-M or equivalent) is recommended.

When replacing module semiconductors such as 1REC, 2REC or 5REC

Remove all module connections. (As required)

Remove module by backing out the two screws at the device sides.

Clean the insulator surface with a clean rag and isopropyl alcohol.

Inspect the insulator surface for tears or cracks. If defective, replace. Wipe a light layer of machine oil on the base and smooth the insulator into position.

NOTE: Insulator not required for 2REC and 5REC.

Coat insulator with a light coat of heat-transfer grease similar to GE-350.

Set new module on insulator and start screws back into base. Be sure to use the original screws and washers. run screws in to base "finger tight".

Check that the bottom of the module is flat against the insulator or base.

Alternately tighten the two screws by 1/4 turn until firm.

Replace all connections removed in step 1.

### Capacitor

Remove nuts from capacitor connections and remove wires.

Remove hold down brackets and lift out.

Reverse procedure to replace capacitor.

### 22REC, 23REC and 25REC

Remove mounting screws and lift out.

NOTE: When replacing these devices, use the original hardware in the same holes, as the inserts are used for electrical connections.

## Reactor/Choke

Disconnect all leads to the reactor.

Remove the two mounting bolts and lift out.

Set new reactor on SCR base and start screws back into base. Be sure to use the original screws and washers. run screws in to base "finger tight".

Check that the bottom of the reactor is flat against the base.

Alternately tighten the two screws by 1/4 turn until firm.

Replace all connections removed in step 1.



## GE Electric Vehicle Systems

# INSTRUCTIONS EV100 HANDSET

### GENERAL

The Handset is a multi-functional tool to be used with the EV 100/200 LX and LXT SCR controls. The Handset consists of a Light Emitting Diode (LED) display and a keyboard for data entry.

### PURPOSE:

The purpose of the Handset is to allow **authorized personnel** to perform the following functions:

- Monitor existing system fault codes for both traction and pump SCR systems
- Monitor intermittent random status code
- Monitor battery state of charge on LXT systems
- Monitor hourmeter reading on traction and pump SCR systems
- Monitor or adjust the following control functions:
  - Creep speed
  - Controlled Acceleration and 1A time
  - Current Limit
  - Steer pump time delay and define signal input ( seat switch or directional switch )
  - Plugging distance (Current)
  - Pedal position plug range or disable
  - 1A drop out current or disable
  - Field Weakening drop out
  - Field Weakening pick up
  - Regen braking current limit
  - Regen braking drop out
  - Speed limit points ( SL 1, SL 2, and SL 3)
  - Truck Management fault speed limit
  - Internal resistance compensation for battery state of charge indication
  - Battery voltage ( 36/48 volts is auto ranging )
- Selection of card operation type:
  - Standard traction card selection:
    - Standard traction with Field Weakening
    - Standard traction with speed limits
    - Standard traction with Regen/Field Weakening
  - High or low current limit for all of the above.

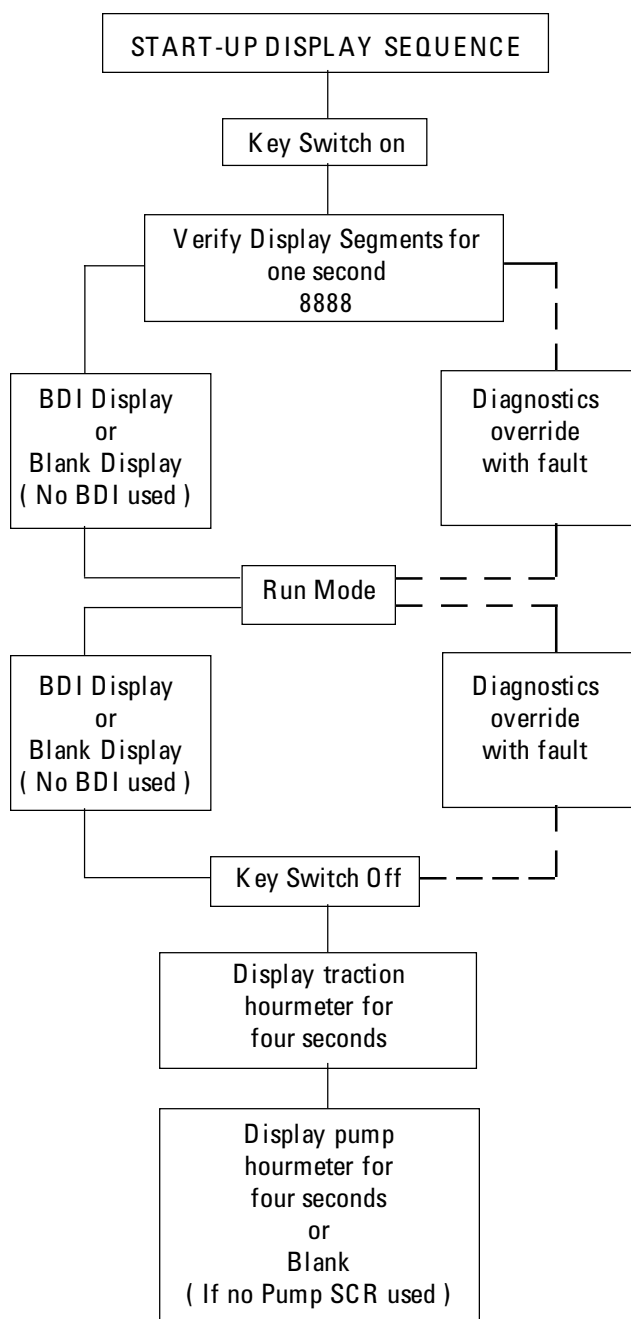
### OPERATION:

**Warning :** Before connecting or disconnecting the handset tool, jack up the drive wheels of the vehicle, turn off the key switch, unplug the battery and discharge the capacitors.

At the SCR control traction card, unplug the " Y plug " if the dash display is in use and plug in the handset to the plug

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location " Y " on the control card. After installing the handset tool, plug in the battery and turn on the key switch. The following is the start-up display sequence that will occur:



**NOTE:** The vehicle can be operated with the handset connected, however, the adjustment knob must be set fully clockwise to insure the control operates at top speed.

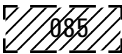

## FUNCTION SET-UP PROCEDURES:

**Warning:** Before making any adjustments to the control you must consult the operating and maintenance instructions supplied by the vehicle manufacturer. Failure to follow proper set up instructions could result in misoperation or damage to the control system.

With the Handset connected, hold down the CONT key and turn on the key switch. This will place you in the set up mode, ready to monitor or adjust control function settings.

**NOTE:** The term push, means to depress key for approximately **one second**.

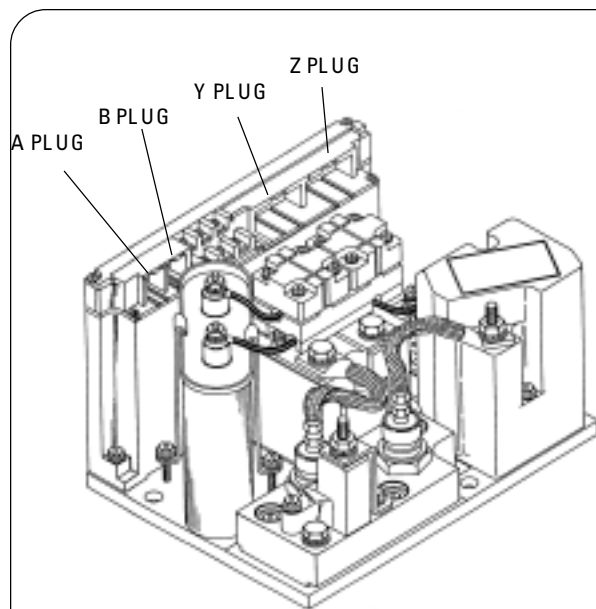
### SET UP MODE

Action	Display shows	Remarks
Hold down CONT, turn on key	8888	Segment check displayed
Push function number	U 005	Selected function number is displayed
After one second time delay	085	Stored value for the function is displayed
Push CONT		Displayed value will blink
Change value with adjustment knob		Value changes while blinking
Push STORE	125	New value stored and blinking stops
Push ESC	8888	Segment check displayed

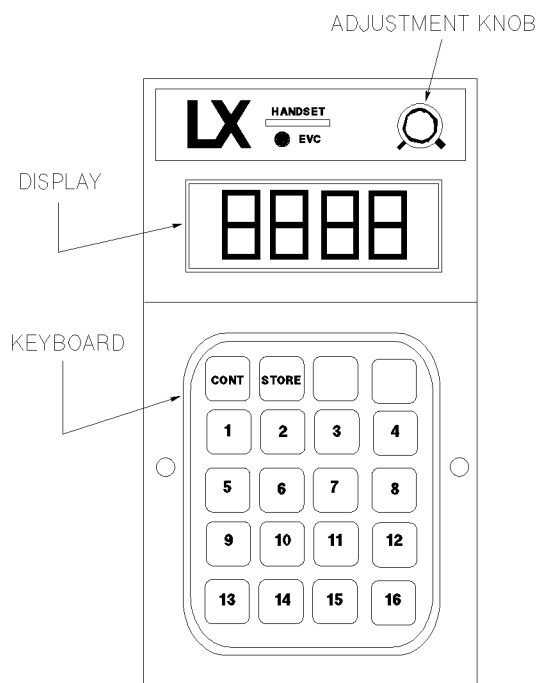
At this point another function can be monitored/changed by pushing another function number, or the vehicle can be placed in the run mode by holding the ESC key down for one second or longer. The display will return to either the diagnostics mode or the BDI display or a blank display (if BDI is not used and there are no fault codes). The vehicle can now be operated with the handset connected or the handset can be disconnected before operation.

**NOTE:** You can return to the segment check mode at any time, by holding down the ESC key until 8888 appears in the display.

## DESCRIPTION AND LOCATION



**EV100 LX/LXT**



## DESCRIPTION OF FUNCTION NUMBERS FOR:

Control Cards IC3645EVLXCD1TT AND  
IC3645EVLXCD1TX

### FUNCTION 1 STORED FAULT CODE ( Push 1 )

This function register contains the last fault that shut down vehicle operation ( PMT type fault that is reset by cycling the key switch ) . This fault code will be over written each time a new fault occurs and can be cleared from memory by adjusting the value to zero.

### FUNCTION 2 CREEP SPEED ( Push 2 )

This function allows for the adjustment of the creep speed of the vehicle. A constant creep speed frequency will be maintained when an accelerator input voltage between 3.7 and 3.5 volts or an accelerator ohmic input between 6K and 4.7K ohms is provided.

Range	2% to 15% on time
Set	0 to 255
Resolution	.03% per set unit

Example: Setting of 20 = 2.6% on time

### FUNCTION 3 CONTROLLED ACCELERATION AND 1A TIME ( Push 3 )

This function allows for the adjustment of the rate of time it takes for the control to accelerate to 96% applied battery voltage to the motor on hard acceleration. The 1A contactor will automatically close .2 seconds after the controlled acceleration stops and the accelerator input is less than .5 volts or less than 50 ohms.

Range	.1 to 22.0 seconds
Set	0 to 255
Resolution	.084 seconds per set unit

Example: Setting of 20 = 1.8 seconds C/A and 2.0 1A time.

### FUNCTION 4 CURRENT LIMIT ( Push 4 )

This function allows for the adjustment of the current limit of the control. The rating of the control will determine the range of adjustment for this function. Please refer to the operating instructions for the control used in your vehicle.

Range	See control C/L curves
Set	0 to 255

Example: 0 = min. current, 255 = max. current

### FUNCTION 5 PLUGGING DISTANCE (CURRENT) ( Push 5 )

This function allows for the adjustment of the plugging distance of the vehicle. The larger the current setting, the shorter the stopping distance.

Range	200 to 1000 amps (EV 100) 300 to 1500 amps (EV 200)
Set	0 to 255
Resolution	3.14 amps per set unit (EV 100) 4.7 amps per set unit (EV 200)

Example: Setting of 20 = 263 amps (EV 100)

**Warning: Plug settings must be in accordance with control operating instructions. An excessively high setting could cause damage to control system or traction motor.**

### FUNCTION 6 1A DROP OUT CURRENT ( Push 6 )

This function allows for the adjustment of the 1A contactor drop out current. The 1A contactor will be dropped out and the vehicle motor torque will be limited to SCR current limit when the set drop out current is reached.

Range	450 to 1260 amps (EV 100) 675 to 1890 amps (EV 200)
Set	0 to 250
Resolution	3.24 amps per set unit (EV 100) 4.86 amps per set unit (EV 200)

Settings above 250 set units will disable 1A drop out function ( 1A will not drop out).

Example Setting of 20 = 515 amps (EV 100)

### FUNCTION 7 FIELD WEAKENING PICK UP ( Push 7 )

This function allows the adjustment of field weakening contactor pick up current. This setting allows the FW contactor to pick up when the vehicle has returned to about 150% of its full load level running current after acceleration.

Range	52 to 466 amps (EV 100) 78 to 699 amps (EV 200)
Set	0 to 255
Resolution	1.6 amps per set unit 2.4 amps per set unit

Example Setting of 20 = 84 amps

## FUNCTION 8 FIELD WEAKENING DROP OUT ( Push 8 )

This function allows for the adjustment of the field weakening contactor drop out current. This setting allows the FW contactor to drop out when the vehicle requires greater than 300% of the full load level running current for greater torque.

Range	65 to 895 amps (EV 100) 98 to 1343 amps (EV 200)
Set	0 to 255
Resolution	3.25 amps per set unit (EV 100) 4.88 amps per set unit (EV 200)
Example	Setting of 20 = 130 amps

## FUNCTION 9 REGEN BRAKING C/L ( Push 9 )

This function allows for the adjustment of the Regen braking current limit. The higher the current the shorter the stopping distance.

Range	75 to 630 amps
Set	0 to 255
Resolution	2.2 amps per set unit

Example: Setting of 20 = 119 amps

## FUNCTION 10 REGEN START ( Push 10 )

This function allows for the adjustment of the percent on time at which the control will start to regen. Adjustment of this function allows the OEM to set the regen start speed of the vehicle to eliminate regen attempts when motor regen current is low.

Range	0 to 95% on time
Set	0 to 255
Resolution	.37% per set unit

Example: Setting of 20 = 7.4% on time

## FUNCTION 11 SPEED LIMIT 1 (SL1) ( Push 11 )

This function allows for the adjustment of the speed limit ( maximum battery volts to the motor ) when the SL 1 limit switch input signal is received by the control card. SL 1 limit switch is a normally closed switch connected to battery negative, the switch opening enables speed limit.

Range	96% to 0% battery volts
Set	0 to 180

Setting of 0 set units will disable speed limit function and

allow top speed with no limit switch connected.

## FUNCTION 12 SPEED LIMIT 2 (SL2) ( Push 12 )

Same as Function 11 except using SL 2 limit switch for input.

## FUNCTION 13 SPEED LIMIT 3 (SL3) ( Push 13 )

Same as Function 11 except using SL 3 limit switch for input.

The SL3 set speed limit is also activated by the Truck Management Module fault codes 90 and 93. See instructions for IC3645TMM1A Truck Management Module for details.

## FUNCTION 14 INTERNAL RESISTANCE COMPENSATION ( Push 14 )

This function is used when the Battery Discharge Indicator is present. Adjustment of this function will improve the accuracy of the BDI. In order to make this setting the voltage drop of the battery under load must first be determined by following the steps listed below.

1. Load the traction motor to 100 amps in 1A and record the voltage ( $V_0$ ) at the SCR positive and negative power terminal.
2. Load the traction motor to 200 amps in 1A and record the voltage ( $V_L$ ) at the SCR positive and negative power terminal.
3. Calculate voltage drop ( $V_D$ ) as follows:  
$$V_D = V_0 - V_L$$
4. Use the table below to determine the setting using the calculated  $V_D$  as a reference.

	EV100	EV200		EV100	EV200
Setting	VD	VD	Setting	VD	VD
2	11.44	07.63	17	01.34	00.89
3	07.60	05.07	18	01.27	00.85
4	05.72	03.81	19	01.20	00.80
5	04.57	03.05	20	01.14	00.76
6	03.81	02.54	21	01.09	00.73
7	03.27	02.18	22	01.04	00.69
8	02.86	01.91	23	00.99	00.66
9	02.54	01.69	24	00.95	00.63
10	02.28	01.52	25	00.91	00.61
11	02.08	01.39	26	00.88	00.59
12	01.90	01.27	27	00.85	00.57
13	01.76	01.17	28	00.82	00.55
14	01.63	01.08	29	00.79	00.53
15	01.52	01.01	30	00.76	00.51
16	01.43	00.95	31	00.74	00.49

## FUNCTION 15 BATTERY VOLTS ( Push 15 )

This function allows for the adjustment of voltage range for controls equipped with the Battery Discharge Indication function. In order for the BDI to operate properly, the setting

as shown in the table must be entered .

Battery volts	Set units
24 volts	Between 0 and 31
36 volts	Between 32 and 44
48 volts	Between 45 and 69
72 volts	Between 70 and 80
80 volts	Between 81 and 183
36/48 volts	Between 184 and 250
No BDI	Between 251 and 255

**The following functions have function numbers larger than the numbers on the Handset keyboard. To access these functions, push the CONT key and the number shown in the following instructions at the same time.**

#### **FUNCTION 16 PEDAL POSITION PLUG ( Push CONT and 1 )**

This function will allow the adjustment of the pedal position plug range. Pedal position will reduce the plugging current to the current value set by this function as the accelerator is returned to the creep speed position. Maximum plug current is obtained with the accelerator in the top speed position.

Range	100 to 930 amps (EV 100) 150 to 1425 amps (EV 200)
Set	0 to 255
Resolution	3.2 amps per set unit (EV 100) 5.0 amps per set unit (EV 200)
Example	Setting of 20 = 164 amps

To disable the pedal position plug function, adjust the current value to the same current value as the plug distance current.

Example: If plug distance current Function 5 is set at 500 amps, then set pedal plug current at 500 amps. With this setting pedal position will have no effect on plugging distance.

#### **FUNCTION 17 CARD TYPE SELECTION ( Push CONT and 2 )**

This function allows for the selection of the card type used for your vehicle's application. The table below shows the setting to select card application type depending on which control card is used.

EV100 Function	Standard with FW	Speed Limit	Regen/FW
STD C/L	0 to 4	20 to 24	40 to 44
High C/L	5 to 9	25 to 29	45 to 49
STD C/L			
(Auto plug)	10 to 14	30 to 34	50 to 54
High C/L			

(Auto plug)	15 to 19	35 to 39	55 to 59
EV200 Function	Standard with FW	Speed Limit	Regen/FW
STD C/L	64 to 68	84 to 88	104 to 108
STD C/L			
(Auto plug)	74 to 78	94 to 98	114 to 118

Settings for these function should be made in between the values shown.

**Warning:** These settings must be changed by authorized personnel only, following instructions supplied by the manufacturer. Card type selection must be made within the capabilities of the SCR control panel used and the supporting electro-mechanical devices. Failure to comply with proper application standards could result in misoperation or damage to the control and/or motors.

#### **FUNCTION 18 STEER PUMP TIME DELAY ( Push CONT and 3 )**

This function allows for the selection of steer pump contactor pick up input, either seat switch or directional switch closing and adjustment of the time delay for the contactor drop out.

**Pick up on seat switch closure and time delay drop out on seat switch opening.**

Range	1.5 to 65 seconds
Setting	Between 0 and 128
Resolution	.5 seconds per set unit

Example: Setting of 20 = 10.5 seconds

**Pick up on directional switch closure and drop out time delay on directional switch opening.**

Range	.5 to 63 seconds
Setting	129 to 255
Resolution	.5 seconds per set unit

Example: Setting of 149 = 10.5 seconds

Drop out will be 1.5 seconds after the seat switch opens.

**DESCRIPTION OF FUNCTION NUMBERS FOR:**  
Control Cards IC3645EVLXCD1MT AND  
IC3645EVLXCD1MX

**FUNCTION 1 STORED FAULT CODE**  
( Push 1 )

This function register contains the last fault that shut down vehicle operation ( PMT type fault that is reset by cycling the key switch ) . This fault code will be over written each time a new fault occurs and can be cleared from memory by adjusting the value to zero.

**FUNCTION 2 CREEP SPEED**  
( Push 2 )

This function allows for the adjustment of the creep speed of the vehicle. A constant creep speed frequency will be maintained when an accelerator input voltage between 3.7 and 3.5 volts or an accelerator ohmic input between 6K and 4.7K ohms is provided.

Range 2% to 15% on time  
Set 0 to 255  
Resolution .03% per set unit

Example: Setting of 20 = 2.6% on time

**FUNCTION 3 CONTROLLED ACCELERATION AND 1A TIME**  
( Push 3 )

This function allows for the adjustment of the rate of time it takes for the control to accelerate to 96% applied battery voltage to the motor on hard acceleration. The 1A contactor will automatically close .2 seconds after the controlled acceleration stops and the accelerator input is less than .5 volts or less than 50 ohms.

Range .1 to 22.0 seconds  
Set 0 to 255  
Resolution .084 seconds per set unit

Example: Setting of 20 = 1.8 seconds C/A and 2.0 1A time.

**FUNCTION 4 CURRENT LIMIT**  
( Push 4 )

This function allows for the adjustment of the current limit of the control. The rating of the control will determine the range of adjustment for this function. Please refer to the operating instructions for the control used in your vehicle.

Range See control C/L curves  
Set 0 to 255

Example: 0 = min. current, 255 = max. current

**FUNCTION 5 PLUGGING DISTANCE (CURRENT)**  
( Push 5 )

This function allows for the adjustment of the plugging distance of the vehicle. The larger the current setting, the shorter the stopping distance.

Range 200 to 1000 amps (EV100)  
300 to 1500 amps (EV200)  
Set 0 to 255  
Resolution 3.14 amps per set unit (EV100)  
4.7 amps per set unit (EV200)

Example: Setting of 20 = 263 amps (EV100)

**Warning: Plug settings must be in accordance with control operating instructions. An excessively high setting could cause damage to control system or traction motor.**

**FUNCTION 6 1A DROP OUT CURRENT**  
( Push 6 )

This function allows for the adjustment of the 1A contactor drop out current. The 1A contactor will be dropped out and the vehicle motor torque will be limited to SCR current limit when the set drop out current is reached.

Range 450 to 1260 amps (EV100)  
675 to 1890 amps (EV200)  
Set 0 to 250  
Resolution 3.24 amps per set unit (EV100)  
4.86 amps per set unit (EV200)

Settings above 250 set units will disable 1A drop out function ( 1A will not drop out).

Example Setting of 20 = 515 amps (EV100)

**FUNCTION 7 PA4 INPUT SWITCH FUNCTION SELECTION**  
(PUSH 7)

This function allows for the selection of PA4 input function. The PA4 input can be adjusted to operate in either of the following modes:

- 1) To activate a speed limit if a normally closed switch is opened between PA4 and negative.
- 2) To reverse the direction of the in-board motor and activate a speed limit if a normally open switch is closed between PA4 and negative.

Set 128 or greater to select option 1 above.

Set 0-127 to select option 2 above.



### FUNCTION 11 SPEED LIMIT 1 (PA5 OR PA6) ( Push 11 )

This function allows for the adjustment of the speed limit ( maximum battery volts to the motor ) when the L1 or R1 limit switch input signal is received by the control card. L1 or R1 limit switch is a normally open switch connected to battery negative, the switch closing enables speed limit.

Range 96% to 0% battery volts  
Set 0 to 180

Setting of 0 set units will disable speed limit function and allow top speed with no limit switch connected.

### FUNCTION 12 SPEED LIMIT 2 (PA4) ( Push 12 )

Same as Function 11 except using L2 or R2 limit switch for input. See function 7 for switch operation.

### FUNCTION 13 SPEED LIMIT 3 ( Push 13 )

This speed limit is activated by the Truck Management Module fault codes 90 and 93. See instructions for IC3645TMM1A Truck Management Module for details.

### FUNCTION 14 INTERNAL RESISTANCE COMPENSATION ( Push 14 )

This function is used when the Battery Discharge Indicator is present. Adjustment of this function will improve the accuracy of the BDI. In order to make this setting the voltage drop of the battery under load must first be determined by following the steps listed below.

1. Load the traction motor to 100 amps in 1A and record the voltage ( $V_0$ ) at the SCR positive and negative power terminal.
2. Load the traction motor to 200 amps in 1A and record the voltage ( $V_L$ ) at the SCR positive and negative power terminal.
3. Calculate voltage drop ( $V_D$ ) as follows:  
$$V_D = V_0 - V_L$$
4. Use the table below to determine the setting using the calculated  $V_D$  as a reference.

Setting	EV100 VD	EV200 VD	Setting	EV100 VD	EV200 VD
2	11.44	07.63	17	01.34	00.89
3	07.60	05.07	18	01.27	00.85
4	05.72	03.81	19	01.20	00.80
5	04.57	03.05	20	01.14	00.76
6	03.81	02.54	21	01.09	00.73
7	03.27	02.18	22	01.04	00.69
8	02.86	01.91	23	00.99	00.66
9	02.54	01.69	24	00.95	00.63
10	02.28	01.52	25	00.91	00.61
11	02.08	01.39	26	00.88	00.59
12	01.90	01.27	27	00.85	00.57
13	01.76	01.17	28	00.82	00.55
14	01.63	01.08	29	00.79	00.53
15	01.52	01.01	30	00.76	00.51
16	01.43	00.95	31	00.74	00.49

### FUNCTION 15 BATTERY VOLTS ( Push 15 )

This function allows for the adjustment of voltage range for controls equipped with the Battery Discharge Indication function. In order for the BDI to operate properly, the setting as shown in the table must be entered .

Battery volts	Set units
24 volts	Between 0 and 31
36 volts	Between 32 and 44
48 volts	Between 45 and 69
72 volts	Between 70 and 80
80 volts	Between 81 and 183
36/48 volts	Between 184 and 250
No BDI	Between 251 and 255

*The following functions have function numbers larger than the numbers on the Handset keyboard. To access these functions, push the CONT key and the number shown in the following instructions at the same time.*

### FUNCTION 16 PEDAL POSITION PLUG ( Push CONT and 1 )

This function will allow the adjustment of the pedal position plug range. Pedal position will reduce the plugging current to the current value set by this function as the accelerator is returned to the creep speed position. Maximum plug current is obtained with the accelerator in the top speed position.

Range	100 to 930 amps (EV 100) 150 to 1425 amps (EV 200)
Set	0 to 255
Resolution	3.2 amps per set unit (EV 100) 5.0 amps per set unit (EV 200)
Example	Setting of 20 = 164 amps

To disable the pedal position plug function, adjust the current value to the same current value as the plug distance current.

Example: If plug distance current Function 5 is set at 500 amps, then set pedal plug current at 500 amps. With this setting pedal position will have no effect on plugging distance.

#### **FUNCTION 17 CARD TYPE SELECTION ( Push CONT and 2 )**

This function allows for the selection of the card type used for your vehicle's application. The table below shows the setting to select card application type depending on which control card is used.

##### **EV100                      Standard Function                      with FW**

STD C/L	0 to 4
High C/L	5 to 9
STD C/L (Auto plug)	10 to 14

High C/L (Auto plug)	15 to 19
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##### **EV200                      Standard Function                      with FW**

STD C/L	20 to 24
STD C/L (Auto plug)	30 to 34

Settings for these function should be made in between the values shown.

**Warning: These settings must be changed by authorized personnel only, following instructions supplied by the manufacturer. Card type selection must be made within the capabilities of the SCR control panel used and the supporting electro-mechanical devices. Failure to comply with proper application standards could result in misoperation or damage to the control and/or motors.**

#### **FUNCTION 18 STEER PUMP TIME DELAY ( Push CONT and 3 )**

This function allows for the selection of steer pump contactor pick up input, either seat switch or directional switch closing and adjustment of the time delay for the contactor drop out.

**Pick up on seat switch closure and time delay drop out on seat switch opening.**

Range	1.5 to 65 seconds
Setting	Between 0 and 128

Resolution	.5 seconds per set unit
Example:	Setting of 20 = 10.5 seconds

**Pick up on directional switch closure and drop out time delay on directional switch opening.**

Range	.5 to 63 seconds
Setting	129 to 255
Resolution	.5 seconds per set unit

Example:	Setting of 149 = 10.5 seconds
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Drop out will be 1.5 seconds after the seat switch opens.

**DESCRIPTION OF FUNCTION NUMBERS FOR:**  
Control Card IC3645EVLXCD1PX

**FUNCTION 1 STORED FAULT CODE**  
( Push 1 )

This function register contains the last status code that shut down vehicle operation ( PMT type fault that is reset by cycling the key switch ). This status code will be over written each time a new fault occurs and can be cleared from memory by adjusting the value to zero.

**FUNCTION 2 INTERNAL RESISTANCE  
COMPENSATION START**  
( Push 2 )

This function allows for the adjustment of the current level at which the internal resistance compensation feature (Function 16) will take effect.

Range 0 to 1325 amps  
Set 52 to 255  
Resolution 6.5 amps per set unit

Example: Setting of 72 = 130 amps

**FUNCTION 3 CONTROLLED ACCELERATION  
AND 1A TIME**  
( Push 3 )

This function allows for the adjustment of the rate of time it takes for the control to accelerate to 96% applied battery voltage to the motor on hard acceleration. The 1A contactor will automatically close .2 seconds after the controlled acceleration stops and the accelerator input is less than .5 volts or less than 50 ohms.

Range .1 to 5.5 seconds  
Set 0 to 255  
Resolution .021 seconds per set unit

Example: Setting of 20 = .52 seconds C/A  
and .72 seconds 1A time.

**FUNCTION 4 CURRENT LIMIT**  
( Push 4 )

This function allows for the adjustment of the current limit of the control. The rating of the control will determine the range of adjustment for this function. Please refer to the operating instructions for the control used in your vehicle.

Range See control C/L curves  
Set 0 to 255

Example: 0 = min. current, 255 = max. current

**FUNCTION 11 SPEED LIMIT 1 (SL1)**  
( Push 11 )

This function allows for the adjustment of the speed limit ( maximum battery volts to the motor ) when the SL1 limit switch input signal is received by the control card. SL1 limit switch is a normally open switch connected to battery negative, the switch closing enables speed limit.

Range 0% to 100% battery volts  
Set 0 to 255  
Resolution .375 volts per set unit  
Example Setting of 50=18.75 volts

**FUNCTION 12 SPEED LIMIT 2 (SL2)**  
( Push 12 )

Same as Function 11 except using SL2 limit switch for input.

**FUNCTION 13 SPEED LIMIT 3 (SL3)**  
( Push 13 )

Same as Function 11 except using SL3 limit switch for input.

**FUNCTION 14 SPEED LIMIT 4 (SL4)**  
( Push 14 )

Same as Function 11 except using SL4 limit switch for input.

*The following functions have function numbers larger than the numbers on the handset keyboard. To access these functions, push the CONT key and the number shown in the following instructions at the same time.*

**FUNCTION 16 SPEED / TORQUE  
COMPENSATION**  
( Push CONT and 1 )

This function is used to stabilize pump speed at heavy loads. This function is set using information obtained from the speed torque curve of the motor used. See OEM service manual for your vehicle for this setting.

**SPEED / TORQUE COMPENSATION  
TABLE**

Setting	Voltage Drop	Setting	Voltage Drop
2	11.44	17	01.34
3	07.60	18	01.27
4	05.72	19	01.20
5	04.57	20	01.14
6	03.81	21	01.09
7	03.27	22	01.04
8	02.86	23	00.99
9	02.54	24	00.95
10	02.28	25	00.91
11	02.08	26	00.88
12	01.90	27	00.85

Setting	Voltage Drop	Setting	Voltage Drop
13	01.76	28	00.82
14	01.63	29	00.79
15	01.52	30	00.76
16	01.43	31	00.74

## FUNCTION 17 CARD TYPE SELECTION ( Push CONT and 2 )

This function allows for the selection of the card type used for your vehicle's application. The table below shows the setting to select card application type depending on which control card is used.

Function	With Pump Ctr/PMT	Without Pump Ctr/PMT
STD C/L	0 to 8	36 to 44
High C/L	9 to 17	45 to 53
STD C/L		
BDI (Lockout)	18 to 26	54 to 62
High C/L		
BDI (Lockout)	27 to 35	63 to 71

BDI Lockout means that the BDI signal from the traction control must be present in order for the pump control to operate. This control will stop operation when the battery state of charge reaches 10%.

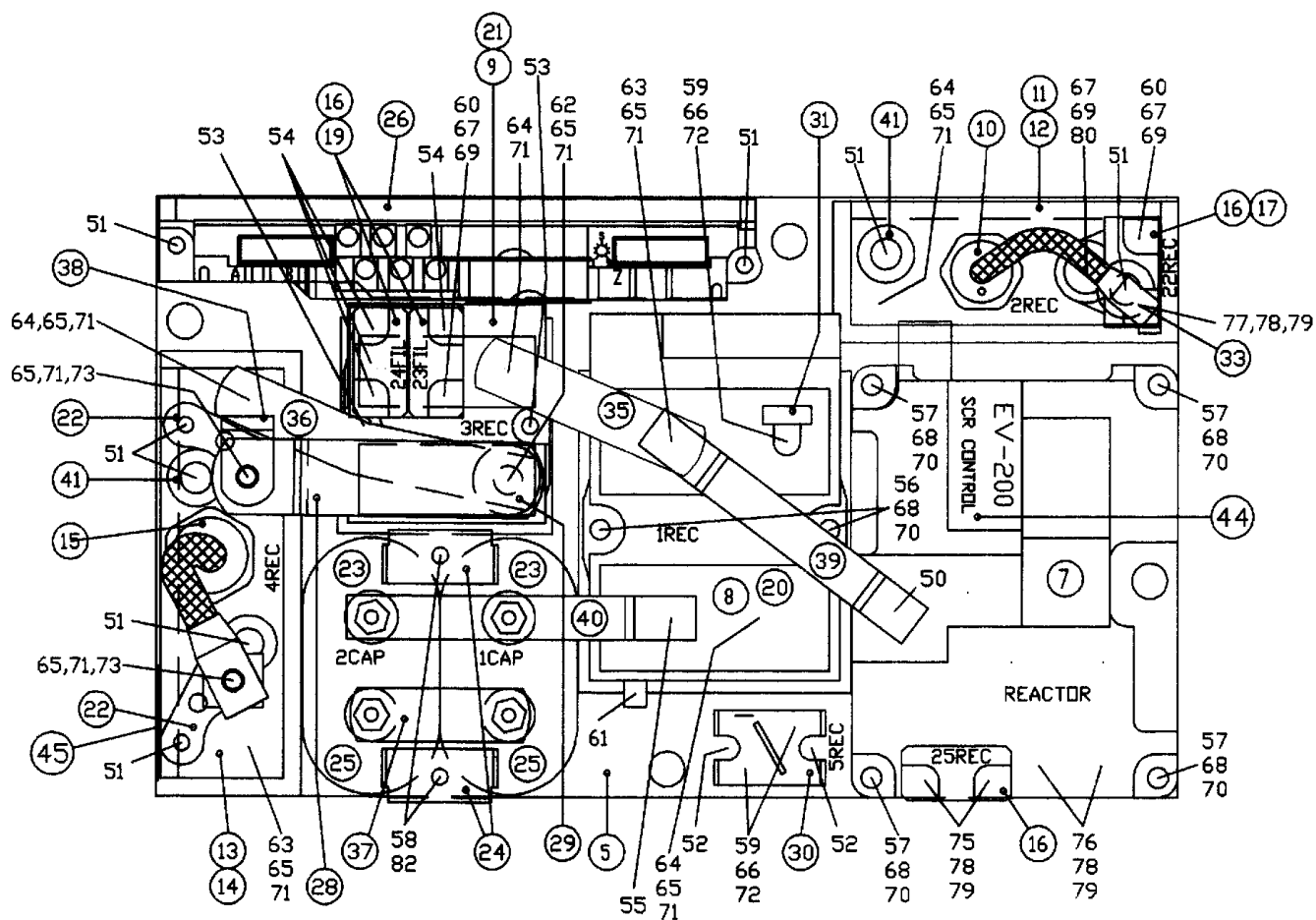
Settings for these functions should be made in between the values shown.

**Warning:** These setting must be changed by authorized personnel only, following instructions supplied by the manufacturer. Card type selection must be made within the capabilities of the SCR control panel used and the supporting electro-mechanical devices. Failure to comply with proper application standards could result in misoperation or damage to the control and/or motors.





## Component Locations:



ITEM#	PART NUMBER	DESCRIPTION	QTY/EACH
5	158C3100BYP1	BASE	1
7	918D620G1	TRANSFORMER	1
8	157C8160G13	1REC ASM	1
9	171B3939G4	3REC ASM	1
10	44A727038-G01	2REC	1
11	171B3967P1L	HEAT SINK	1
12	273A2523P11	THERMAL CONDUCTIVE	1
13	116C6961P1L	HEAT SINK	1
14	273A2523P12	THERMAL CONDUCTIVE	1
15	259A9208PXCR	RECTIFIER	1
16	171B3940G1	SNUBBER ASM	1
17	195B4039G1	SNUBBER MOUNT	1
19	116C6975G1	SPIDER ASM	1
20	273A2523P6	THERMAL CONDUCTIVE	1
21	273A2523P9	THERMAL CONDUCTIVE	1
22	171B3912G1	TERMINAL POST	2
23	259A9053P2	CAPACITOR	2
24	259A8733P1	CAPACITOR MOUNTING BRACKET	2
26	IC3645LXCD1**	EV100LX CARDBOX ASM	1
28	171B3980G1	SHUNT ASM	1



ITEM#	PART NUMBER	DESCRIPTION	QTY/EACH
30	44A717068-001	RECTIFIER	1
31	44A727009-G06	THERMISTOR ASM	1
35	195B6250P2	FLEX BUS	4
36	195B6250P11	FLEX BUS	4
37	202B1621P3	CAPACITOR STRAPS	8
38	148B5620EPP3	BUS BAR	1
39	148B5620EPP1	BUS BAR	1
40	148B5620EPP2	BUS BAR	1
41	259A3290P1	INSULATING BUSHING	4

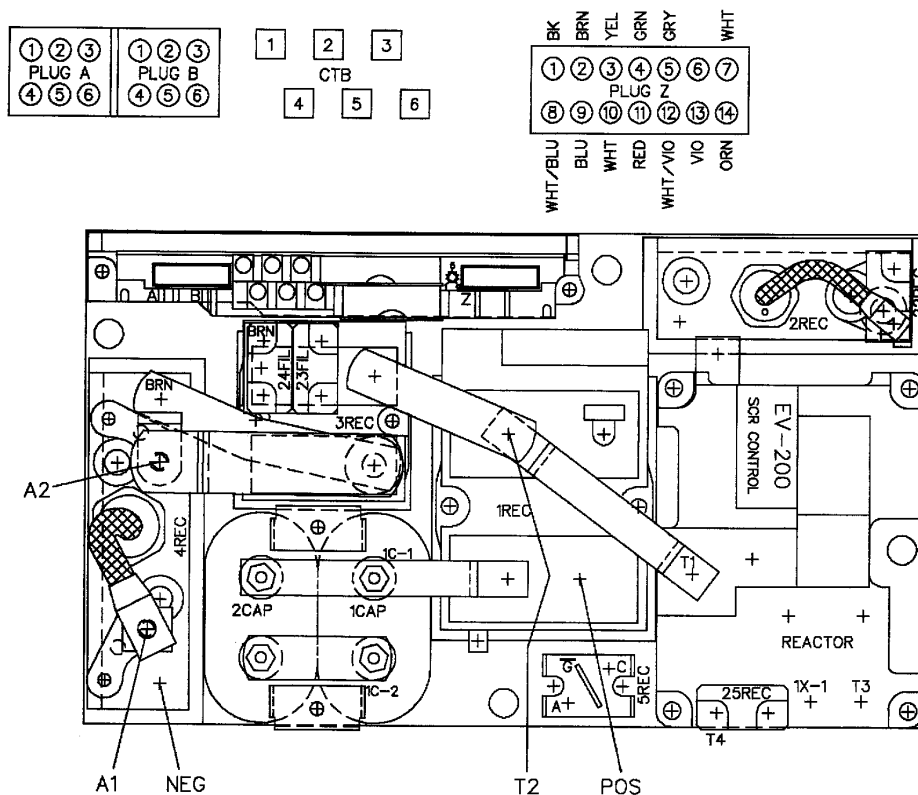
## RECOMMENDED TORQUING

PT.	DEVICE OR PART TO PART	HARDWARE	HARDWARE TYPE	TORQUE IN/LBS
50	39 TO 7	1/4-20	MACH. (SEMS)	40
51	13 TO 5	M5 X 0.8	FORMING	40
51	11 TO 5	M5 X 0.8	FORMING	40
51	26 TO 5	M5 X 0.8	FORMING	40
51	22 TO 13	M5 X 0.8	FORMING	25
52	30 TO 5	M3.5 X 0.6	FORMING	14
53	9 TO 5	M5 X 0.8	FORMING	40
54	19 TO 9	M3.5 X 0.6	MACHINE	10
54	16 TO 19	M3.5 X 0.6	MACHINE	10
55	40 TO 8	M6 X 1.0	FORMING	40
56	8 TO 5	M6 X 1.0	MACHINE	40
57	7 TO 5	M6 X 1.0	MACHINE	40
58	24 TO 5	#10-32	MACHINE	14
59	31 TO 8	M5 X 0.8	MACHINE	14
59	30 (TERMINAL)	M5 X 0.8	MACHINE	14
60	16, 17 TO 11	M3.5 X 0.6	MACHINE	14
60	16, 19 TO 9	M3.5 X 0.6	MACHINE	14
61	8 (GATE TERM.)	M3.5 X 0.6	MACHINE	8
62	28, 29, 36 TO 9	M8 X 1.25	MACHINE	75
* 63	35, 39 TO 8 (T2)	M8 X 1.25	MACHINE	75
* 63	13 (BATT. NEG.)	M8 X 1.25	MACHINE	75
* 64	8 (BATT. POS.)	M8 X 1.25	MACHINE	75
64	35 TO 9	M8 X 1.25	MACHINE	75
64	36 TO 13	M8 X 1.25	MACHINE	75
* 64	11 (TERMINAL)	M8 X 1.25	MACHINE	75
* 73	22 (A1 AND A2)	M8	NUT	75
75	16 (TERMINAL)	#8-32	MACHINE	14
76	7 (TERMINAL)	#8-32	MACHINE	14
77	16 TO 17	#8-32	MACHINE	14
80	17 TO 11	#8-32	CUTTING	14

\* FOR CUSTOMER AND/OR TEST REFERENCE ONLY.



## Wiring Diagram:

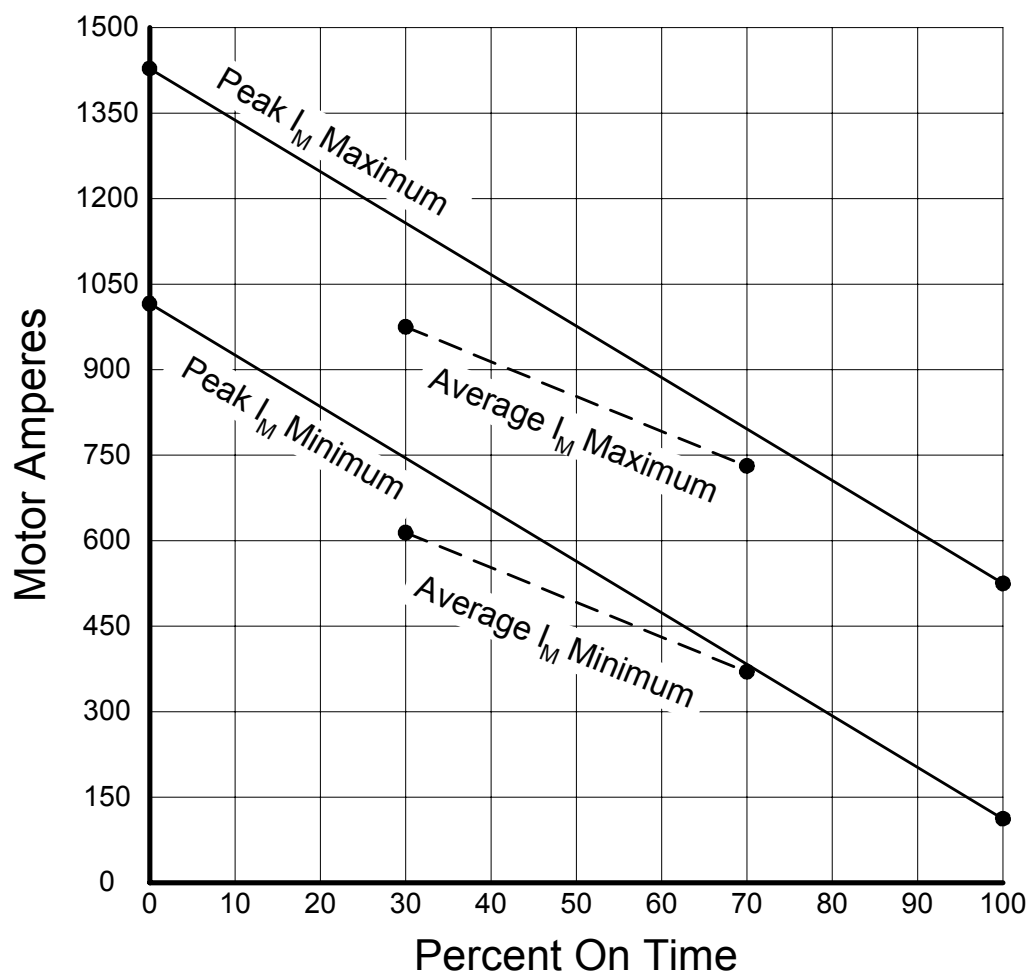


WIRE COLOR AND SIZE	FROM	TO	
BRN #22	PZ-2	4 REC HS	259A9500P7 (SEE NOTE 2)
WHT #22	PZ-7	1C-1	259A9500P1
WHT/BLU #22	PZ-8	1 REC-G	259A9500P15
BLU #22	PZ-9	5 REC-A	259A9500P6 TWISTED PAIRS (8 TURNS)
WHT #22	PZ-10	2 REC-G	LEADS SUPPLIED
RED #22	PZ-11	2 REC-C	WITH DEVICE TWISTED PAIRS (7 TURNS)
WHT/VIO #22	PZ-12	5 REC-G	259A9500P19
VIO #22	PZ-13	5 REC-C	259A9500P10 TWISTED PAIRS (8 TURNS)
ORN #22	PZ-14	1C-2	259A9500P8
BRN #22	24 FIL	4 REC HS	259A9500P7 (SEE NOTE 2)
WHT/GRN #22	24 FIL	4 REC-C(A1)	259A9500P13
BLK #22	THERMAL P.	PZ-1	LEADS SUPPLIED
GRY #22	THERMAL P.	PZ-5	WITH DEVICE SEE NOTE 3
YEL #22	SENSOR	PZ-3	LEADS SUPPLIED
GRN #22	SENSOR	PZ-4	WITH DEVICE SEE NOTE 2
BLK #6	IC-2	REACTOR T3	68A7541P6BK19
BLK #6	REACTOR T3	2 REC HS	68A7541P6BK19
BLK #6	2 REC-C (22REC)	REACTOR 1X-1	68A7541P6BK19
BLK #8	5 REC-A	REACTOR T1	68A7541P8BK49
BLK #8	5 REC-C	REACTOR T4 (25REC)	68A7541P8BK49





## Current Limit Adjustments:

**Peak Motor C/L  
@ Typical Motor Inductance**

Min-Max @30% ON <sub>TIME</sub>	735/1170 Amps
Min-Max @50% ON <sub>TIME</sub>	560/990 Amps
Min-Max @70% ON <sub>TIME</sub>	390/810 Amps

**Average Motor C/L  
@ Typical Motor Inductance**

Min-Max @30% ON <sub>TIME</sub>	615/960 Amps
Min-Max @50% ON <sub>TIME</sub>	480/870 Amps
Min-Max @70% ON <sub>TIME</sub>	347/750 Amps